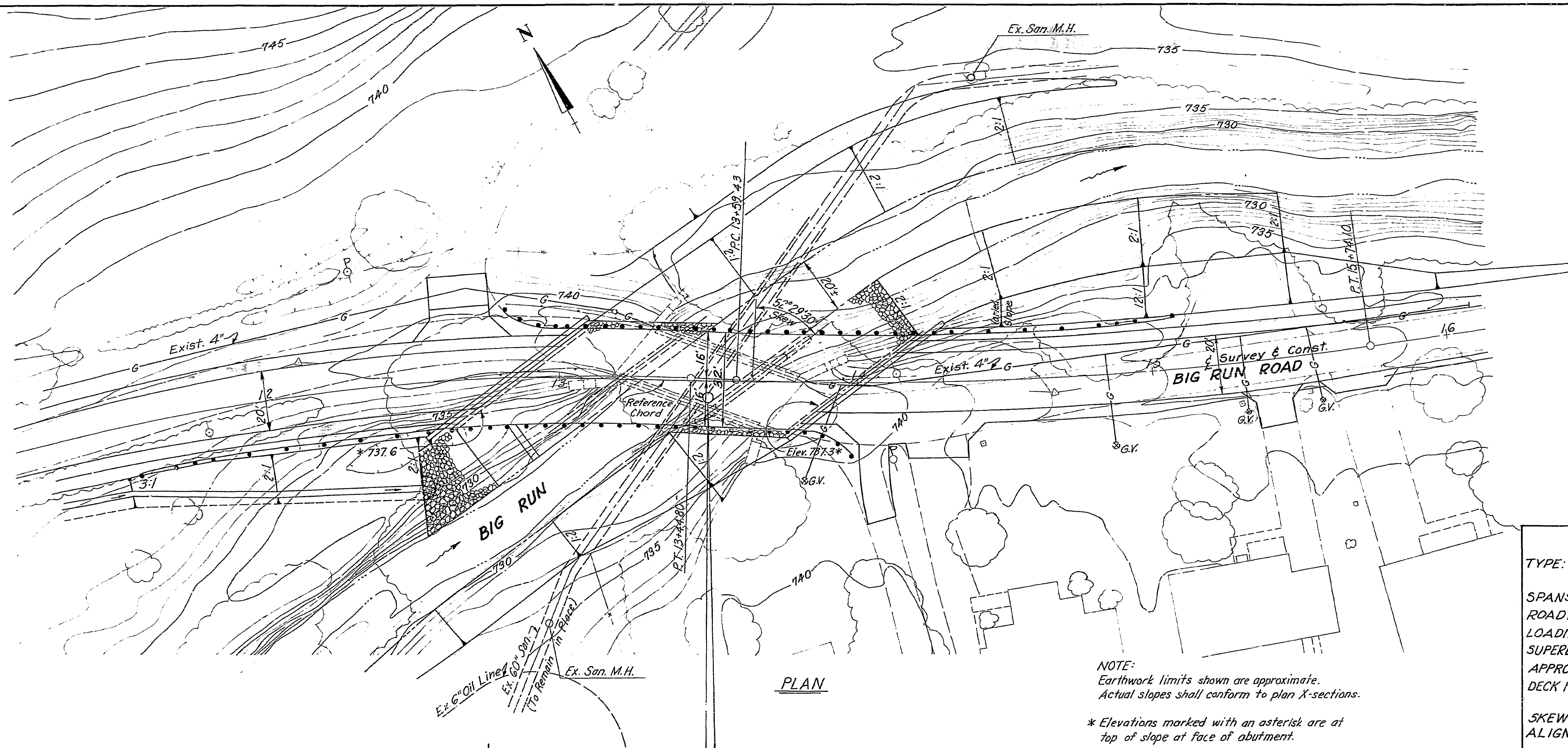


FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
5	OHIO		

15
25

BIG RUN ROAD
TWP. RD. NO. 257



CAUTION:
Extreme care shall be taken during construction operations in the vicinity of the 60" storm sewer. See note sheet 2/10

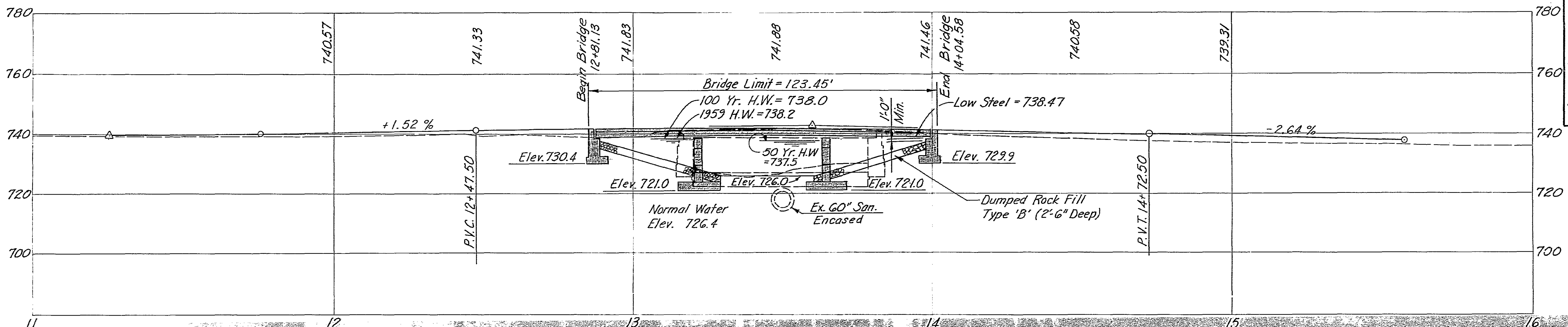
HYDRAULIC DATA
Drainage Area 11.0 Sq. Mi.
Q₅₀ 3,214 c.f.s.
Velocity 6.27 f.p.s.
Q₁₀₀ 3,823 c.f.s.
Velocity 6.83 f.p.s.
Waterway opening below Elev. 738.47: 560 S.F.

HORIZONTAL CURVE DATA
P.I. = 12+14.45 P.I. = 14+67.08
Δ = 19°45'00" Δ = 10°44'00"
Dc = 7°30' Dc = 5°00'
R = 763.94' R = 1145.92'
T = 132.98' T = 107.65'
Lc = 263.33' Lc = 214.67'

VERTICAL CURVE DATA
P.V.I. = 13+60.00
V.C. = 225'
ELEV. = 743.00
CORR. = 1.17'
P.G. = 741.83
g₁ = +1.52 %
g₂ = -2.64 %

PROPOSED STRUCTURE
TYPE: Composite steel beam (ASTM A588) with reinforced concrete deck and concrete substructure.
SPANS: 36'-3", 43'-0", 34'-9" ½ Brgs. along E of Bridge
ROADWAY: 32'-0" ± Guard Rail
LOADING: HS 20-44 (Case III)
SUPERELEVATION: None
APPROACH SLAB: None
DECK PROTECTIVE METHOD: 2½" Asphalt Concrete overlay with Waterproofing Membrane.
SKEW: 52°29'30" Lt. Fwd. with respect to Reference Chord
ALIGNMENT: Dc = 7°30' Curve to Right, Tangent, 5°00' Curve to Left

EXISTING STRUCTURE
TYPE: Steel Girders with floor beams, buckle plate, paving brick deck with asphalt wearing surface Stone substructure.
SPAN: 54'-0"
ROADWAY: 19'-0" ± ½
LOADING: Unknown
ALIGNMENT: Tangent
SKEW: 20°00' Lt. Fwd.
DATE CONSTRUCTED: 1902
Waterway opening below low steel: 540 S.F.



1/10

ALDEN E. STILSON & ASSOCIATES, LIMITED
CONSULTING ENGINEERS
CLEVELAND, OHIO COLUMBUS, OHIO WHEELING, W. VA.

SITE PLAN
BRIDGE NO. FRA-257-0.27
TWP. RD. NO. 257 (BIG RUN RD.) OVER
SCIOTO BIG RUN CR.

FRANKLIN COUNTY STA. 12+81.13 to 14+04.58

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
MEM	MEM	LEO	CUK	JEV	1/5/81	

BIG RUN ROAD
TWP. RD. NO. 257

STANDARD DRAWING REFERENCES
DESCRIPTION DWG. NO. SHT. DATE

DEEP BEAM BRIDGE GUARD RAIL DBR-2-73 4-10-73

OHIO DEPARTMENT OF TRANSPORTATION
SUPPLEMENTAL SPECIFICATION REFERENCES

DESCRIPTION NO. DATE

CONCRETE CURING AND PROTECTIVE MEMBRANE 836 3-12-75

DESIGN SPECIFICATIONS

THIS STRUCTURE CONFORMS TO THE 'STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES' ADOPTED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, 1977 INCLUDING THE 1978 INTERIM SPECIFICATIONS AND THE OHIO 'SUPPLEMENT' TO THESE SPECIFICATIONS.

SHEAR CONNECTORS

AMERICAN WELDING SOCIETY, STRUCTURAL WELDING CODE AWS D1.1-79 PART F.

DESIGN DATA

DESIGN LOADING - HS20-44 CASE III
CONCRETE CLASS C - COMPRESSIVE STRENGTH 4000 PSI
STRUCTURAL STEEL - ASTM A588, UNIT STRESS 27,000 PSI

REINFORCING STEEL- ASTM A 615, A616 OR A617-GRADE 60
MINIMUM YIELD STRENGTH 60,000 PSI
HIGH STRENGTH BOLT - ASTM A325 (TYPE 3)
CONCRETE CLASS S - COMPRESSIVE STRENGTH 4500 PSI

CONSTRUCTION AND MATERIAL SPECIFICATIONS

STATE OF OHIO, DEPARTMENT OF HIGHWAYS, DATED JANUARY 1, 1979.

DECK PROTECTIVE METHOD

TYPE D WATERPROOFING AND ASPHALT CONCRETE OVERLAY.

REMOVAL OF EXISTING STRUCTURE

WHEN NO LONGER NEEDED TO MAINTAIN TRAFFIC THE EXISTING SUPERSTRUCTURE, ABUTMENTS, AND CONCRETE WALL SHALL BE REMOVED AS PER ITEM 202, TO 1 FOOT BELOW EXISTING GROUND ELEVATION OR THE PROPOSED GRADE WHICHEVER IS LOWER. ABUTMENT STONES SHALL BE CAREFULLY REMOVED AND PILED ALONG THE RIGHT-OF-WAY FOR SALVAGE BY THE FRANKLIN COUNTY'S FORCES.

SUITABLE CONCRETE MASONRY SHALL BE PLACED AS BANK PROTECTION AS DIRECTED BY THE ENGINEER.

EXTREME CARE SHOULD BE TAKEN NOT TO DISTURB THE EXISTING SANITARY SEWER PIPE AND ITS FOUNDATION. ANY DEBRIS THAT MAY FALL INTO THE STREAM BED SHALL BE REMOVED IMMEDIATELY.

FOUNDATION BEARING PRESSURE

ABUTMENT AND PIER FOOTINGS ARE DESIGNED FOR A MAXIMUM BEARING PRESSURE OF 1.5 TONS PER SQ. FT.

UTILITY LINES

ALL EXPENSE INVOLVED IN RELOCATING AND INSTALLING THE AFFECTED UTILITY LINES SHALL BE BORNE BY THE OWNERS. THE CONTRACTOR AND OWNERS ARE REQUESTED TO COOPERATE BY ARRANGING THEIR WORK IN SUCH A MANNER THAT INCONVENIENCE TO EITHER WOULD BE HELD TO A MINIMUM.

MAINTENANCE OF TRAFFIC

SEE ROADWAY GENERAL NOTES.

FABRICATION CERTIFICATION

FABRICATION CERTIFICATION AS SPECIFIED IN 501.04 IS NOT REQUIRED.

SILICON COATING OF CONCRETE SURFACE

TO PREVENT STAINING OF THE CONCRETE FROM THE OXIDATION PRODUCTS OF THE WEATHERING STEEL, THE FOLLOWING AREAS SHALL BE TREATED WITH A LIQUID SILICON COATING. THE ABUTMENT FACES FROM IMMEDIATELY BELOW THE GIRDER SEATS TO APPROXIMATELY 18 INCHES BELOW THE FINISHED GROUND LINE. THE ENTIRE PIER FROM IMMEDIATELY BELOW THE GIRDER SEATS TO APPROXIMATELY 18 INCHES BELOW THE FINISHED GROUND LINE. THE SEALANT SHALL BE "THOROCLEAR 777" (5 PERCENT SILICON) OR APPROVED EQUAL AND SHALL BE APPLIED BY BRUSHING. PAYMENT IS INCLUDED WITH THE APPROPRIATE ITEM 511.

PROTECTION OF EX. 60" SANITARY TRUNK SEWER

THE CONTRACTOR SHALL USE EXTREME CARE WHILE WORKING IN THE VICINITY OF THE EXISTING 60" SANITARY SEWER WHICH IS UNDER THE CHANNEL AND THE EXISTING STRUCTURE. USE OF HEAVY EQUIPMENT OVER OR ADJACENT TO THE EXISTING SEWER SHALL BE DONE IN SUCH A MANNER AS TO PREVENT DAMAGE TO THE SEWER, AND SHOULD ANY DAMAGE OCCUR, THE CONTRACTOR SHALL BE FINANCIALLY RESPONSIBLE FOR ANY REQUIRED REPAIR WORK.

ITEM	TOTAL	UNIT	DESCRIPTION	ABUTS	PIERS	SUPER	GENERAL		AS BUILT	
202	LUMP	SUM	STRUCTURE REMOVED				LUMP			
403	15	C.Y.	ASPHALT CONCRETE			15				
404	14	C.Y.	ASPHALT CONCRETE			14				
503	LUMP	SUM	COFFERDAMS, CRIBS AND SHEETING				LUMP			
503	426	C.Y.	UNCLASSIFIED EXCAVATION	325	101					
509	49,367	LB	REINFORCING STEEL, GRADE 60	9464	15686	24217				
511	107	C.Y.	CLASS S CONCRETE, SUPERSTRUCTURE			107				
511	69	C.Y.	CLASS C CONCRETE, PIERS ABOVE FOOTINGS		69					
511	139	C.Y.	CLASS C CONCRETE, ABUTMENTS ABOVE FOOTINGS	139						
511	107	C.Y.	CLASS C CONCRETE, FOOTINGS	65	42					
512	7	S.Y.	TYPE B WATERPROOFING	7						
512	383	S.Y.	TYPE D WATERPROOFING			383				
513	71137	LB	STRUCTURAL STEEL			71137				
513	1440	EACH	WELDED STUD SHEAR CONNECTORS			1440				
517	248.51	L.F.	RAILING (DEEP BEAM RAIL WITH STEEL POSTS AND BOLTS)			248.51				
518	82	C.Y.	POROUS BACKFILL	82						
518	80	L.F.	6 INCH PERFORATED, HELICAL CMP, 707.01	80						
518	119	L.F.	6 INCH NON-PERFORATED, HELICAL CMP, INCLUDING SPECIALS, 707.01	119						
SPECIAL	270	L.F.	DRIP STRIP			270				
SPECIAL	48	S.Y.	SILANE TREATMENT APPLICATION 150			48				

ALDEN E. STILSON & ASSOCIATES, LIMITED
CONSULTING ENGINEERS
CLEVELAND, OHIO COLUMBUS, OHIO WHEELING, W. VA.

GENERAL NOTES AND
ESTIMATED QUANTITIES
BRIDGE NO. FRA-257-0.27
TWP. RD. NO. 257 (BIG RUN RD.) OVER
SCIOTO BIG RUN CR.

FRANKLIN COUNTY STA. 12+81.13 to STA. 14+04.58

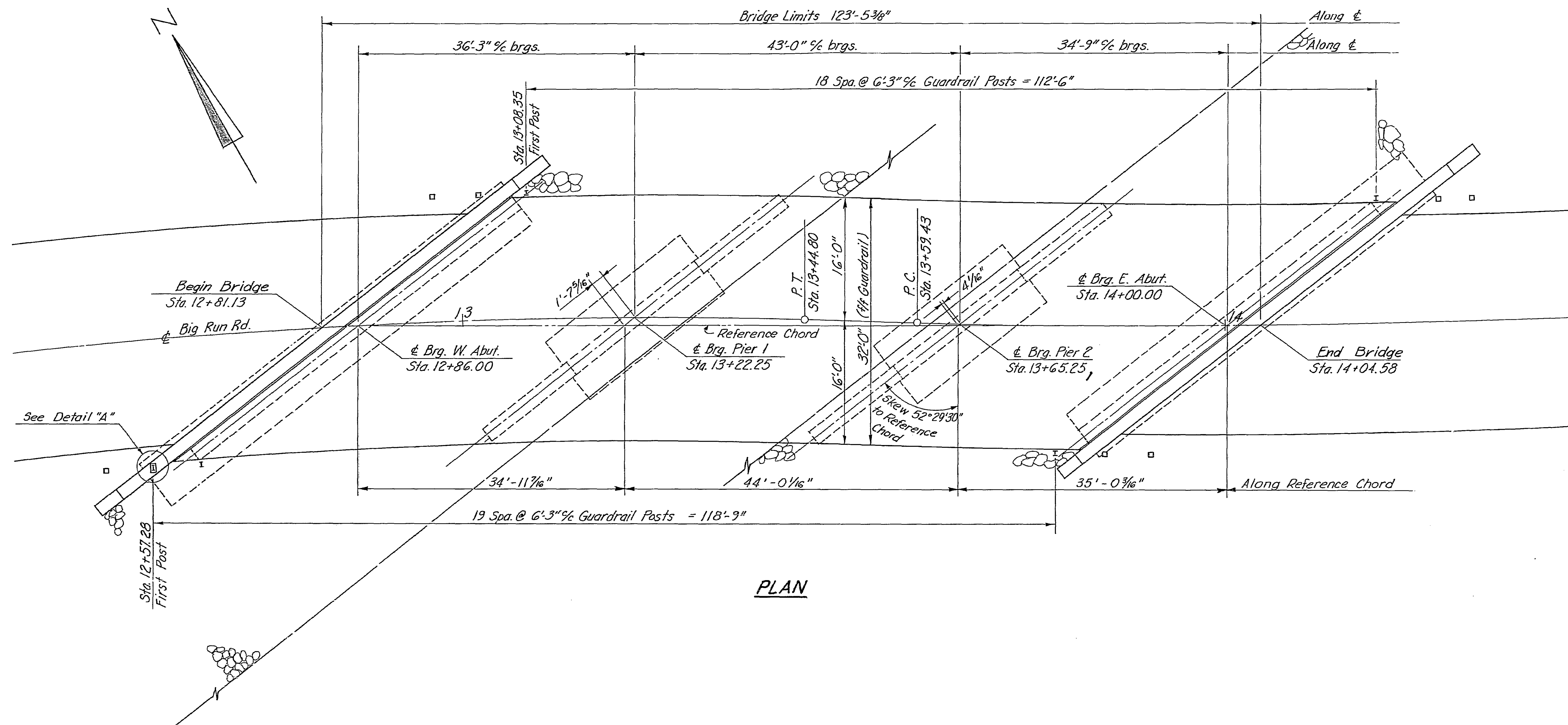
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVIEWED
CJK			MEM	JEV	1/5/81	

0290 010 GEN. NOTES & QUANTITIES 0027 1787 0160 010

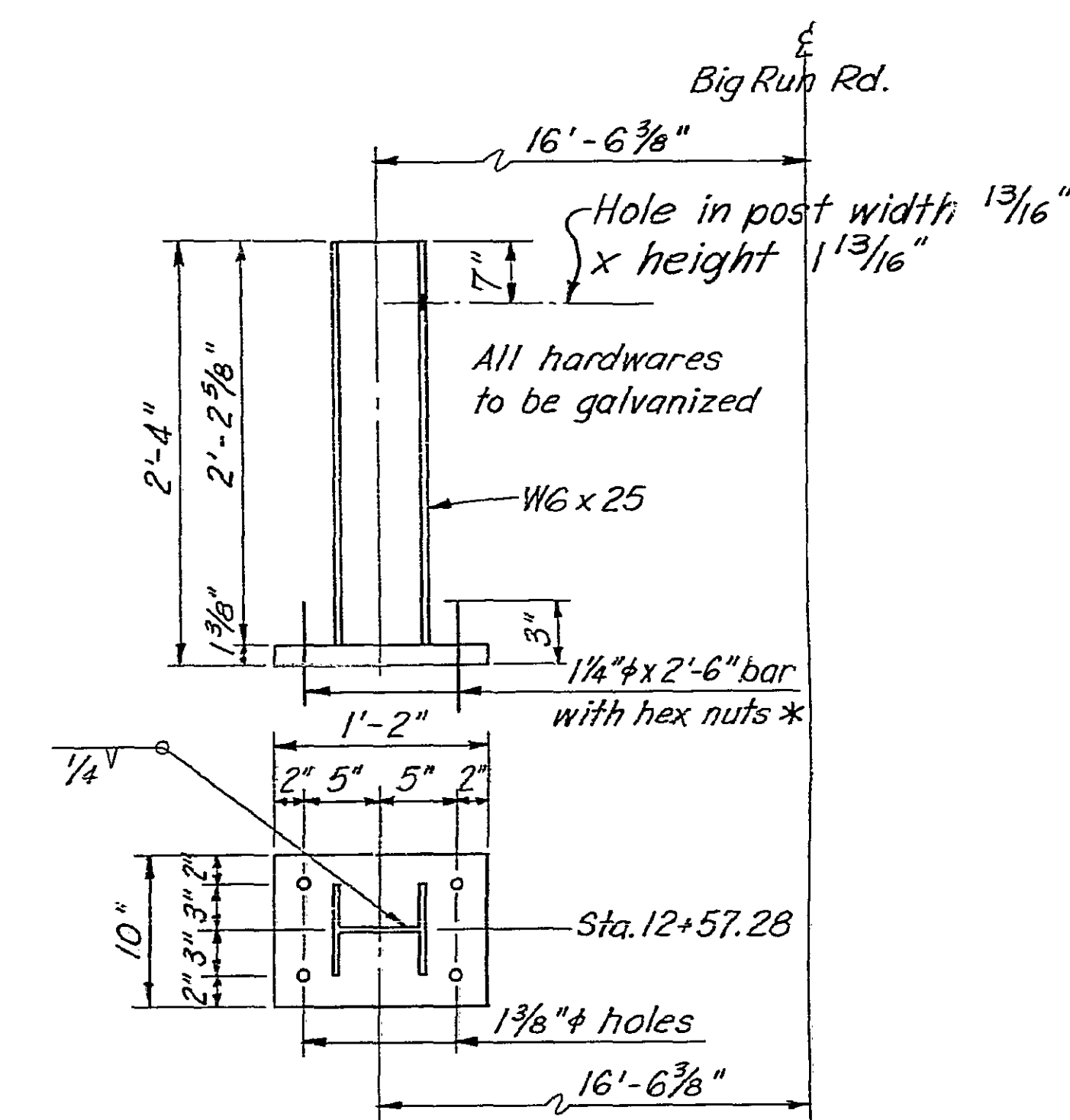
FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
5	OHIO		

17
25

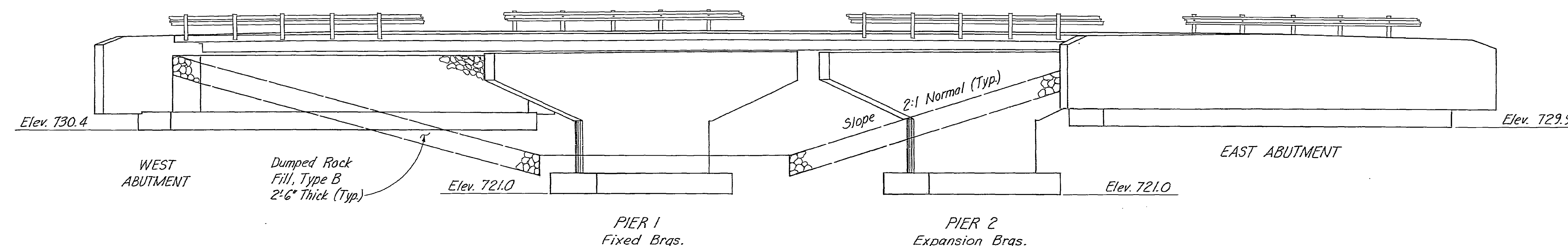
BIG RUN ROAD
TWP. RD. NO. 257



PLAN



DETAIL "A"
* May use self-drilling anchors
See detail GR-1



ELEVATION

NOTE:
For dumped rock fill quantities
see Highway Plans Sheet 7/25

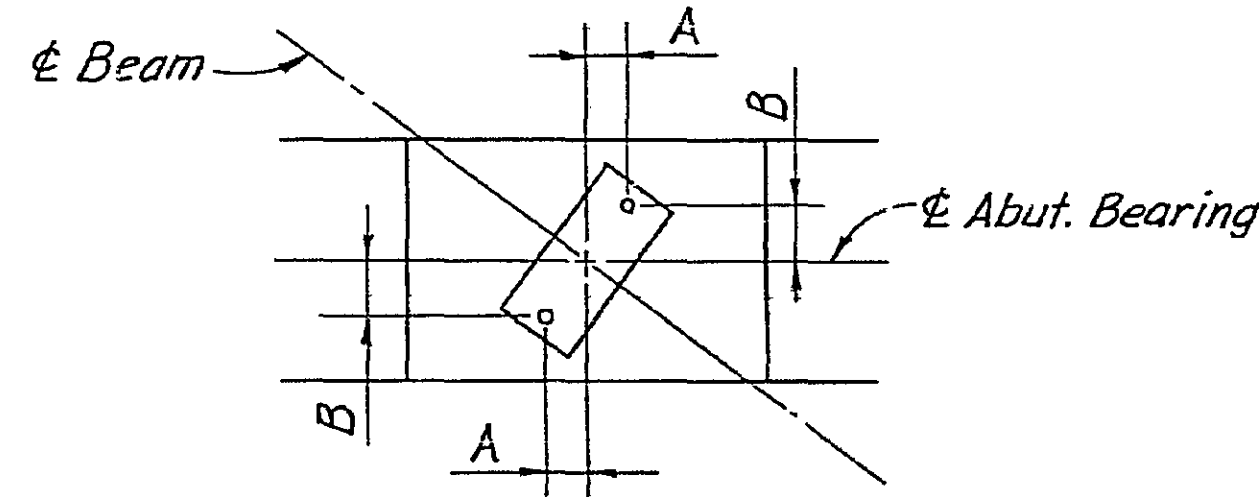
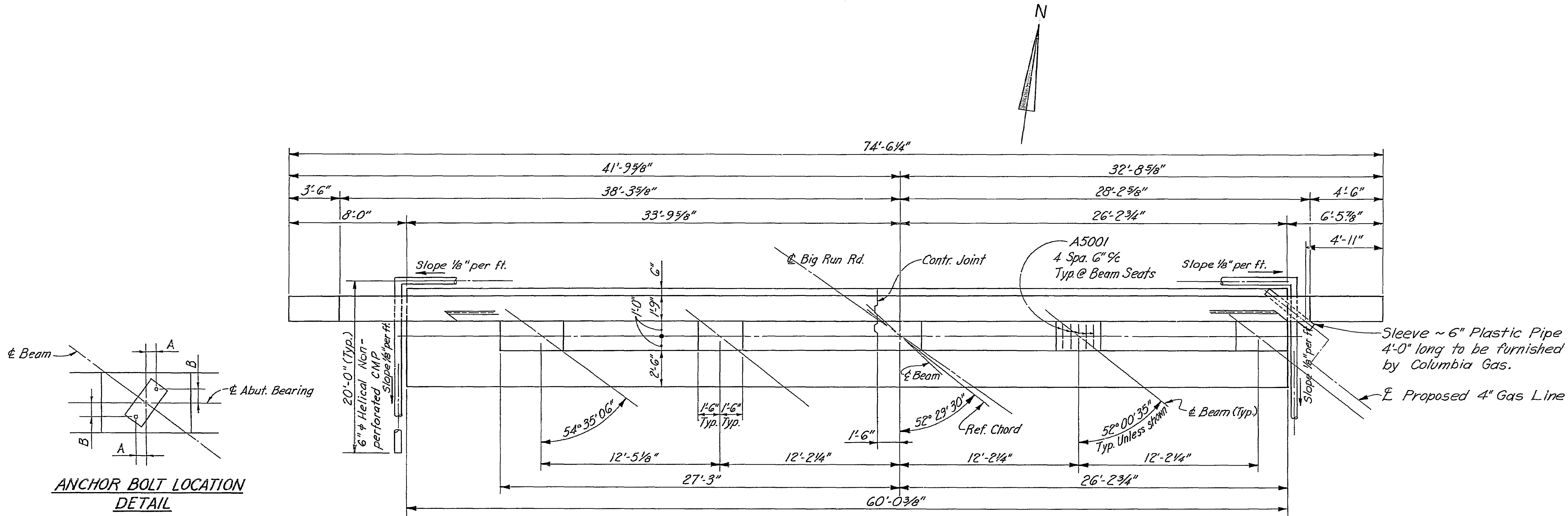
ALDEN E. STILSON & ASSOCIATES, LIMITED CONSULTING ENGINEERS CLEVELAND, OHIO COLUMBUS, OHIO WHEELING, W. VA.					
GENERAL PLAN & ELEVATION					
BRIDGE NO. FRA-257-0.27					
TWP. RD. NO. 257 (BIG RUN RD.) OVER					
SCIOTO BIG RUN CR.					
FRANKLIN COUNTY				STA. 12+81.13 to	
				STA. 14+04.58	
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE
MEM	MEM	LEO	CUK	JEV	1/5/61

02190 0170 GEN. PLAN & ELEVATION 0027 1987 0170 010

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
5	OHIO		

18
25

BIG RUN ROAD
TWP. RD. NO. 257



ANCHOR BOLT LOCATION
DETAIL

	W. ABUT.	E. ABUT.
Dim.	Beam 1-4	Beam 5
A	4 3/8	4 1/16
B	5 1/16	5 3/4

NOTES

Bridge Seat Reinforcing: Reinforcing steel in the vicinity of the bridge seat shall be accurately placed to avoid interference with the drilling of bearing anchor holes or the pre-setting of bearing anchors.

Bearing Anchors: At the option of the Contractor, bearing anchors (or formed holes), located and supported by templates, may be cast in place.

Typical reinforcing bar lap lengths:
No. 5 Bars = 19" lap
No. 6 Bars = 23" lap
No. 8 Bars = 30" lap

In reinforcing bar call-outs:
N.S. indicates Near Side
F.S. indicates Far Side

Footings reinforcement shall have a minimum cover of 3" at all surfaces.

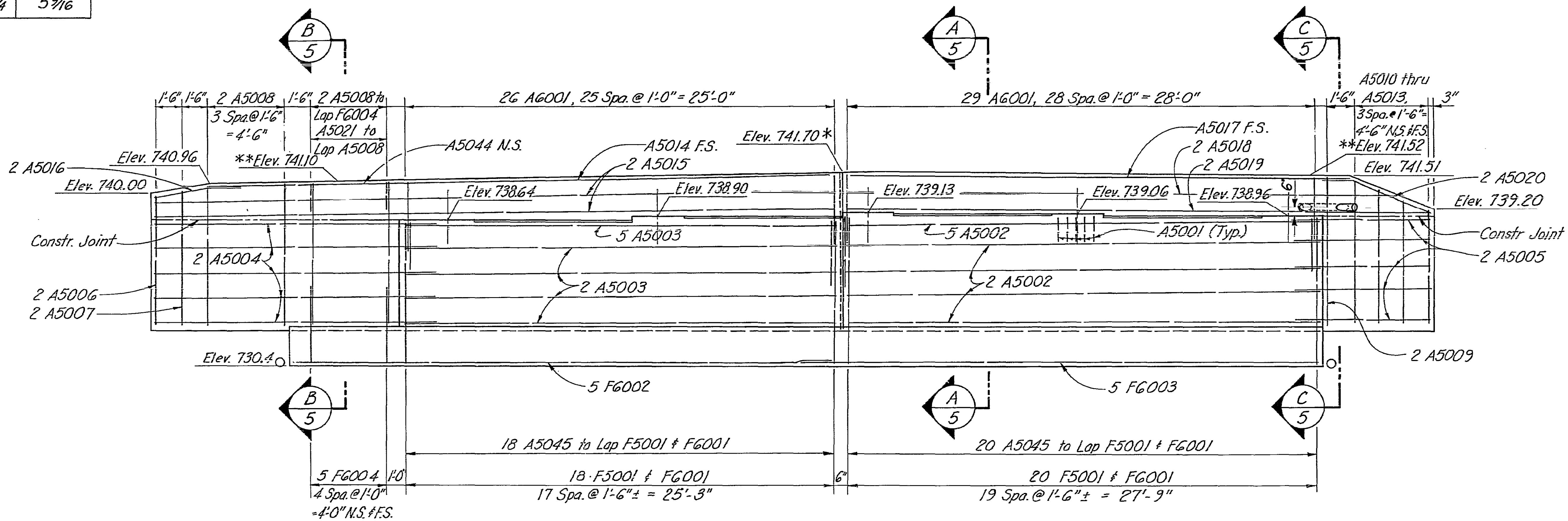
Porous Backfill, 1'-6" thick, shall extend up to the plane of the subgrade and laterally to the ends of the wingwalls.

Backwall Concrete: In addition to the provisions of 511.08, backwall concrete above the bridge seat shall not be placed until after the deck concrete in the span adjacent to the abutment has been placed.

*Elevations shown thus are to the top of the 2" edge bar.

** Elevations shown thus are to the top of the 2" edge bar at the end of the bar.

For Sections see sheet 5/10



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WEST ABUTMENT DETAILS

BRIDGE NO. FRA-257-0.27
TWP. RD. NO. 257 (BIG RUN RD.) OVER
SCIOTO BIG RUN CR.

FRANKLIN COUNTY STA. 12+81.13 to
STA. 14+04.58

DESIGNED: MEM DRAWN: MEM TRACED: LEO CHECKED: CJK REVIEWED: JEV DATE: 1/5/91

0270 010 WEST ABUTMENT 0027 1987 0180 010



NOTES:
In reinforcing bar call-outs:
F.S. indicates Far Side
N.S. indicates Near Side
For additional notes see sheet



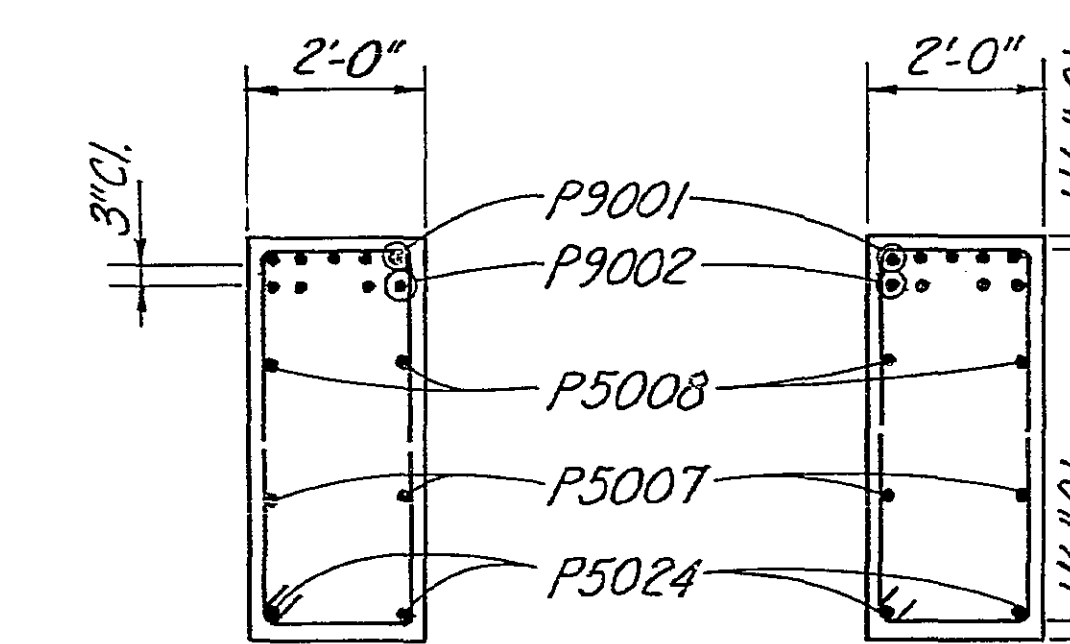
ALDEN E. STILSON & ASSOCIATES, LIMITED						5
CLEVELAND, OHIO			CONSULTING ENGINEERS			
			COLUMBUS, OHIO			
WHEELING, W. VA.						

EAST ABUTMENT DETAILS						
BRIDGE NO. FRA-257-0.27						
TWP. RD. NO. 257 (BIG RUN RD.) OVER						
SCIOTO BIG RUN CR.						
FRANKLIN COUNTY				STA. 12+81.13 to		
				STA. 14+04.58		

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REV
MEM	MEM	LEO	CUK	JEV	1/5/81	

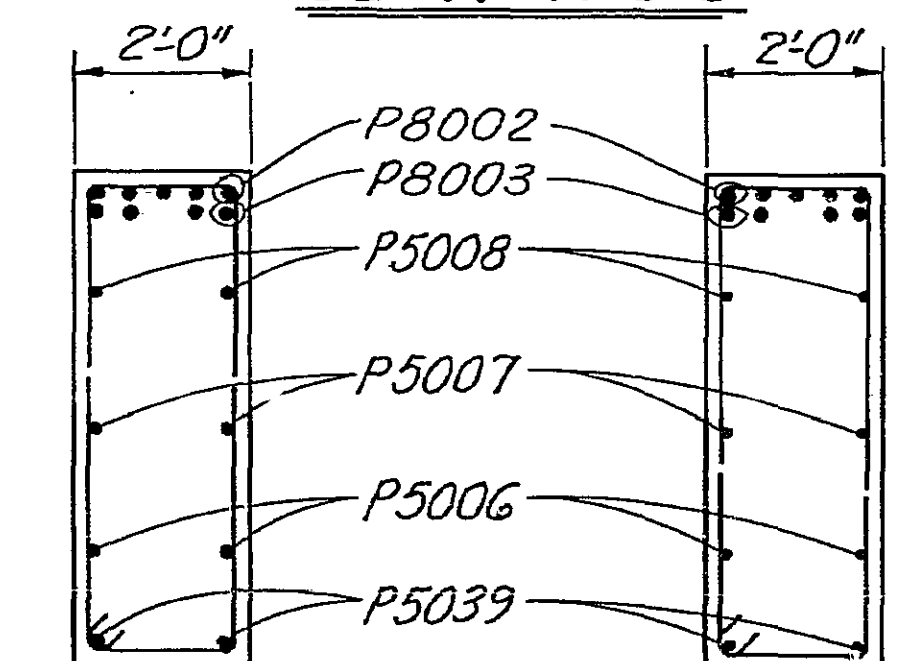
BIG RUN ROAD
TWP. RD. N^o 257

	PIER 1	PIER 2
A	731.84	731.56
B	736.51	736.23
C	739.08	738.73
D	739.24	738.97
E	739.34	739.16
F	739.16	739.05
G	739.01	738.90



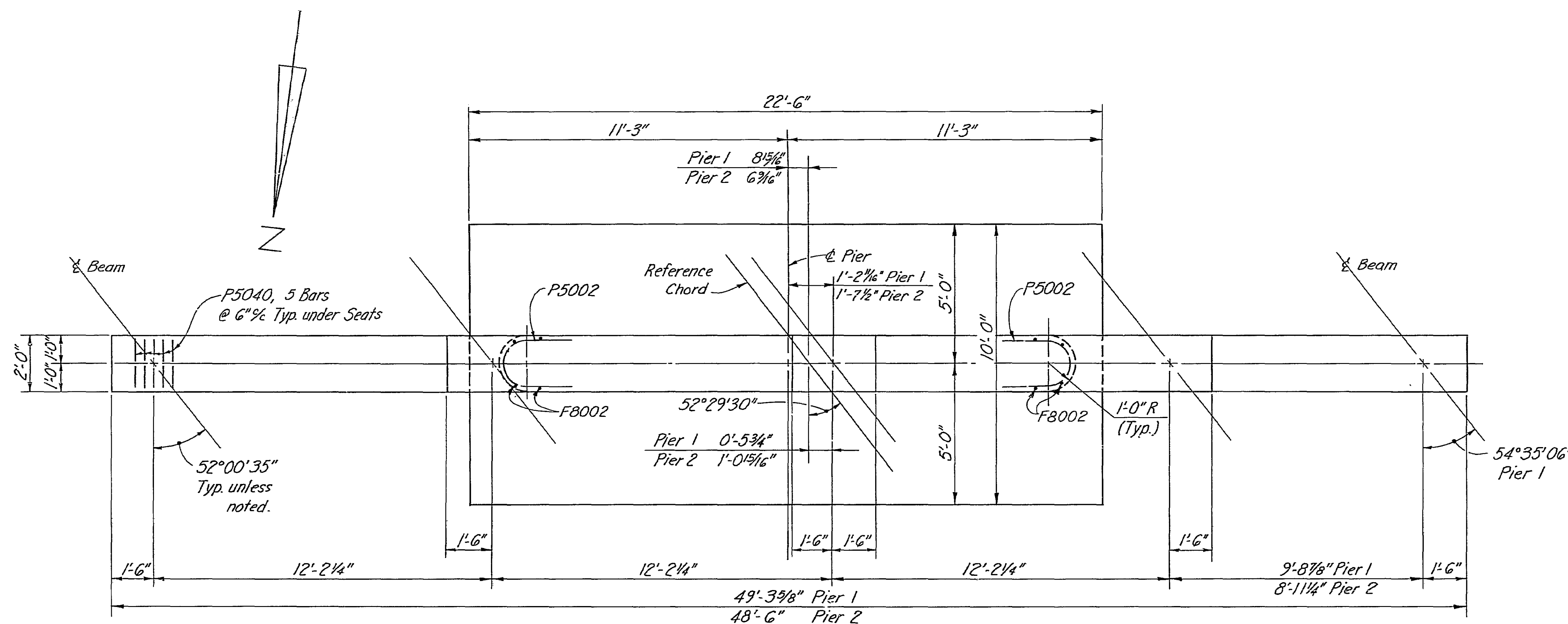
PIER 1 PIER 2

SECTION C-C

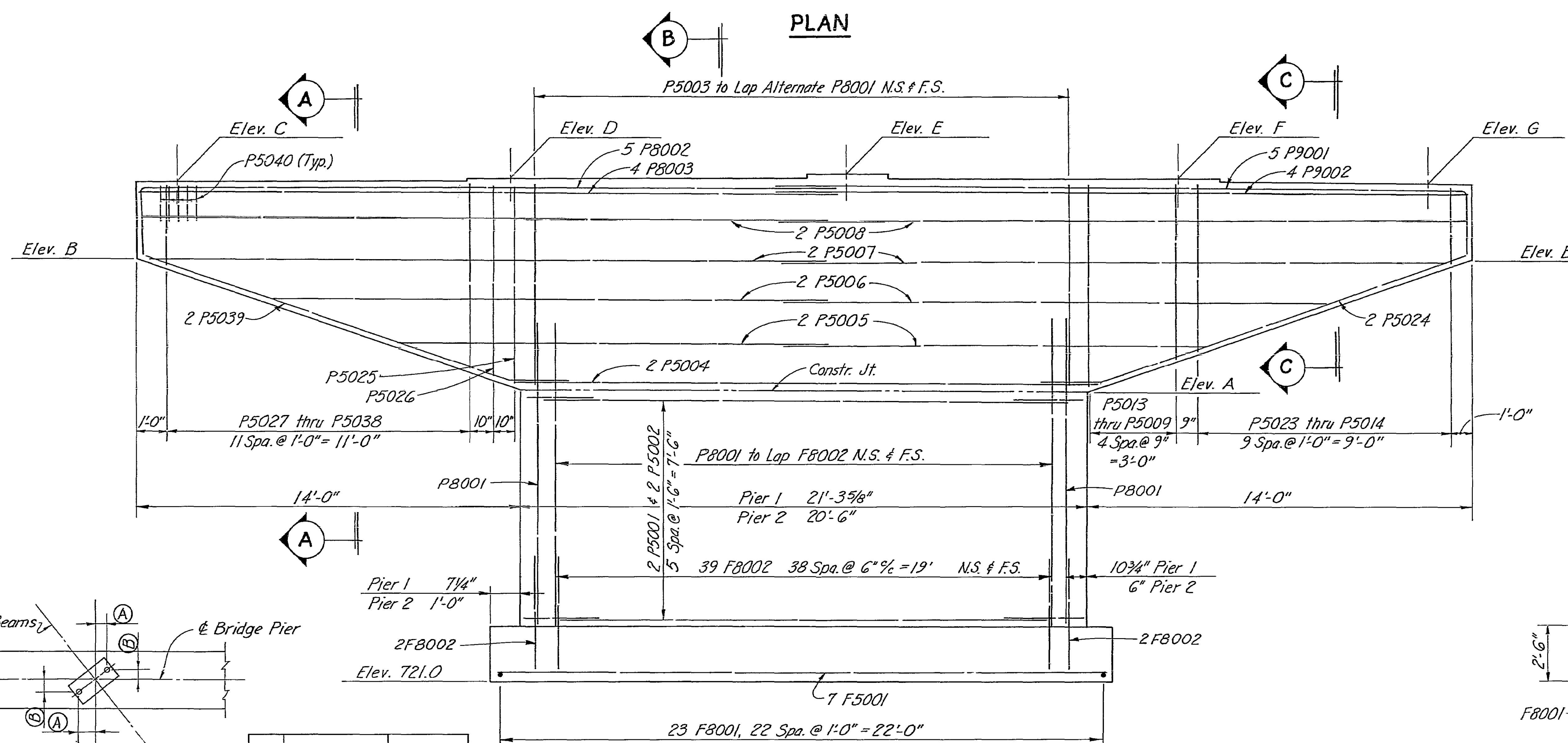


PIER 1 PIER 2

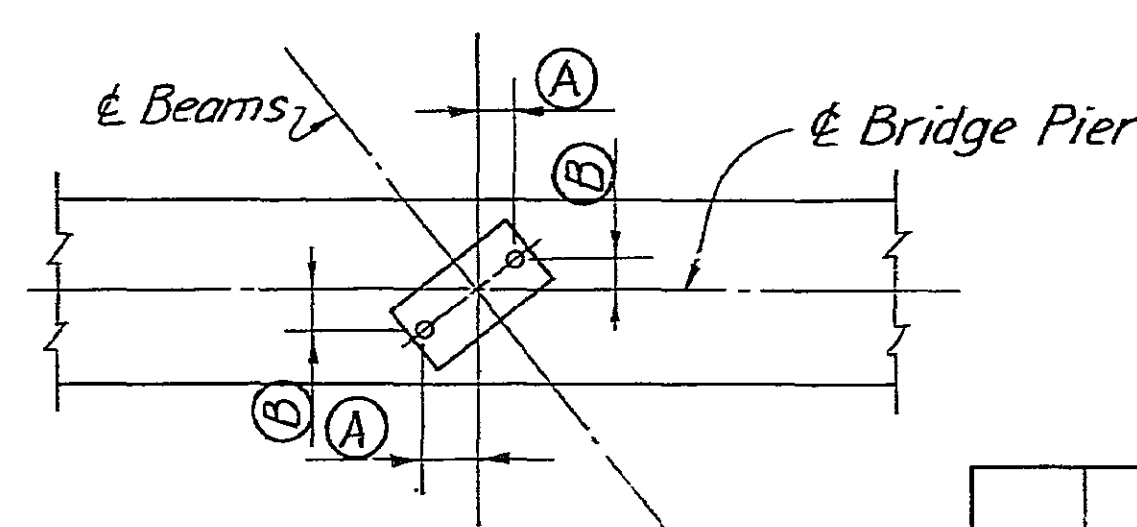
SECTION A-A



PLAN

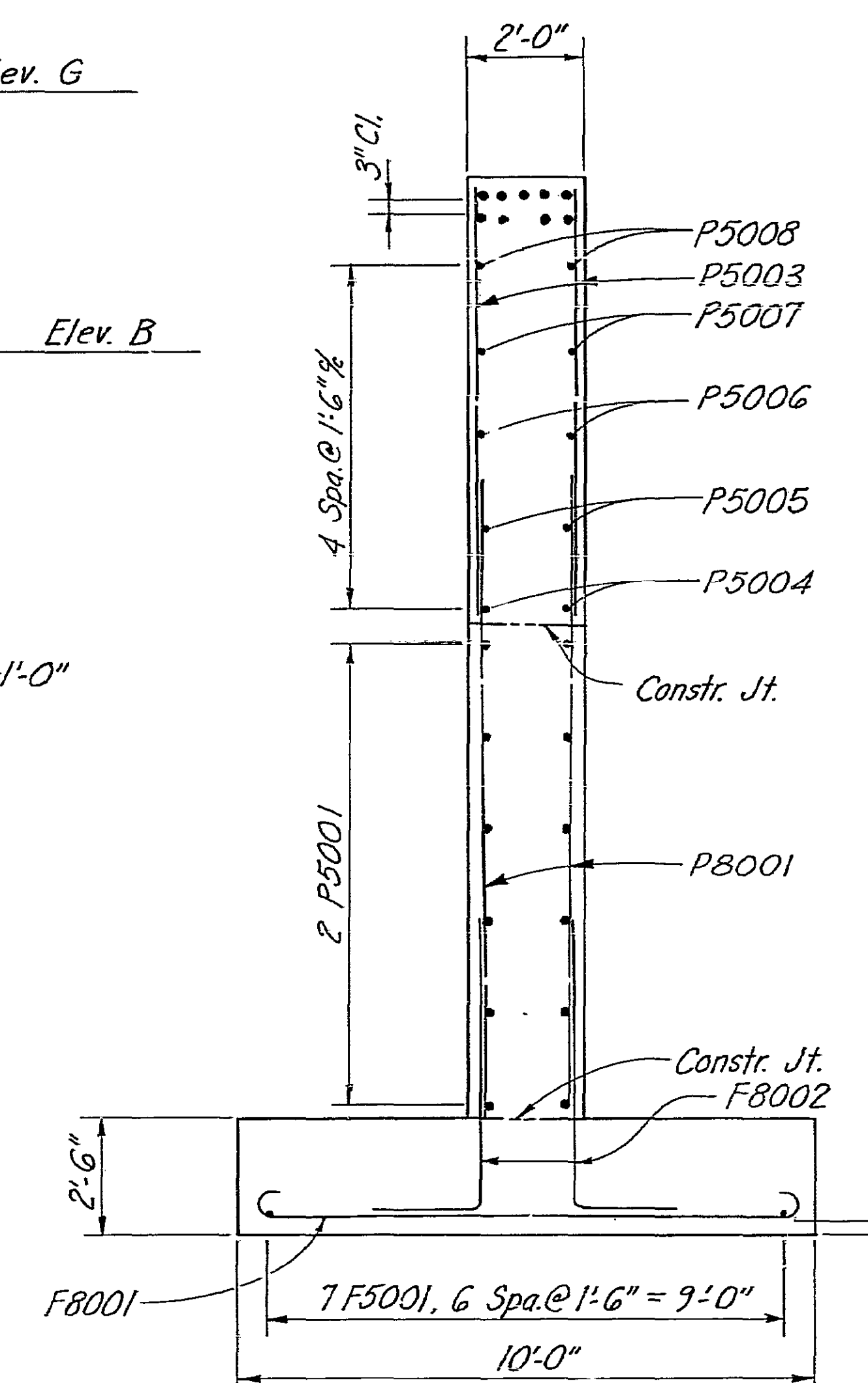


ELEVATION



ANCHOR BOLT LOCATION
DETAIL

	PIER 1		PIER 2
Dim.	Beam 1-4	Beam 5	Beam 1-5
A	4 5/8	4 3/8	4 13/16
B	5 15/16	6 3/16	6 3/16



SECTION B-B

NOTES:

Bridge Seat Reinforcing steel in the vicinity of the bridge seat shall be accurately placed to avoid interference with the drilling of bearing anchor holes or the pre-setting of bearing anchors.

Bearing Anchor: At the option of the Contractor, bearing anchors (or formed holes), located and supported by templates, may be cast in place.

Footing reinforcing shall have a minimum cover of 3" at all surfaces.

In reinforcing bar call-outs:
N.S. indicates Near Side
F.S. indicates Far Side

Typical reinforcing bar lap lengths

No. 5 Bars	= 19" lap
No. 8 Bars	= 30" lap
No. 9 Bars	= 34" lap

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PIER 1 & 2 DETAILS

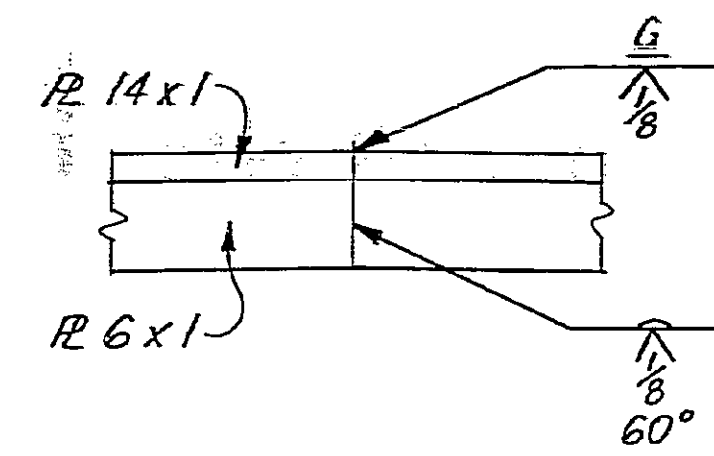
BRIDGE NO. FRA-257-0.27
TWP. RD. NO. 257 (BIG RUN RD.) OVER
SCIOTO BIG RUN CR.

FRANKLIN COUNTY STA. 12+81.13 to 12+81.53

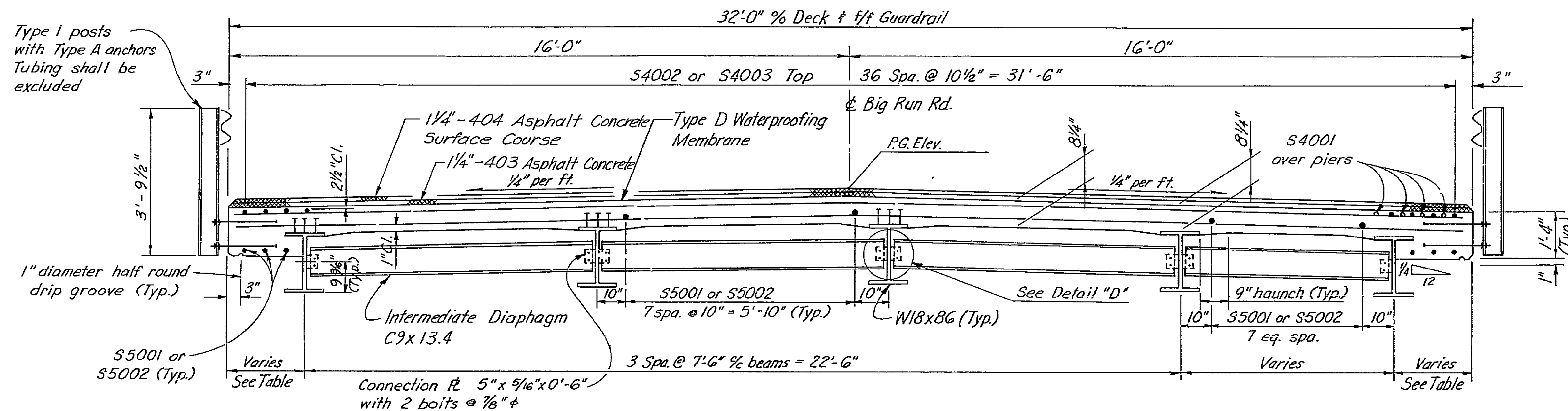
DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REV
MEM	MEM	LEO	CJK	JEV	1/5/81	

All Longitudinal Reinforcing Steel shall be S4002 and S4003 (Top)
S5001 and S5002 (Bottom)
Unless otherwise shown

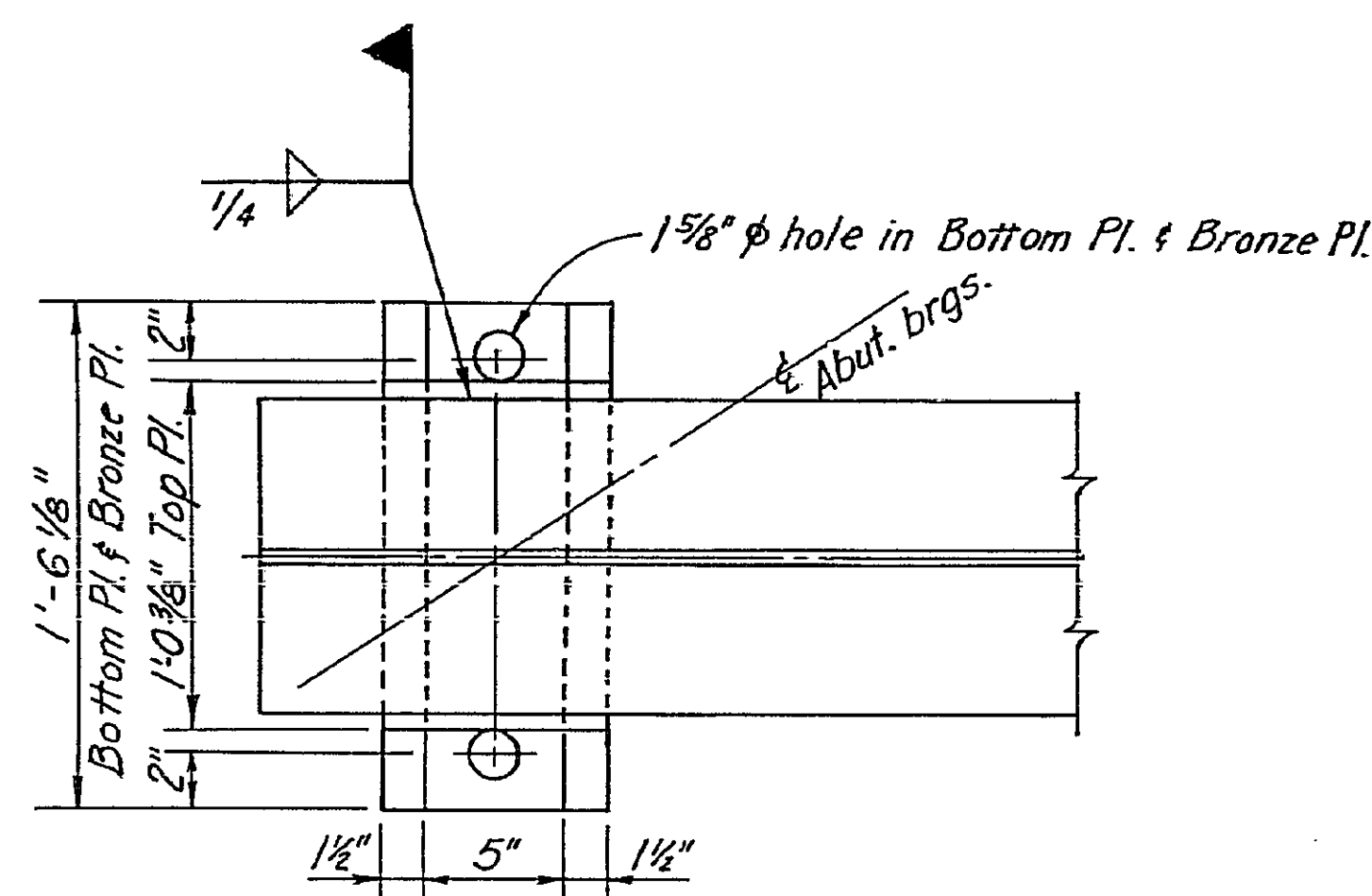
A Haunch Width of 9" shall be used for computing quantity of concrete. However, the haunch width may vary between 6" and 12".



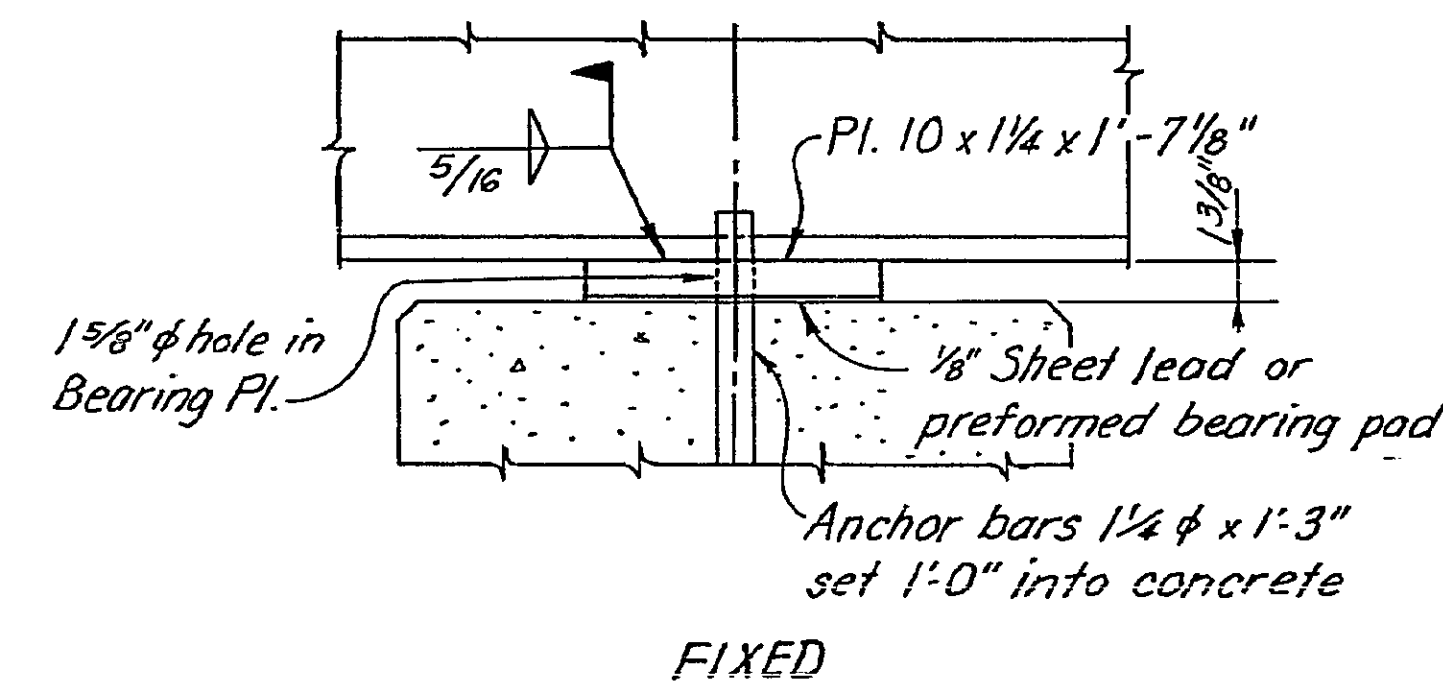
WELDED BUTT JOINT IN SUPERSTRUCTURE END DAM



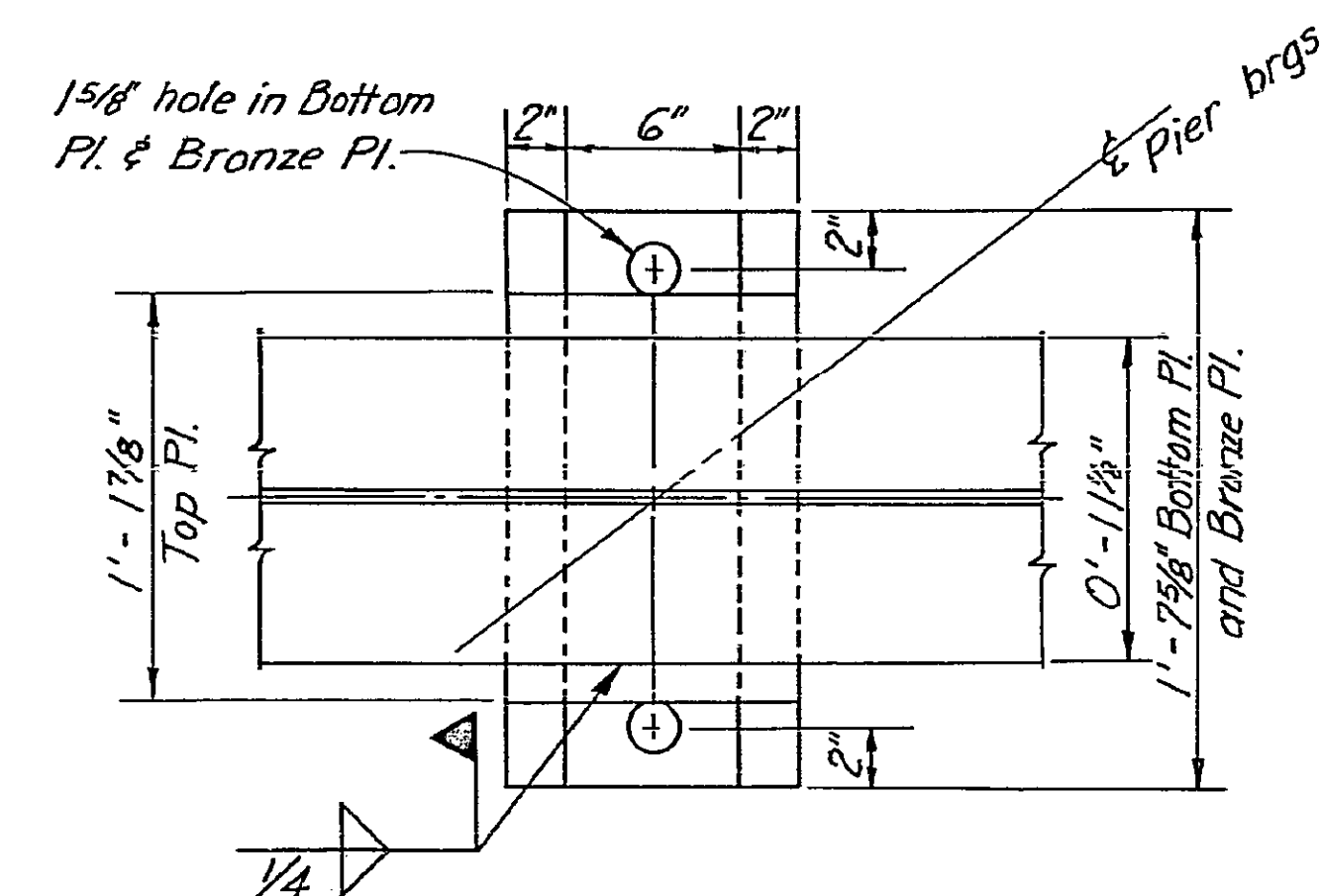
TRANSVERSE SECTION



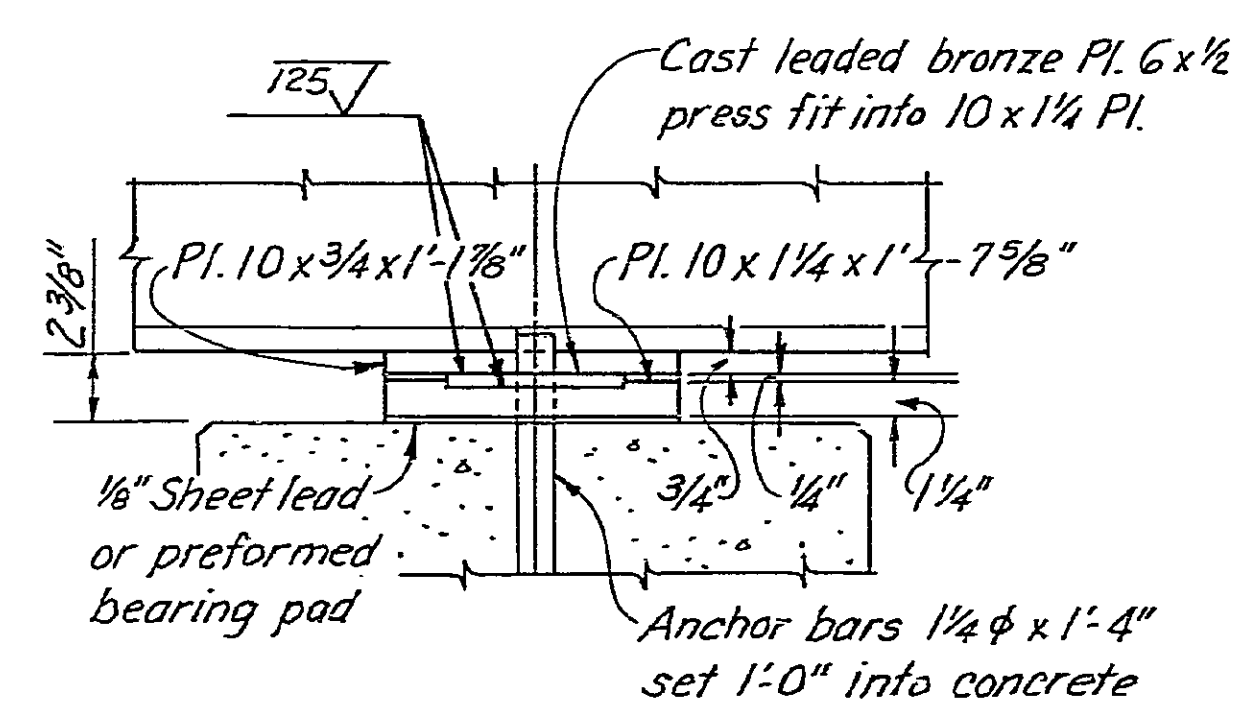
ABUTMENT BEARING DETAILS



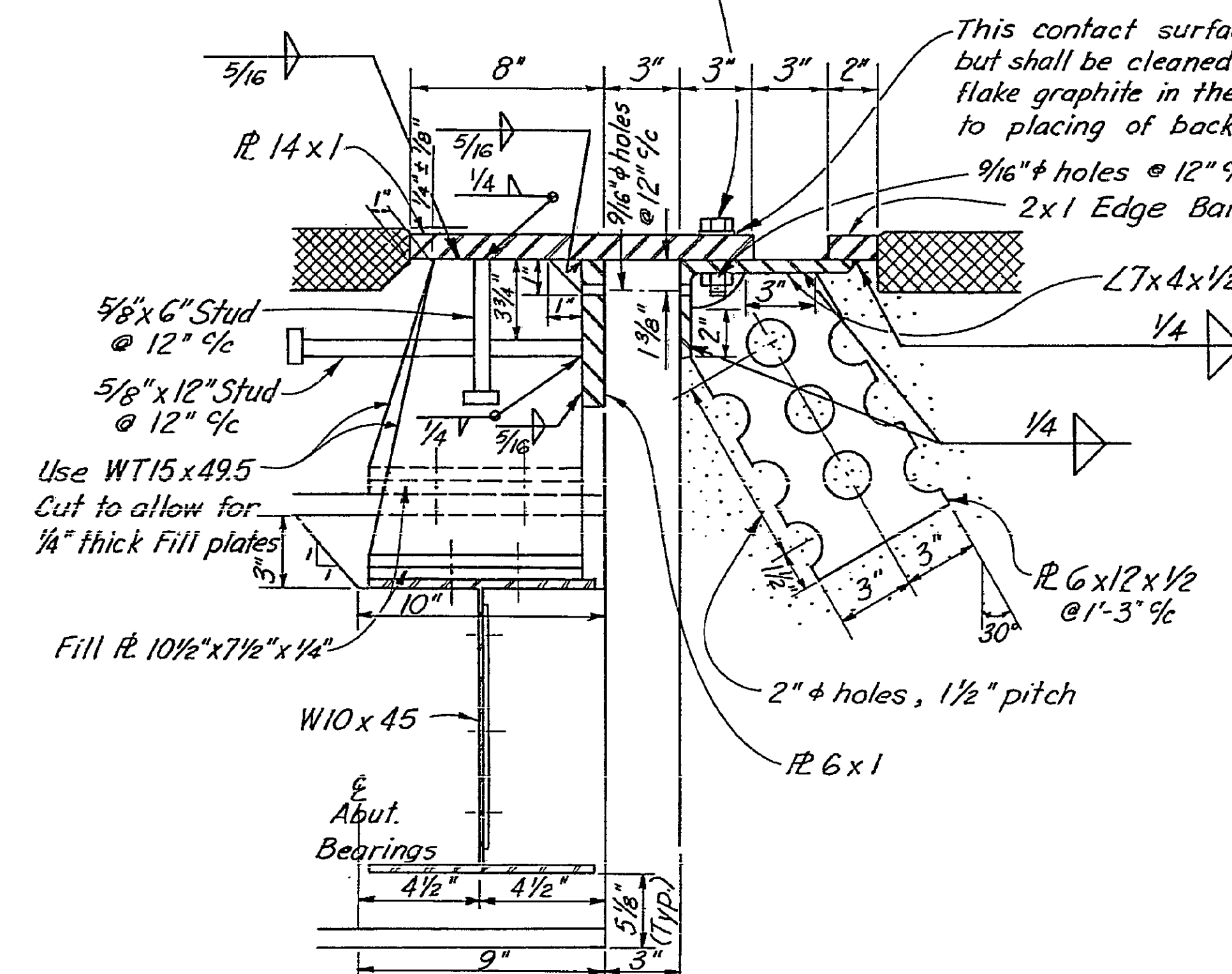
FIXED



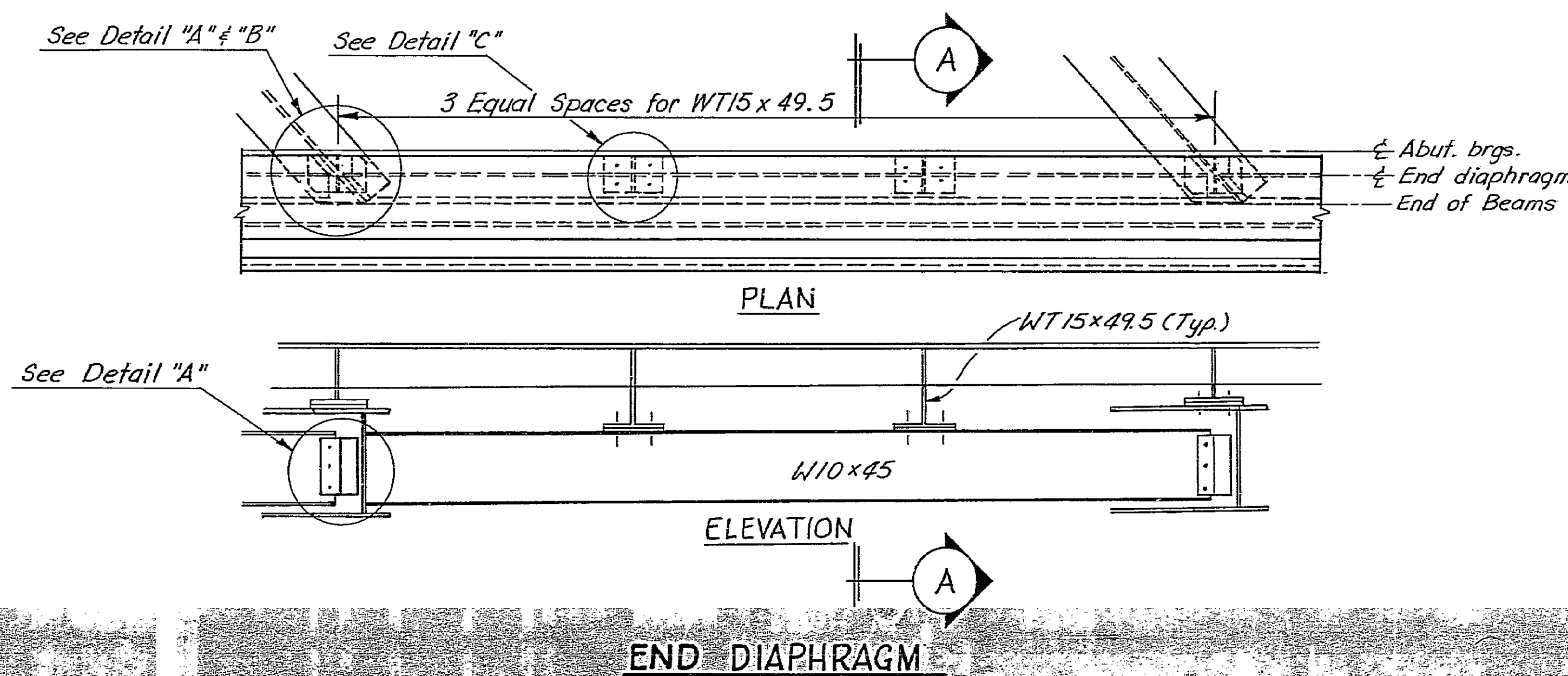
EXPANSION



PIER BEARING DETAILS



SECTION A-A



END DIAPHRAGM

5/8"x2" bolts at not more than 2'-0" c/c with nuts tack-welded to under side of lower angle, 1 1/16" holes in upper plate. Center 5/8" bolts in 1 1/16" holes. Apply flake graphite between washers and plate. Turn bolts tight and release one-half turn. Remove bolts as soon as concrete has set, preferably within two hours after placing, to avoid damage due to temperature expansion or contraction of superstructure. Fill holes with bituminous material.

HIGH STRENGTH BOLTS: All bolts shall be 7/8" & high strength steel ASTM A325, type 3.

BEARING DEVICES: For a structure with plate bearings, on a gradient of 1 per cent or more, the plate at the fixed bearings and the upper plate at the expansion bearings shall be beveled to provide horizontal bearings. The tabulated quantity of Item 511, Structural Steel includes the number of pounds of steel and cast leaded bronze plates and of bearing pads for the plate bearings.

Lap Top Longitudinal Reinforcing = 15"
Lap Bottom Longitudinal Reinforcing = 19"

DECK SLAB DEPTH: The distance shown from top of deck slab to top of steel beam is the design dimension. The quantity of deck concrete to be paid for shall be based on this dimension, even though deviation from it may be necessary because the top flange of the beam may not have the exact camber or conformation required to place it parallel to the finished grade.

GUARD RAIL DETAIL: See Std. Dwg. DBR-2-73.

SLAB CANTILEVER		
LOCATION	LEFT	RIGHT
West Abutment	1'-10 7/8"	2'-3 5/8"
1/2 Point	2'-3 1/2"	1'-9 1/4"
Pier 1	2'-3 1/2"	1'-8 1/8"
Field Splice	2'-1 1/4"	1'-10 1/4"
1/2 Point	1'-11 1/8"	1'-8 1/8"
Pier 2	1'-9 1/2"	1'-10"
1/2 Point	1'-11 3/4"	2'-1 1/8"
East Abutment	2'-5"	2'-2 5/8"

ALDEN E. STILSON & ASSOCIATES, LIMITED CONSULTING ENGINEERS CLEVELAND, OHIO COLUMBUS, OHIO WHEELING, W. VA.			
SUPERSTRUCTURE DETAILS			
BRIDGE NO. FRA-257-0.27 TWP. RD. NO. 257 (BIG RUN RD.) OVER SCIOTO BIG RUN CR.			
FRANKLIN COUNTY		STA. 12+81.13 to STA. 14+04.58	
DESIGNED	DRAWN	TRACED	CHECKED
MEM	MEM	LEO	CUK
DATE	DATE	DATE	DATE
1/5/81	1/5/81	1/5/81	1/5/81

Diagram illustrating a shaft-hub assembly. The shaft is labeled "Tight Fit @ top & bottom". The shaft diameter is indicated as $2\frac{1}{2}"$. The hub bore diameter is also indicated as $2\frac{1}{2}"$. The diagram shows the shaft passing through the hub with a tight fit at both the top and bottom.

W18x86

Proposed 4" gas pipe

Concrete insert-Grinnell Fig. 282 w/ $\frac{5}{8}$ " nut (tapped)-10 Req'd.

5/8" x 3 1/2" Lg. Threaded Rod with 2 hex nuts - as required

Steel Yoke ~ Grinnell Fig. 181-10 required

Insulating Pipe Roll No. 401 with cross rod & nuts ~ Utility Products Co. ~ 10 req'd.

Concrete Deck

10"

SECTION B-B

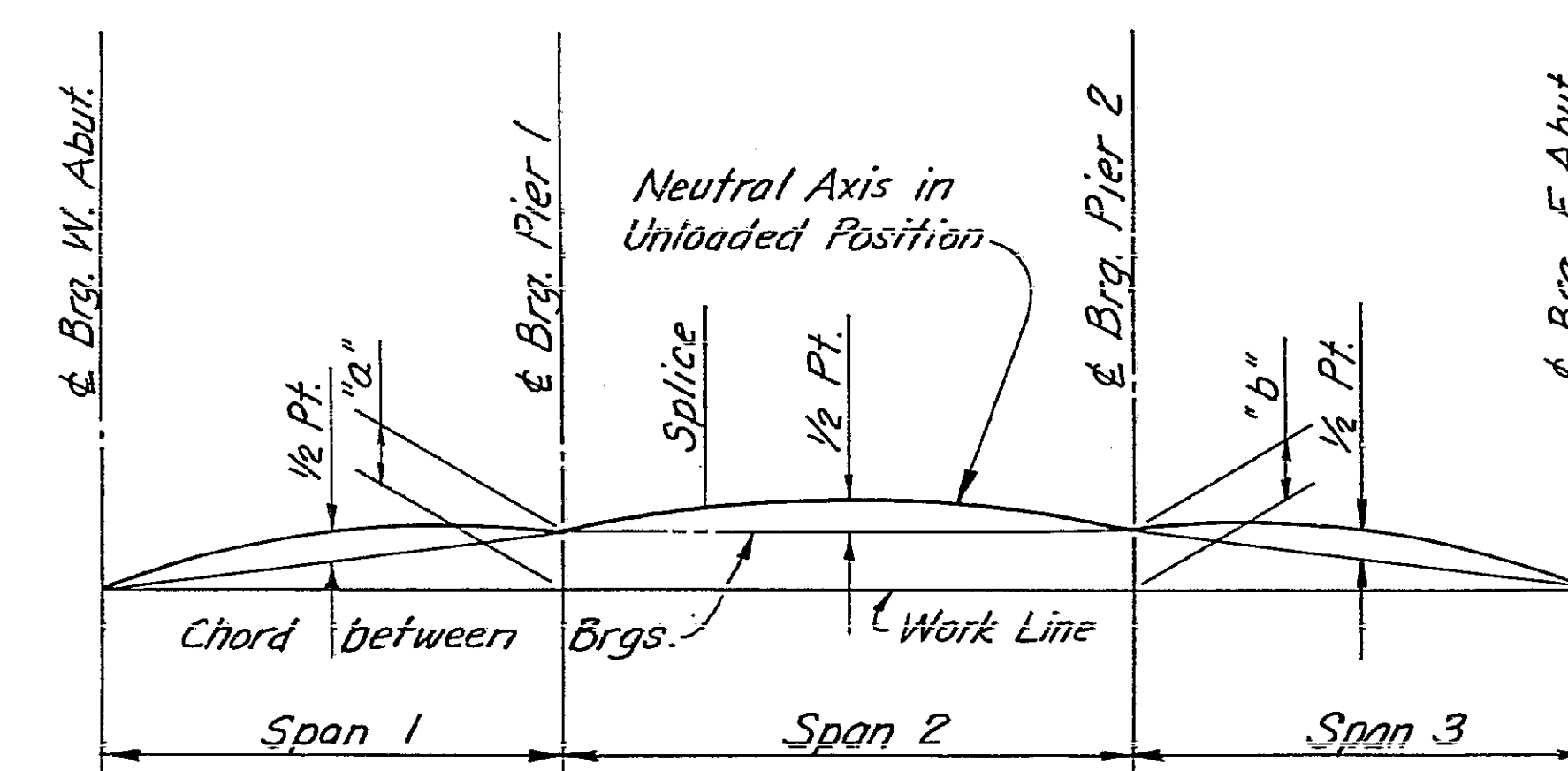
STEEL ERECTION: During the erection of end dams and diaphragms, care shall be taken to insure that stringers, bearing parts and bridge seats remain in bearing contact.

8/10

FRAMING PLAN

FRANKLIN COUNTY STA. 12+81.13 to
STA. 14+04.58

DESIGNED	DRAWN	TRACED	CHECKED	REVIEWED	DATE	REVISION
CJK	CJK	LEO	MEM	JEV	1/5/81	

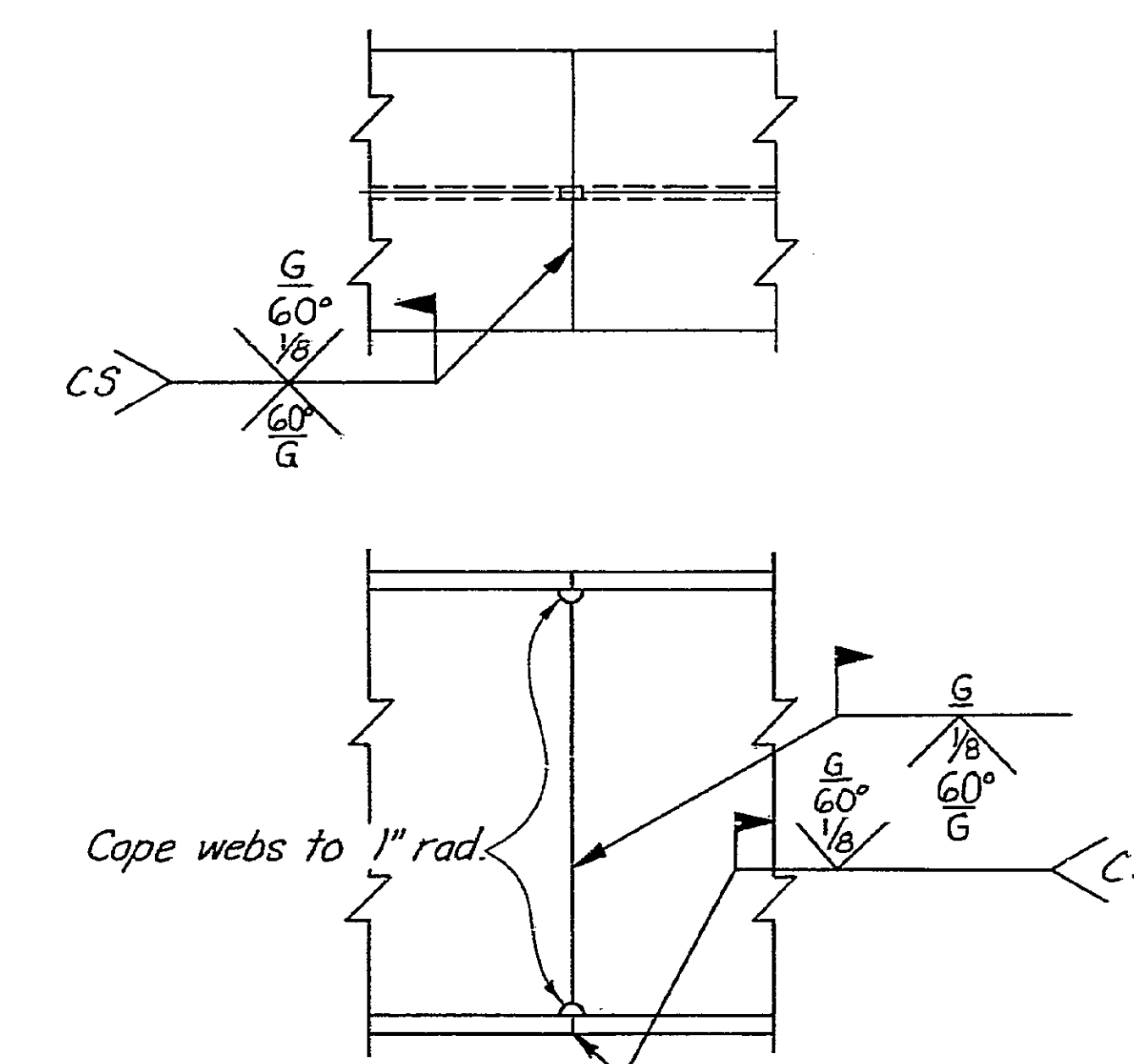


CAMBER and BLOCKING DIAGRAM

DEFLECTION & CAMBER				
Camber Description	Span 1	Span 2	Span 3	
	1/2	Splices	1/2	1/2
Defl. due to Wt. of Steel	0	0	1/16	0
Defl. due to Rem. Dead Load	3/16	3/16	3/16	3/16
Adjust. due to Curvature	5/16	5/8	1/2	5/16
Required Shop Camber	1/2	2/16	7/8	1/2

DEFLECTION & CAMBER

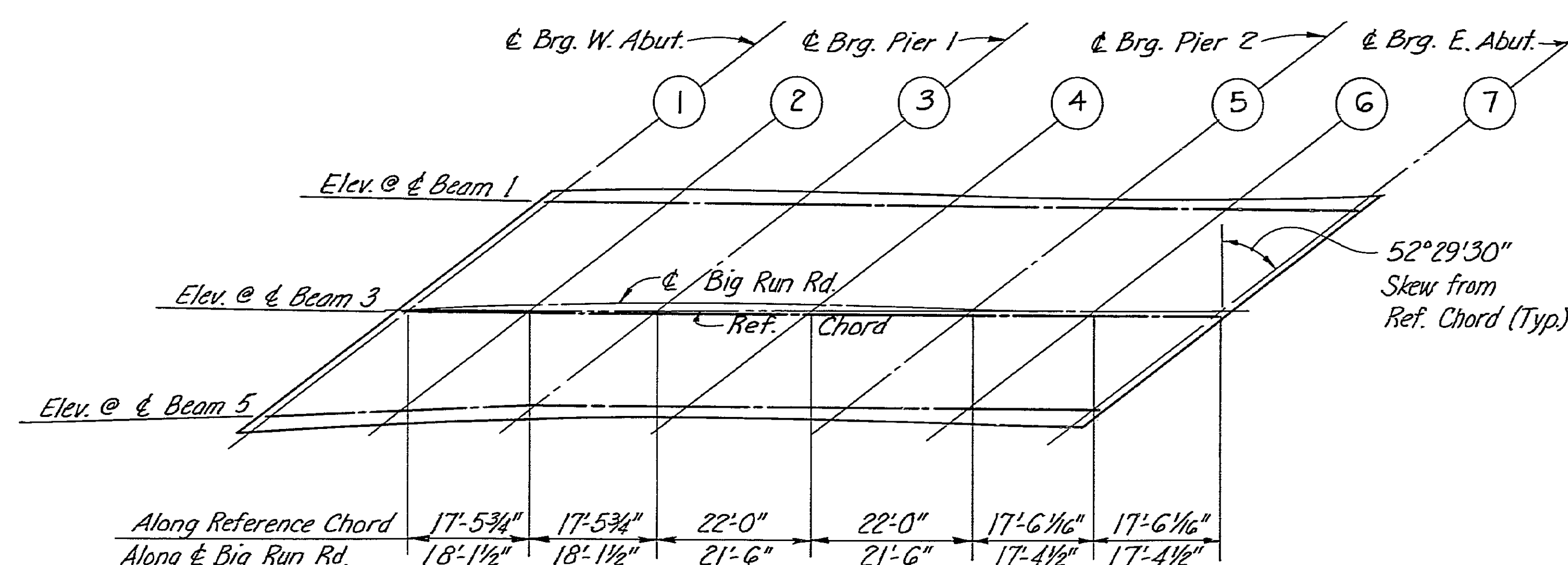
Camber Description	Span 1	Span 2	Span 3
	1/2	Splice 1/2	1/2
Defl. due to Wt. of Steel	0	0	1/16
Defl. due to Rem. Dead Load	3/16	3/16	3/16
Adjust. due to Curvature	5/16	3/8	1/2
Required Shop Camber	1/2	2/16	7/8



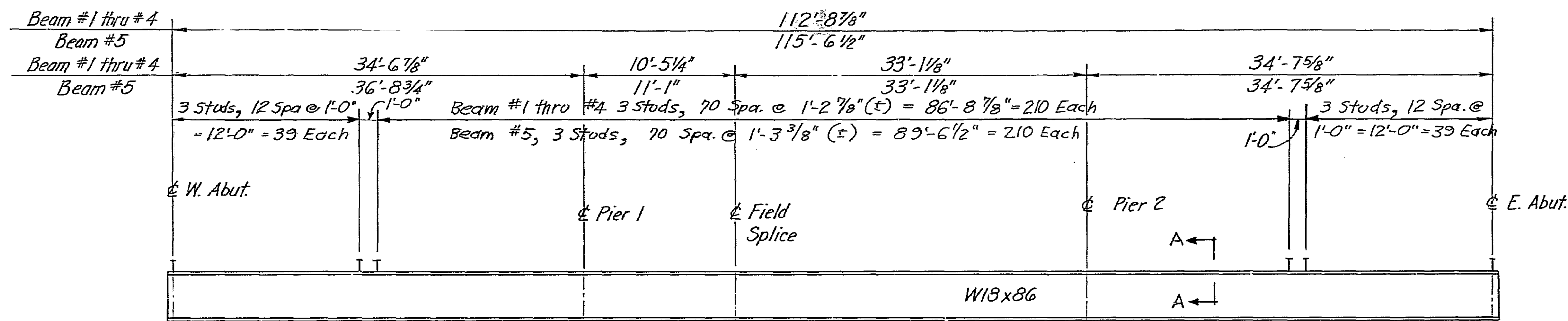
WELDED BEAM SPLICE DETAILS

Location	Elevations		
	Beam 1	Beam 3	Beam 5
1	741.36	741.53	741.04
2	741.43	741.64	741.23
3	741.41	741.67	741.34
4	741.35	741.69	741.43
5	741.14	741.58	741.38
6	740.96	741.46	741.32
7	740.70	741.25	741.17

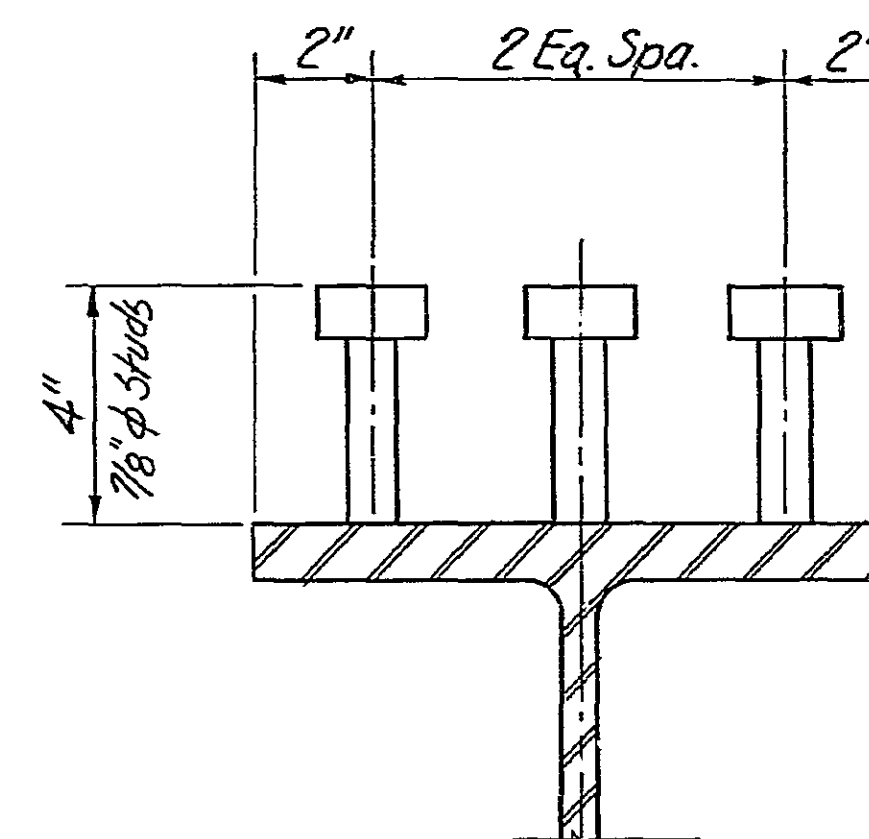
TABLE OF SCREED ELEVATIONS *



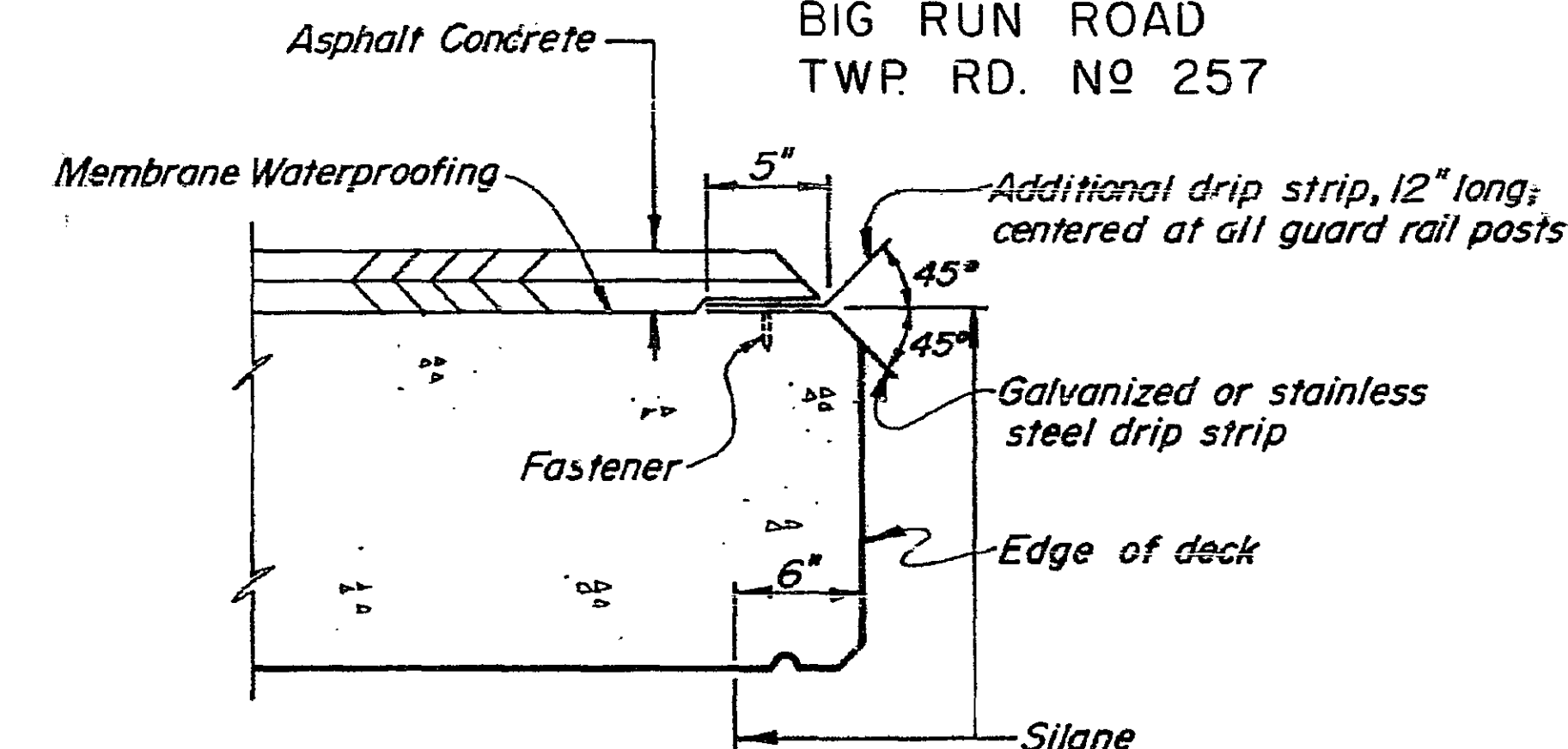
SCREED LINE LOCATIONS



BEAM ELEVATION
(Showing Shear Connectors)

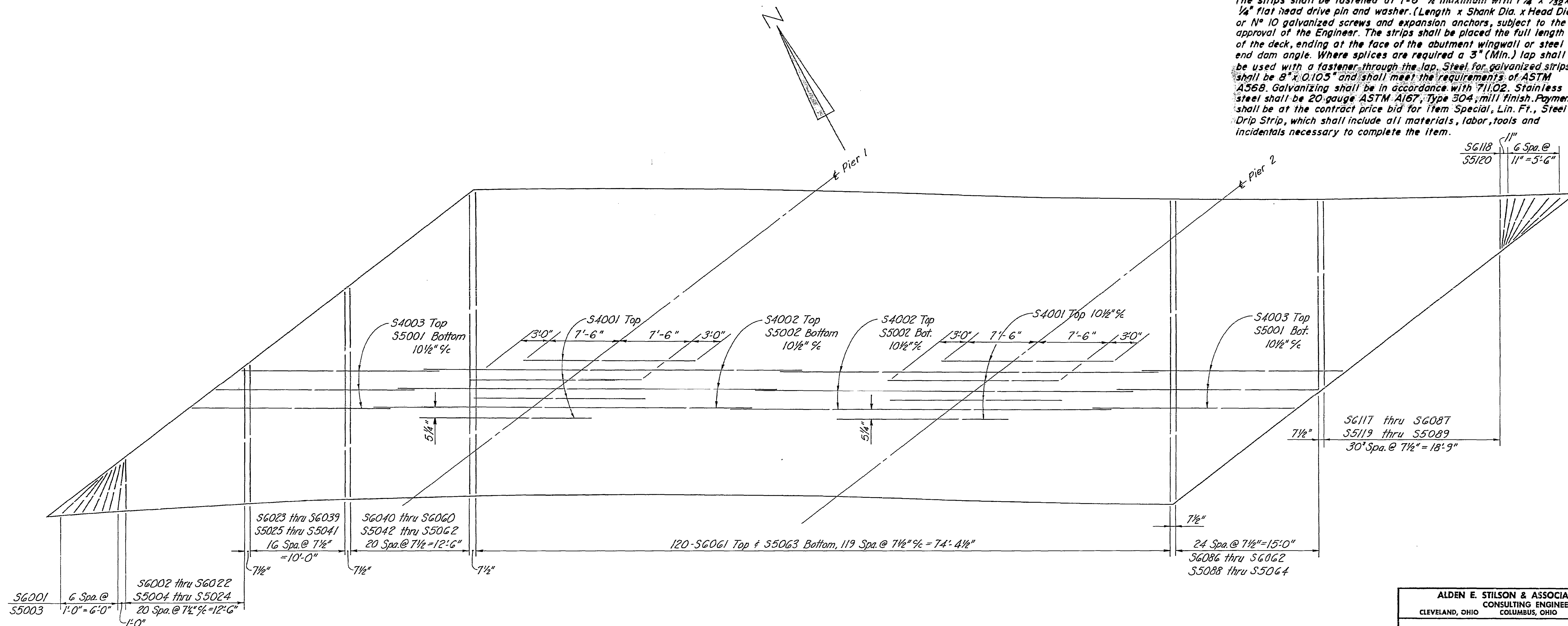


TYPICAL SECTION A-A



DRIP STRIP

DRIP STRIP: Prior to applying deck membrane waterproofing, a bent drip strip shall be installed along the edges of the deck as shown. The strips shall be fastened at 1'-6" maximum with 1 1/4" x 7/32" x 1/4" flat head drive pin and washer. (Length x Shank Dia. x Head Dia.) or No. 10 galvanized screws and expansion anchors, subject to the approval of the Engineer. The strips shall be placed the full length of the deck, ending at the face of the abutment wingwall or steel end dam angle. Where splices are required a 3" (Min.) lap shall be used with a fastener through the lap. Steel for galvanized strips shall be 8" x 0.105" and shall meet the requirements of ASTM A568. Galvanizing shall be in accordance with 711.02. Stainless steel shall be 20-gauge ASTM A167, Type 304, mill finish. Payment shall be at the contract price bid for Item Special, Lin. Ft., Steel Drip Strip, which shall include all materials, labor, tools and incidentals necessary to complete the item.



ALDEN E. STILSON & ASSOCIATES, LIMITED			
CLEVELAND, OHIO	CONSULTING ENGINEERS	COLUMBUS, OHIO	WHEELING, W. VA.
SUPERSTRUCTURE DETAILS			
BRIDGE NO. FRA-257-0.27			
TWP. RD. NO. 257 (BIG RUN RD.) OVER			
SCIOTO BIG RUN CR.			
FRANKLIN COUNTY		STA. 12+81.13 to	
		STA. 14+04.58	
DESIGNED	DRAWN	TRACED	CHECKED
CJK	CJK	LEO	MEM
DATE	DATE	DATE	DATE
			1/5/81

MARK	NUM.	LENGTH	WEIGHT	TYPE	A	B	C	D	E	NOTE
WEST ABUTMENT										
A 5001	25	4- 5	115	1		1- 6	1- 8	1- 6		
A 5002	13	27- 4	371	ST						
A 5003	13	25- 5	345	ST						
A 5004	10	16- 2	169	ST						
A 5005	10	8- 0	83	ST						
A 5006	2	7- 3	15	ST						
A 5007	2	7- 9	16	ST						
A 5008	18	8- 2	153	ST						
A 5009	2	8- 9	18	ST						
P 5010	2	8- 9		ST						1
THRU			64		VARY	LENGTH	BY	0- 9		
A 5013	2	6- 6		ST						1
A 5014	1	36- 5	38	ST						
A 5015	4	40- 0	167	ST						
A 5016	2	5- 0	10	6	3- 4	1- 0	1- 6			
A 5017	1	29- 6	31	ST						
A 5018	2	31- 9	66	ST						
A 5019	2	33-10	71	ST						
A 5020	2	6- 0	13	6	4- 4	1- 4	1- 6			
A 5021	5	4- 2	22	1		1- 6	1- 5	1- 6		
A 5044	1	7- 6	8	ST						
A 5045	38	8- 2	324	1		2- 6	3- 5	2- 6		
A 6001	55	12- 2	1005	2	3- 6	1- 5	4- 0	1- 5	2- 6	
F 5001	38	8- 8	343	1	1- 0	7-10				
F 6001	38	13- 8	780	1	6- 0	7-10				
F 6002	5	30- 0	225	ST						
F 6003	5	32- 0	240	ST						
F 6004	10	8-10	133	1	5- 0	4- 0				
EAST ABUTMENT										
A 5001	25	4- 5	115	1		1- 6	1- 8	1- 6		
A 5022	13	29- 2	396	ST						
A 5023	13	20-10	282	ST						
A 5024	10	15-10	165	ST						
A 5025	2	7- 1		ST						1
THRU			64		VARY	LENGTH	BY	0- 5		
A 5028	2	8- 4		ST						1
A 5029	16	8- 4	139	ST						
A 5030	2	5- 9	12	6	4- 1	1- 3	1- 6			
A 5031	10	8- 6	89	ST						
A 5032	4	9- 0	38	ST						
A 5033	2	8- 7	18	ST						
A 5034	2	8- 0	17	ST						
A 5035	2	7- 5	15	ST						
A 5036	2	6- 9	14	6	4- 2	1- 8	2- 3			
A 5037	1	31- 9	33	ST						
A 5038	2	34- 0	71	ST						
A 5039	2	36- 0	75	ST						
A 5040	1	31- 0	32	ST						
A 5041	2	34- 3	71	ST						
A 5042	2	35- 3	74	ST						
A 5043	6	4- 2	26	1		1- 6	1- 5	1- 6		
A 5045	35	8- 2	298	1		2- 6	3- 5	2- 6		
A 5046	1	6- 9	7	ST						
A 6001	52	12- 2	950	2	3- 6	1- 5	4- 0	1- 5	2- 6	
F 5001	35	8- 8	317	1	1- 0	7-10				
F 6001	35	13- 8	719	1	6- 0	7-10				
F 6005	5	30- 0	225	ST						
F 6006	5	29- 0	218	ST						
F 6007	12	8-10	159	1	5- 0	4- 0				

MARK	NUM.	LENGTH	WEIGHT	TYPE	A	B	C	D	E	NOTE
PIERS										
P 5001	24	18- 6	463	ST						
P 5002	24	6- 5	161	7	2- 0	2- 0	0- 9			
P 5003	82	7- 2	613	ST						
P 5004	4	21- 2	88	ST						
P 5005	8	16- 6	138	ST						
P 5006	8	21- 0	175	ST						
P 5007	8	25- 3	211	ST						
P 5008	8	25- 3	211	ST						
P 5009	2	15-11		3	5-10	1- 9	5-10	1- 9		1
THRU			177		VARY	LENGTH	BY	0- 6		
P 5013	2	17-11		3	6-10	1- 9	6-10	1- 9		1
P 5014	2	9- 5		3	2- 7	1- 9	2- 7	1- 9		1
THRU			260		VARY	LENGTH	BY	0- 8		
P 5023	2	15- 5		3	5- 7	1- 9	5- 7	1- 9		1
P 5024	4	16-10	70	6	14- 1	4- 7	2- 0			
P 5025	2	11- 0	23	3	6- 9	1- 9		1- 9		
P 5026	2	10- 9	22	3	6- 6	1- 9		1- 9		
P 5027	2	9- 5		3	2- 7	1- 9	2- 7	1- 9		1
THRU			328		VARY	LENGTH	BY	0- 8		
P 5038	2	16- 9		3	6- 3	1- 9	6- 3	1- 9		1
P 5039	4	17- 4	72	6	14- 8	4- 7	2- 0			
P 5040	50	4- 5	230	1		1- 6	1- 8	1- 6		
P 8001	164	11- 0	4817	ST						
P 8002	10	29- 5	785	1	27- 6	2- 2				
P 8003	8	27- 6	587	ST						
P 9001	10	30- 5	1034	1	28- 6	2- 2				
P 9002	8	28- 6	775	ST						
F 5001	14	22- 0	321	ST						
F 8001	46	11- 8	1433	10	9- 6					
F 8002	164	6- 9	2956	1	2- 0	5- 0				
SUPERSTRUCTURE										
S 4001	72	18- 0	866	ST						
S 4002	74	41-11	2072	ST						
S 4003	74	20- 0	989	ST						
S 5001	74	20- 0	1544	ST						
S 5002	74	42- 5	3274	ST						
S 5003	7	5- 2	38	ST						
S 5004	1	5- 4		ST						1
THRU			212		VARY	LENGTH	BY	0- 5 1/ 4		
S 5024	1	14- 0		ST						1
S 5025	1	14- 6		ST						1
THRU			320		VARY	LENGTH	BY	0- 5 1/ 4		
S 5041	1	21- 7		ST						1
S 5042	1	22- 1		ST						1
THRU			585		VARY	LENGTH	BY	0- 5 1/ 2		
S 5062	1	31- 4		ST						1
S 5063	120	31- 8	3963	ST						
S 5064	1	19- 4		ST						1
THRU			666		VARY	LENGTH	BY	0- 6 1/ 4		
S 5088	1	31- 9		ST						1
S 5089	1	5- 6		ST						1
THRU			410		VARY	LENGTH	BY	0- 5 3/ 4		
S 5119	1	19-10		ST						1
S 5120	7	5- 4	39	ST						

MARK	NUM.	LENGTH	WEIGHT	TYPE	P	B	C	D	E	NOTE
SUPERSTRUCTURE (CONTINUED)										
S 6001	7	5- 2	54	ST						
S 6002	1	5- 4		ST						1
THRU			305		VARY	LENGTH	BY	0- 5 1/ 4		
S 6022	1	14- 0		ST						1
S 6023	1	14- 6		ST						1
THRU			461		VARY	LENGTH	BY	0- 5 1/ 4		
S 6039	1	21- 7		ST						1
S 6040	1	22- 1		ST						1
THRU			842		VARY	LENGTH	BY	0- 5 1/ 2		
S 6060	1	31- 4		ST						1
S 6061	120	31- 8	5708	ST						
S 6062	1	19- 4		ST						1
THRU			959		VARY	LENGTH	BY	0- 6 1/ 4		
S 6086	1	31- 9		ST						1
S 6087	1	5- 6		ST						1
THRU			590		VARY	LENGTH	BY	0- 5 3/ 4		
S 6117	1	19-10		ST						1
S 6118	7	5- 4	56	ST						

FED. RD. DIVISION	STATE	PROJECT	TYPE FUNDS
5	OHIO		

BIG RUN ROAD
TWP. RD. NO. 257

NOTES

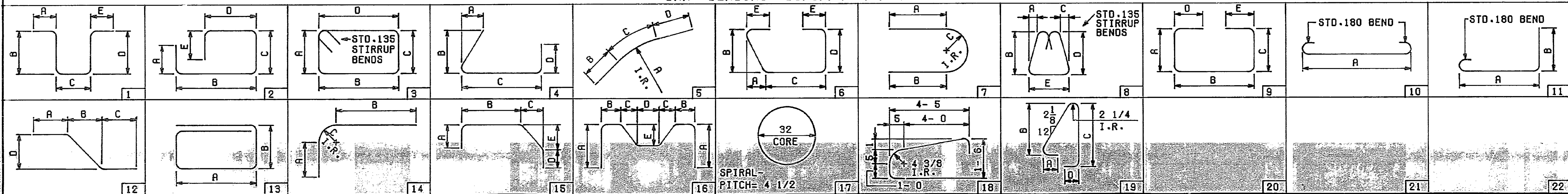
- INDICATES SERIES BAR. EACH BAR VARIES FROM ADJACENT BAR(S) BY TABULATED AMOUNT(S), CALCULATED TO NEAREST 1/8 INCH. WEIGHT SHOWN IS FOR ENTIRE SERIES UTILIZING AVERAGE LENGTH.

BAR SIZE DESIGNATION

BAR SIZE IS INDICATED IN THE BAR MARK. THE FIRST DIGIT WHERE FOUR DIGITS ARE USED, AND FIRST TWO DIGITS WHERE FIVE DIGITS ARE USED, INDICATE THE BAR SIZE NUMBER. FOR EXAMPLE, A7001 IS A NO. 7 SIZE BAR AND A10140 IS A NO. 10 SIZE.

REFER TO CMS SECTIONS 106.03, 700, 709.01 THROUGH 709.05 AND 709.08. SUFFICIENT ADDITIONAL REINFORCING STEEL SHALL BE PROVIDED FOR SAMPLING. RANDOM SAMPLES SHALL BE REPLACED IN THE STRUCTURES BY THE ADDITIONAL STEEL, SPLICED IN ACCORDANCE WITH 509.08.

BAR BENDING DIAGRAM TYPES



ALDEN E. STILSON & ASSOCIATES, LIMITED CONSULTING ENGINEERS CLEVELAND, OHIO COLUMBUS, OHIO WHEELING, W. VA.			
REINFORCING STEEL LIST			
BRIDGE NO. FRA-257-0.27			
TWP. RD. NO. 257 (BIG RUN RD.) OVER SCIOTO BIG RUN CR.			
FRANKLIN COUNTY		STA. 12+81.13 to 14+04.58	
DESIGNED	DRAWN	CHECKED	REVIEWED
MEM		CUK	JEV
DATE: 1/5/87		REVISED	

02190 0110 STEEL LIST 02197 1981 02140 0110

WELDING SYMBOLS

ALL AROUND WELD AT ALL CONTACT SURFACES OTHER SIDE OF JOINT / ARROW SIDE OF JOINT

SQUARE-GROOVE BACKING

BEVEL-GROOVE "J" GROOVE

VEE-GROOVE "U" GROOVE

FILLET PLUG

WELD SIZE

LINEAL INCHES OF WELD

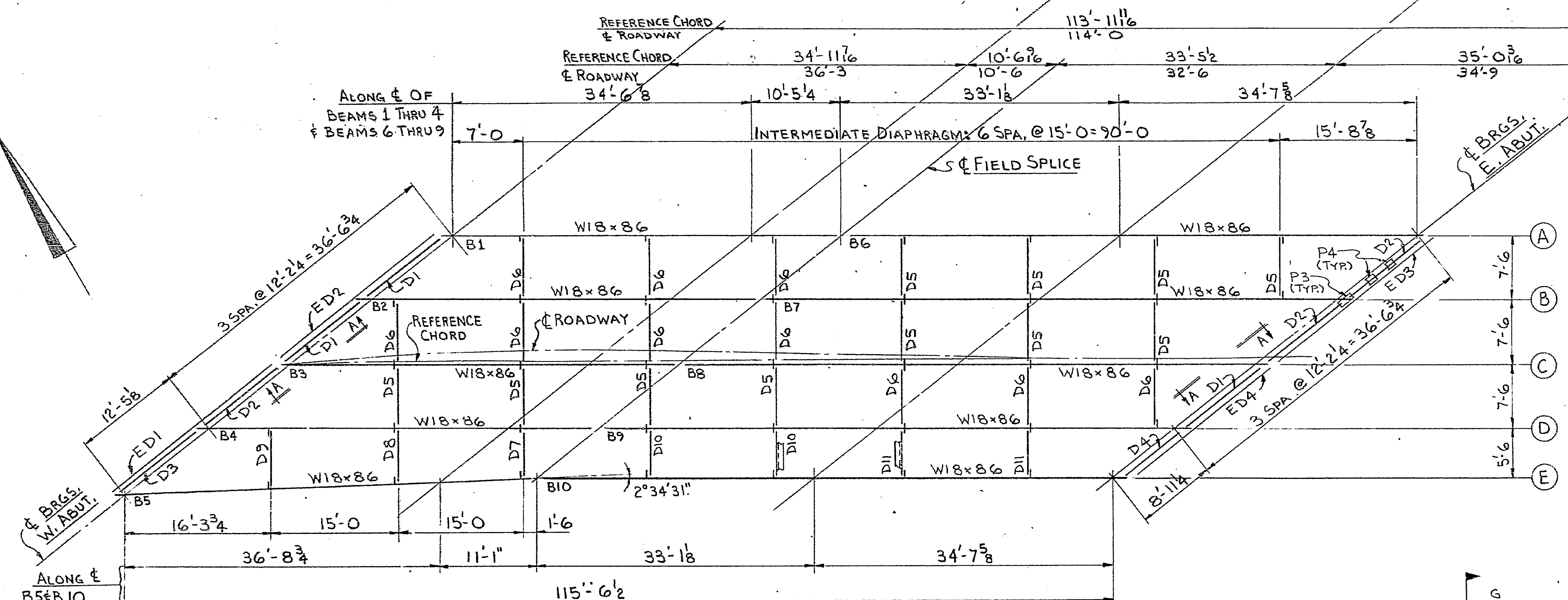
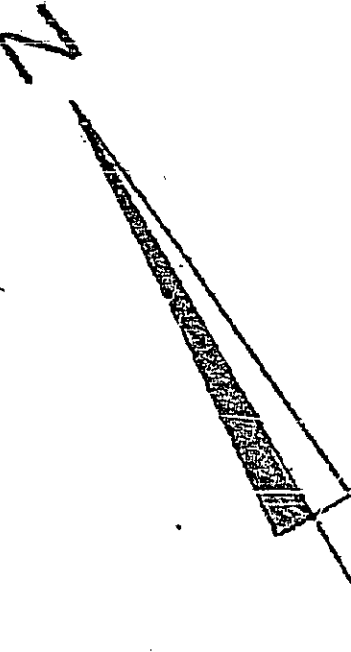
DEPTH OF WELD (AT COMMONPLACE OF MEMBERS JOINED)

ARROW POINTS TO MEMBER TO BE REVEALED

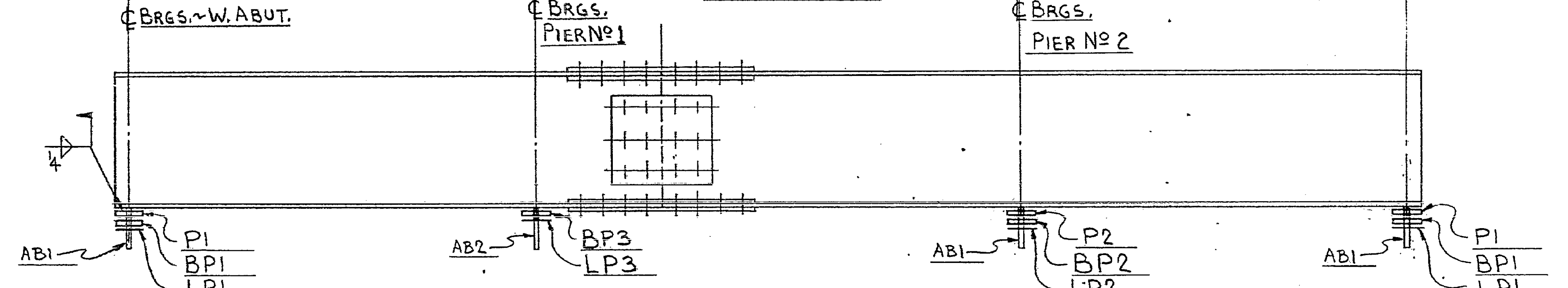
NOTE: ON DOUBLE MEMBERS WHERE F.S. MEMBER IS NOT SHOWN, WELD SAME AS N.S. MEMBER NOTED

GENERAL NOTES

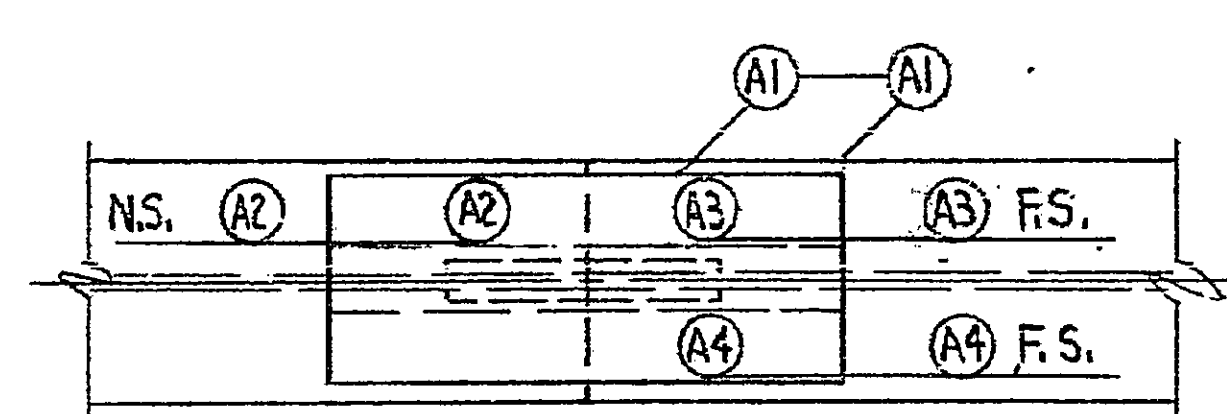
1. ALL HOLES INDICATED (R.A.) ARE TO BE SUB-DRILLED $\frac{1}{8}"$ AND REAMED ASSEMBLED TO $\frac{1}{8}"$ IN THE SHOP.
2. ALL STEEL WILL BE ASTM-A588, EXCEPT END DAMS WHICH WILL BE ASTM-A36 GALVANIZED.
3. ALL WELDS TO BE IN ACCORDANCE WITH CURRENT A.W.S. SPECIFICATIONS.
4. THIS STRUCTURE WILL CONFORM TO THE OHIO DEPARTMENT OF TRANSPORTATION'S "CONSTRUCTION AND MATERIAL SPECIFICATIONS" (DATED 1981).
5. MATCH MARK ALL SPLICE MATERIAL FOR RE-ASSEMBLING IN THE FIELD IN THE SAME RELATIVE POSITION AS AT SHOP REAMING.
6. SEE SHEET LD1 FOR LAYDOWN DIAGRAM.
7. ELECTROGAS AND ELECTROSLAG WELDING ARE NOT PERMITTED.



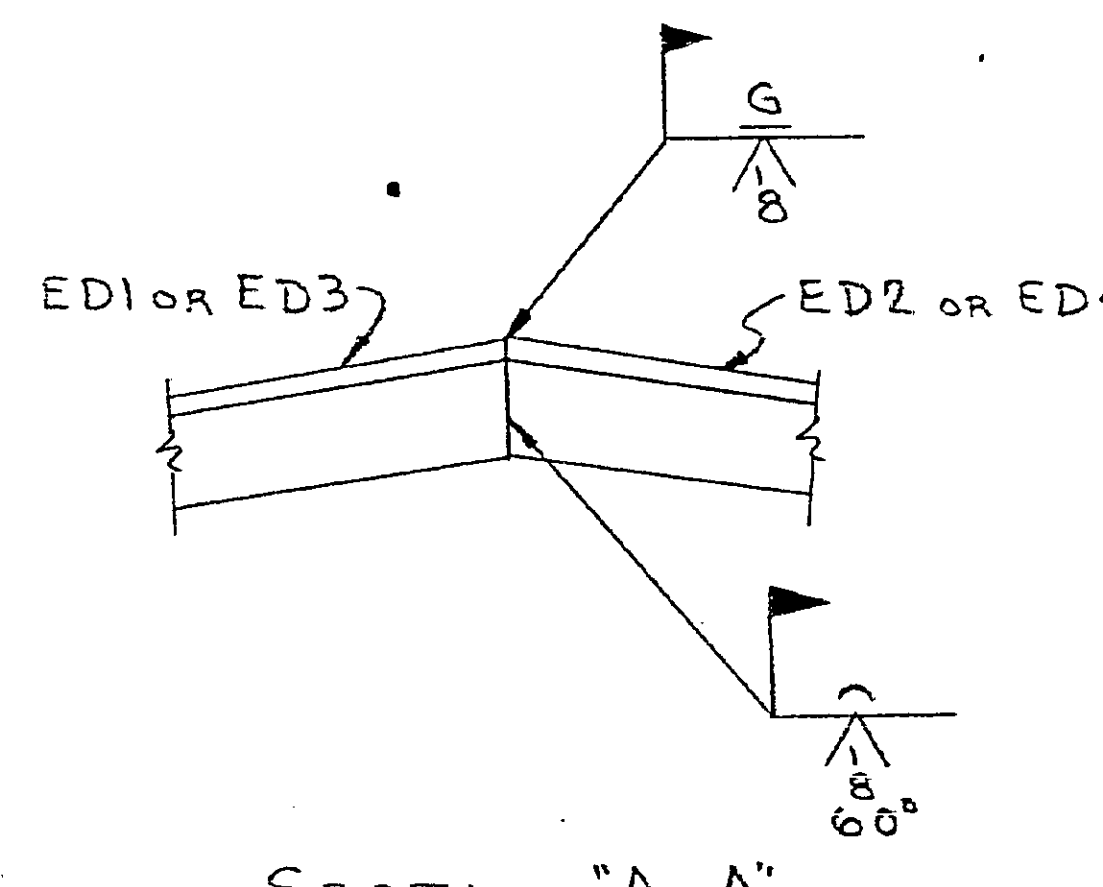
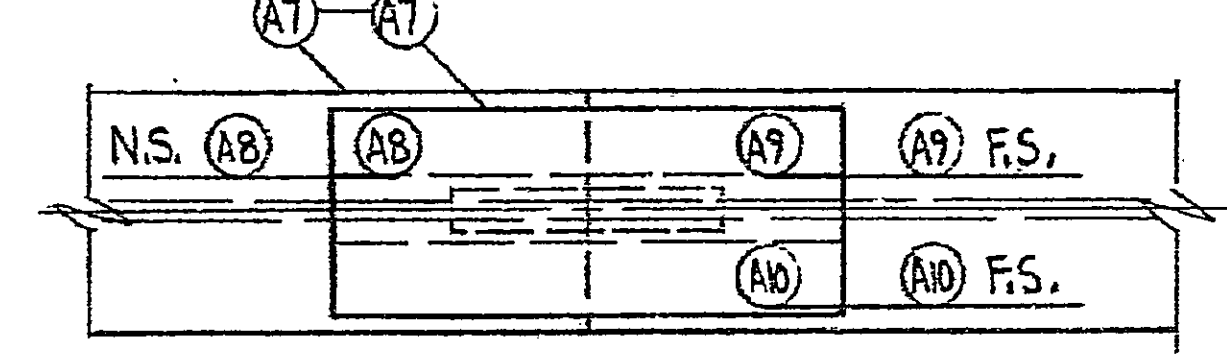
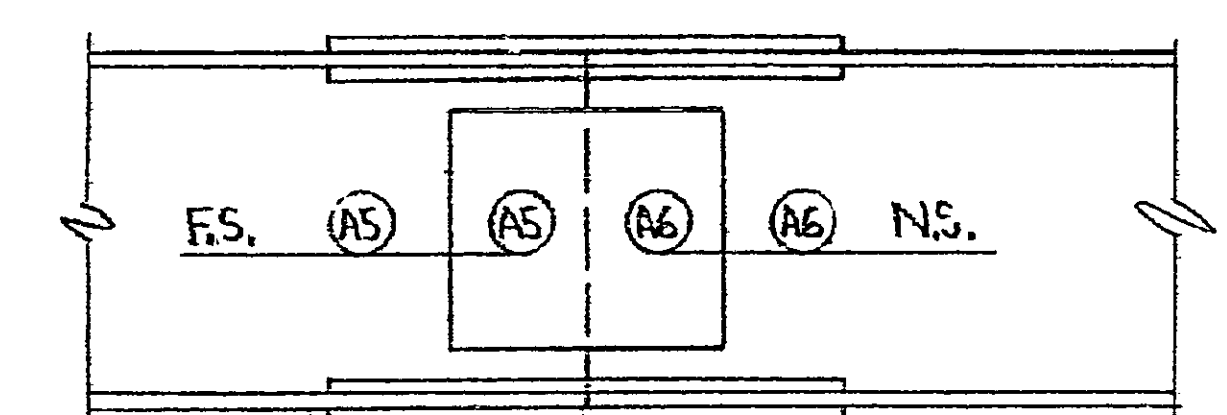
PLAN



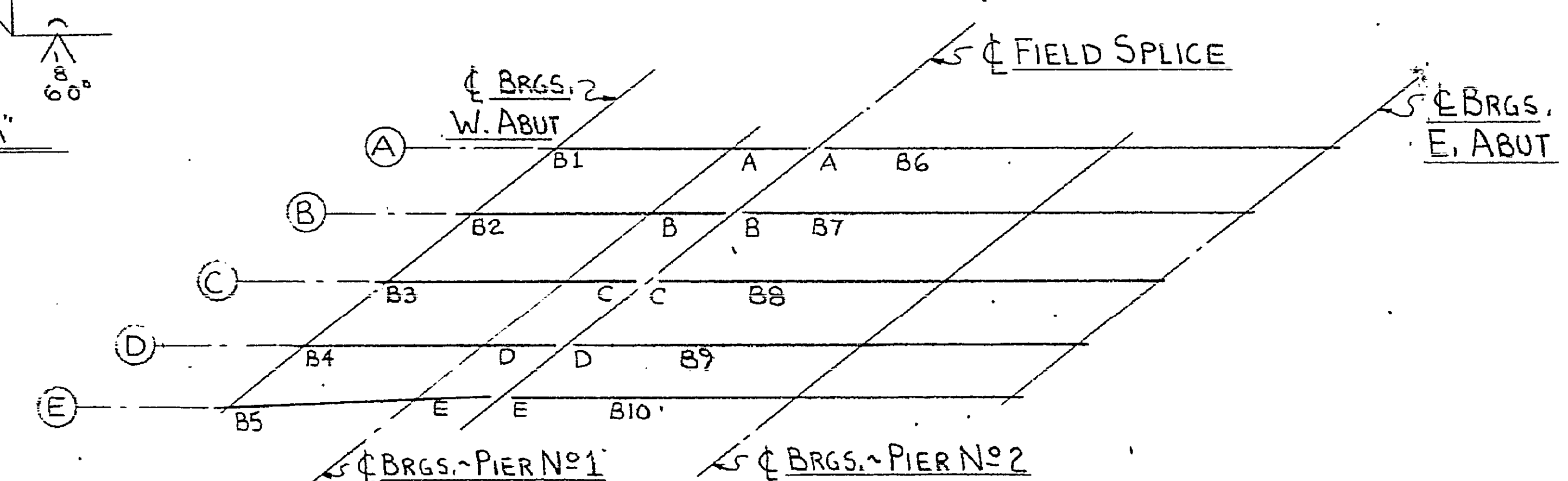
ELEVATION (LINES A THRU E)



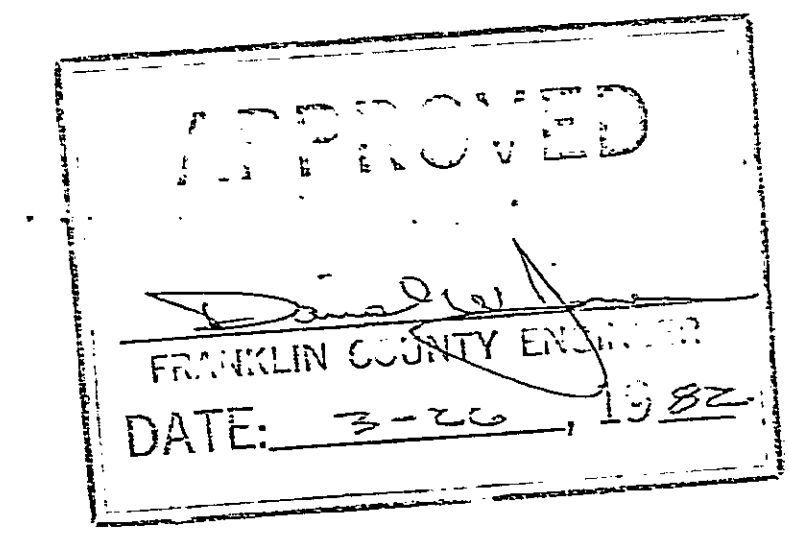
TYPICAL FIELD SPLICE MATCH MARKING DETAIL



SECTION "A-A"



MATCH MARKING DIAGRAM



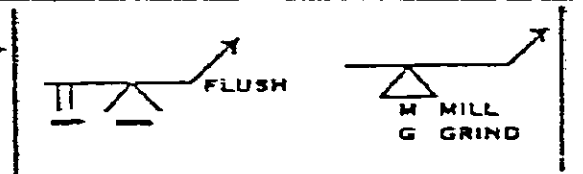
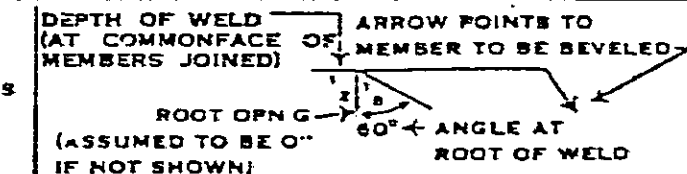
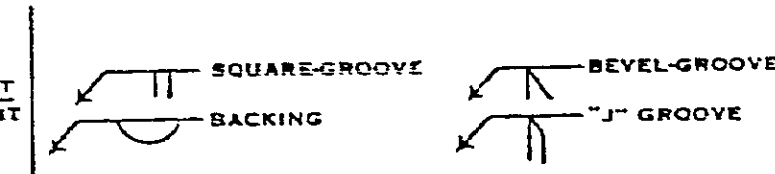
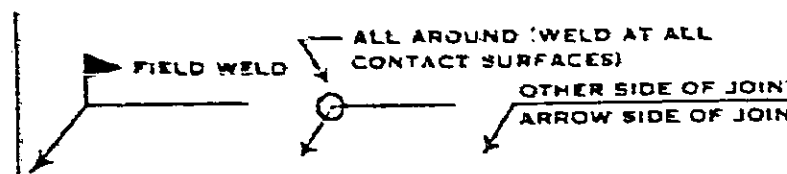
REV. Δ, CEH, 3-16-82, REV. END DAM MARKING & ADD. SECT. 'A-A'

ERECTION SHEETS		FIELD BOLTS (NET)
FRAMING PLAN & MATCH MK.	E-1	244 - 7/8" x 3 A-325 (TYPE 3) H.H.BLT. w/H.N. & F.W. (FLG. & END DAM)
LAYDOWN DIAGRAM	LD1	60 - 7/8" x 2 1/4 A-325 (TYPE 3) H.H.BLT. w/H.N. & F.W. (WEB)
DETAIL SHEETS		160 - 7/8" x 2 A-325 (TYPE 3) H.H.BLT. w/H.N. & F.W. (DIAPHRAGMS)
BEAM DETAILS	1 THRU 10	
DIAPHRAGMS	11 & 12	
BEARINGS	12	
END DAMS	13 & 14	

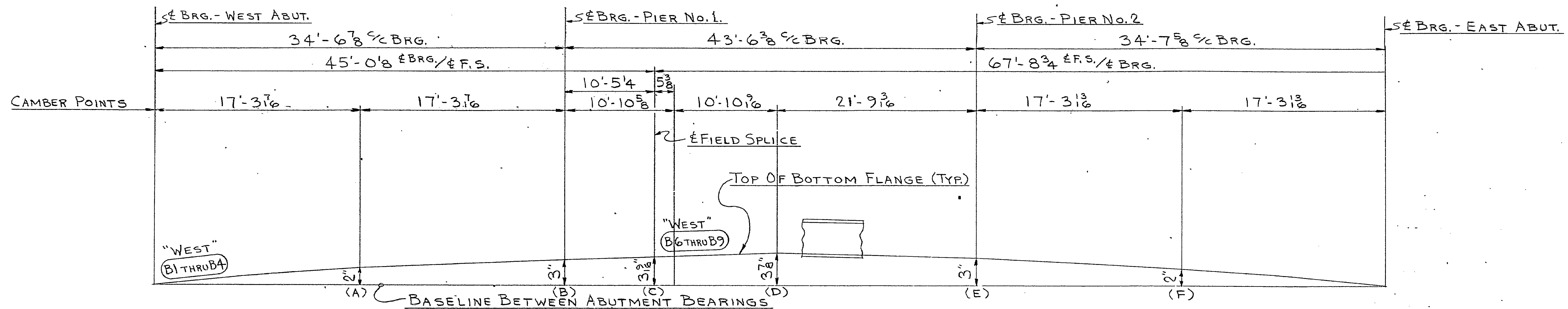
02270 010 FRAMING PLAN 0027 1981 0261 010

ISSUE			PROJ. NO. - ENG. EST. 11-81		FRAMING PLAN & MATCH MARKING	
FOR	NO.	DATE	HOWARD PHILLIPS Co., FRANKLIN Co. ENG. DEPT. BRIDGE NO FRA-257-O.27 TWP. RD. OVER BIG RUN CR. FRANKLIN Co., Ohio		THE C.E. MORRIS COMPANY COLUMBUS, OHIO	
APPROVAL	3	2-18-82			MADE BY T.M.C. CHECKED BY CEH DATE 1/82 DATE 2/82	
FRANKLIN Co.	3	3-24-82				
SHOP	3	3/16/82				
CONTR	3	3-24-82				
HOLES - //			SHOP PAINT - //		CONT. NO. C3469 SHEET NO. E1 OF 1	

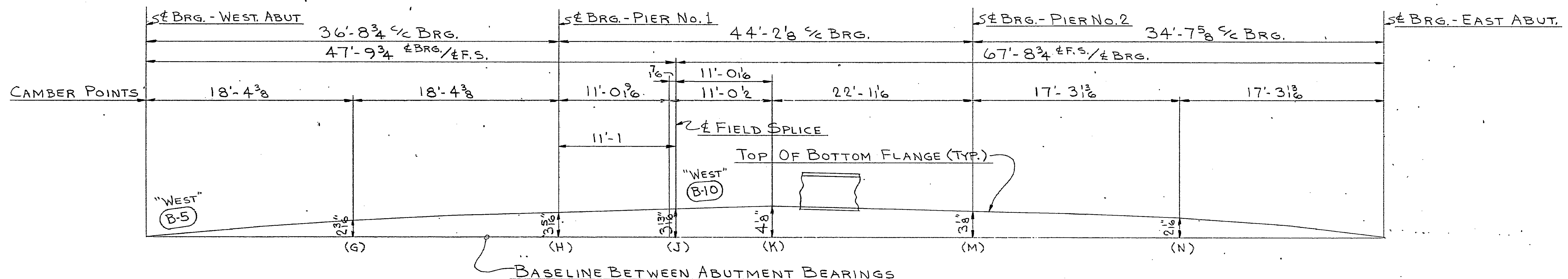
WELDING
SYMBOLS



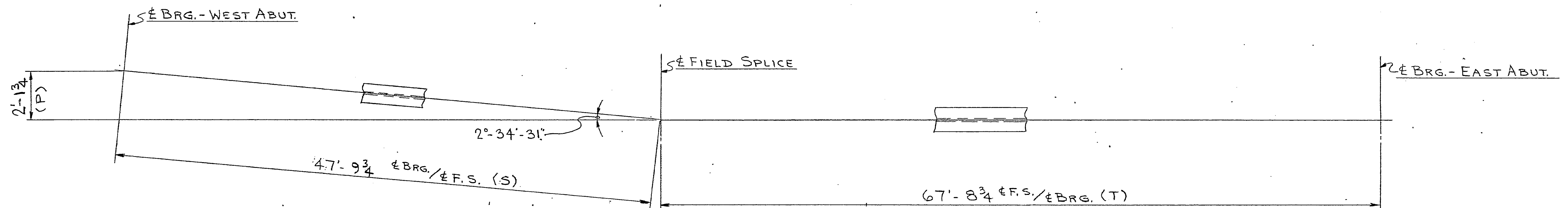
NOTE ON DOUBLE MEMBERS
WHERE F.S. MEMBER IS NOT
SHOWN, WELD S-MEAS N.B.
MEMBER NOTED.



LAYDOWN DIAGRAM FOR BEAM LINES ① THRU ④
(DEVELOPED ELEVATION)



LAYDOWN DIAGRAM FOR BEAM LINE ⑤
(DEVELOPED ELEVATION)



SHOP RECORDED DIMENSIONS															
POINT LINE	(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(J)	(K)	(M)	(N)	(P)	(S)	(T)
①															
②															
③															
④															
⑤															

PLAN VIEW OF BEAM LINE ⑤
(LOOKING AT BOTTOM FLANGE)

ISSUE		
FOR	NO	DATE
APPROVAL	3	2-18-81
FRA. Co.	3	3-24-82
SHOP	3	3-16-82
CONTR.	3	3-24-82

PROJECT: ENG'R. EST. 11-81

HOWARD PHILLIPS Co.
FRANKLIN Co. ENGINEERING DEPT.
BRIDGE No. FRA-257-0.27
TWP. RD. 257 OVER BIG RUN CR.
FRANKLIN COUNTY, OHIO

LAYDOWN DIAGRAMS

THE C. E. MORRIS COMPANY,
COLUMBUS, OHIO

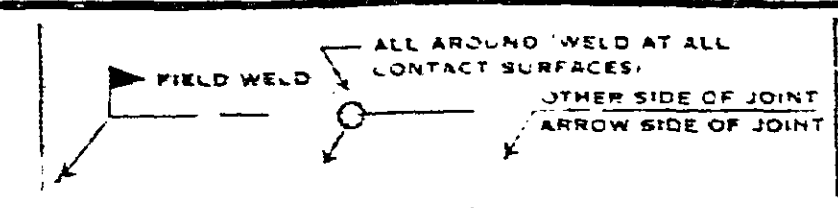
MADE BY C. HAYDEN CHECKED BY C. R. H.
DATE 1/82 DATE 2/82

CONT. No. C-3469 SHEET No. LD1 OF 1

02290 010 LAYDOWN DIAGRAM 0027 1987 0222 010

BRIDGE ENGINEERING

WELDING SYMBOLS



ALL AROUND WELD AT ALL CONTACT SURFACES

JOINT WELD

FIELD WELD

WELD SIZE

LINEAL INCHES OF WELD

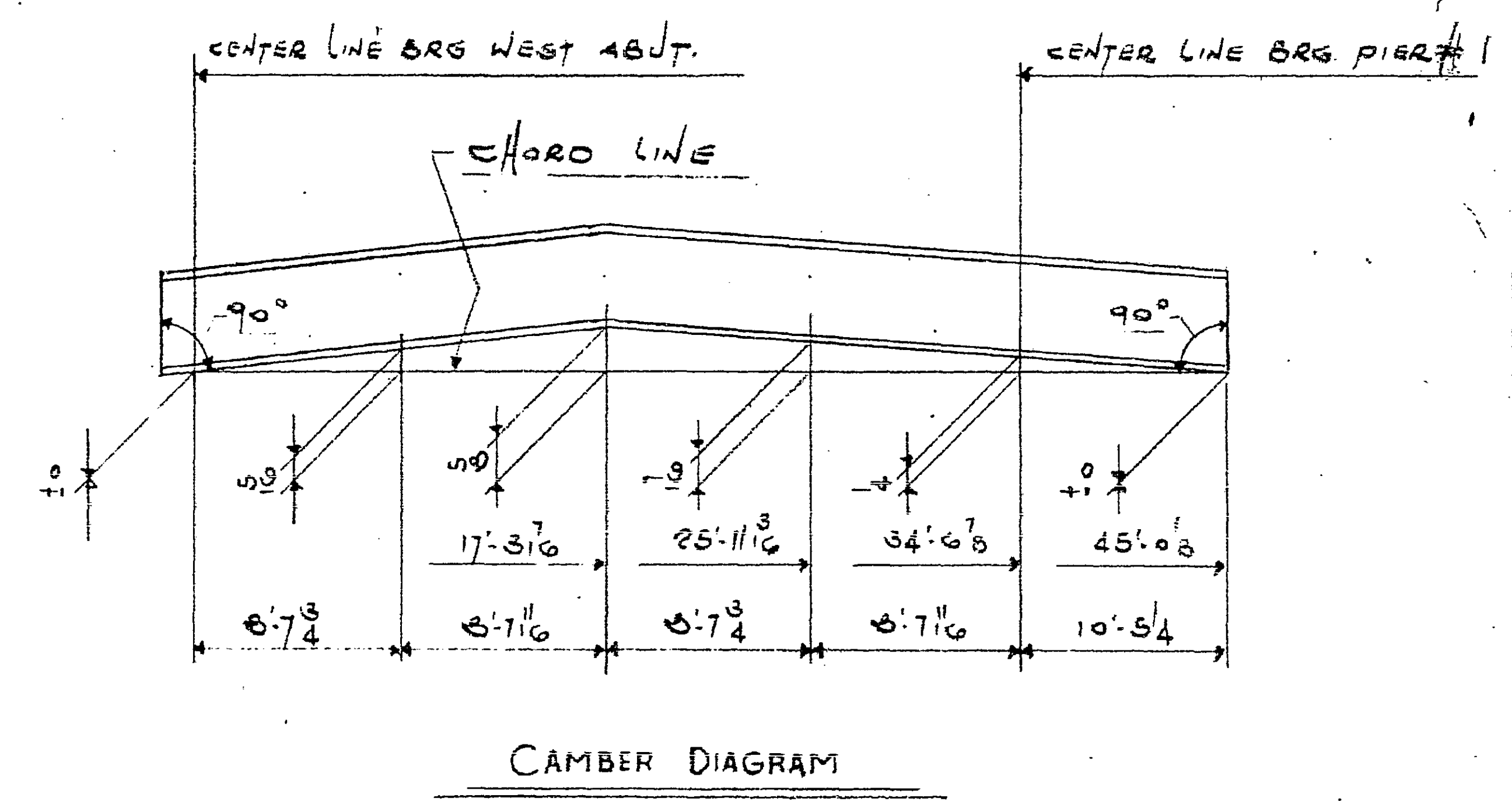
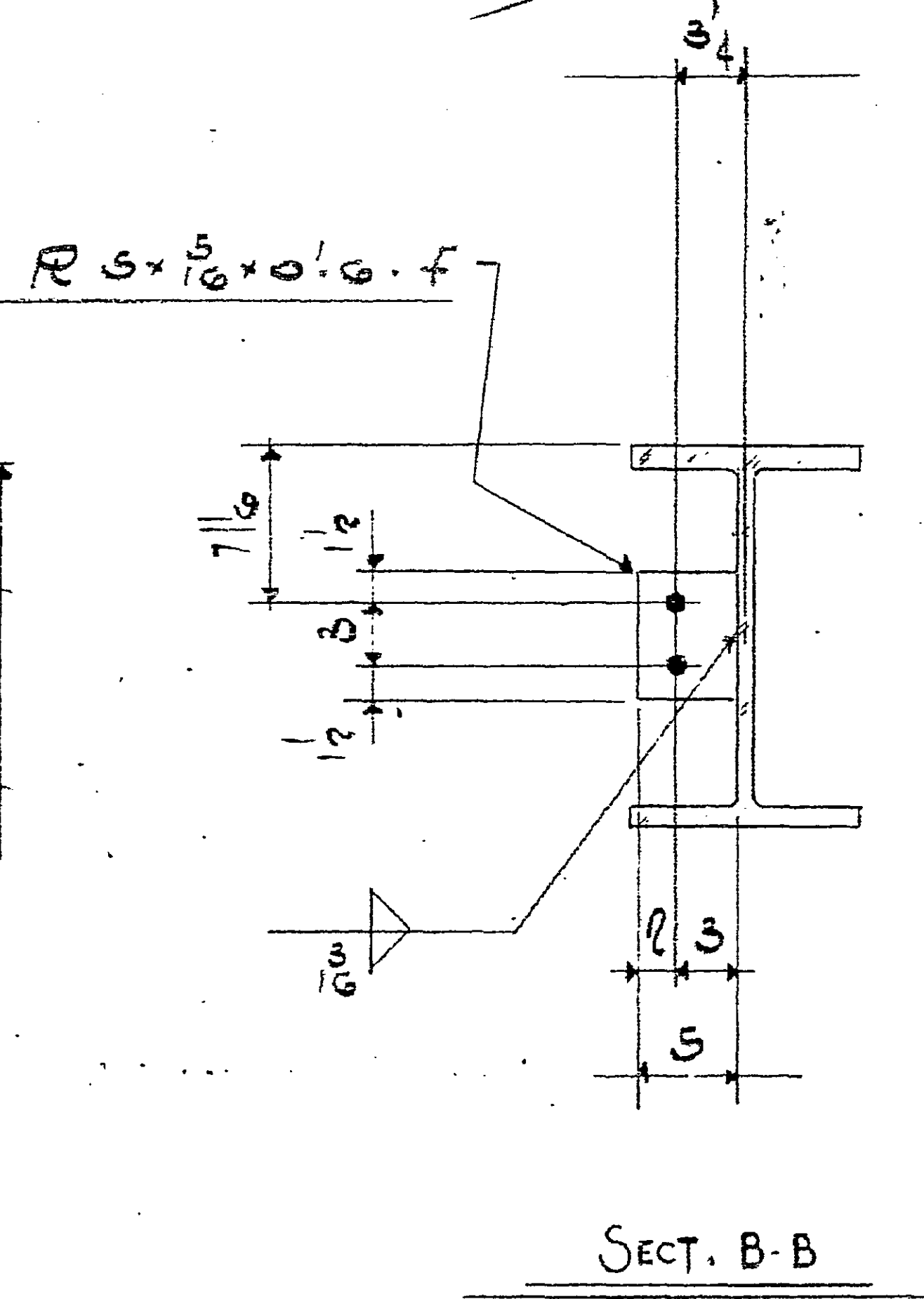
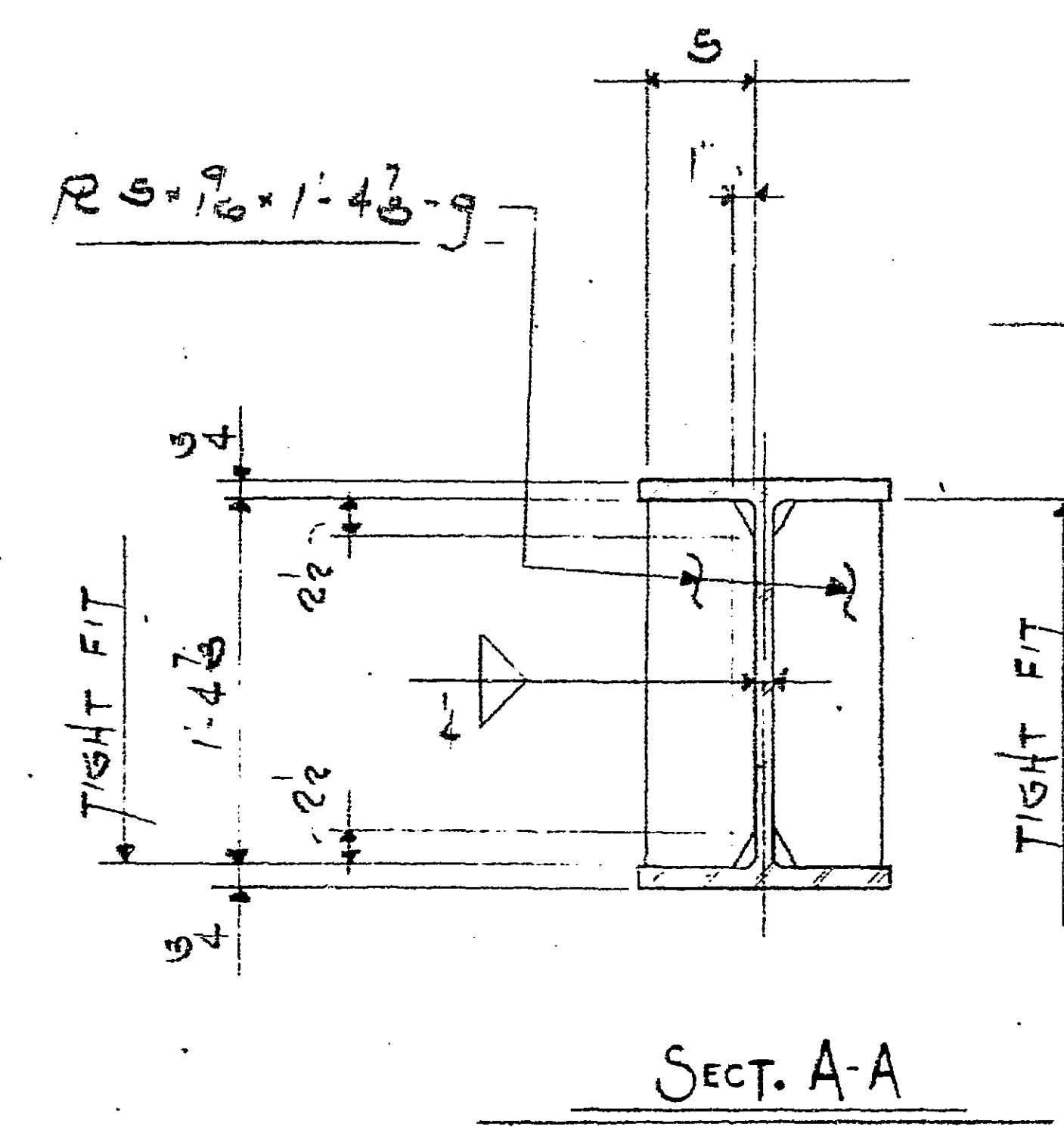
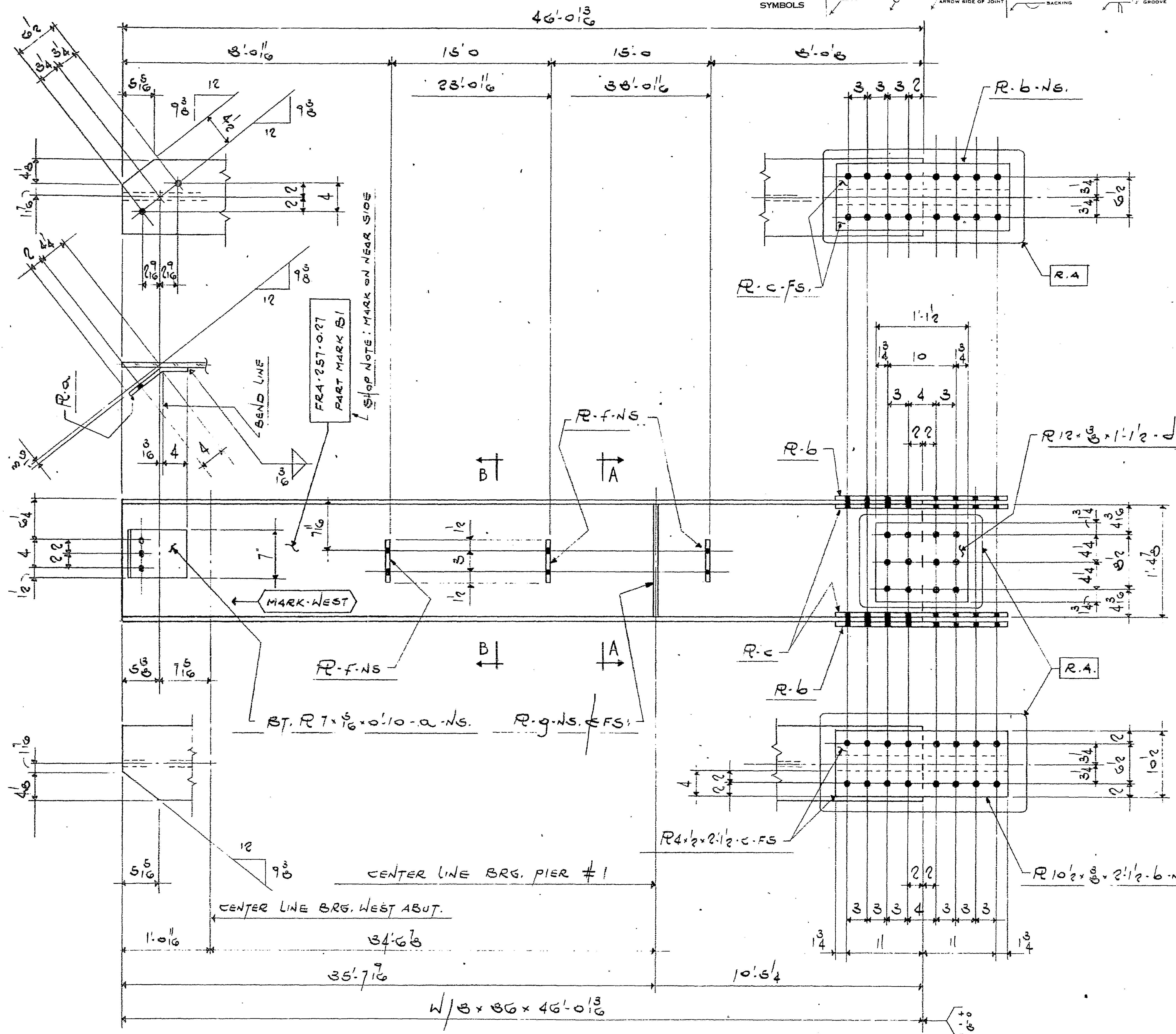
NOTES

DEPTH OF WELD

ARROW POINTS TO MEMBER TO BE WELDED

FLUSH

NOT ON DOUBLE MEMBERS



STOP NOTE:

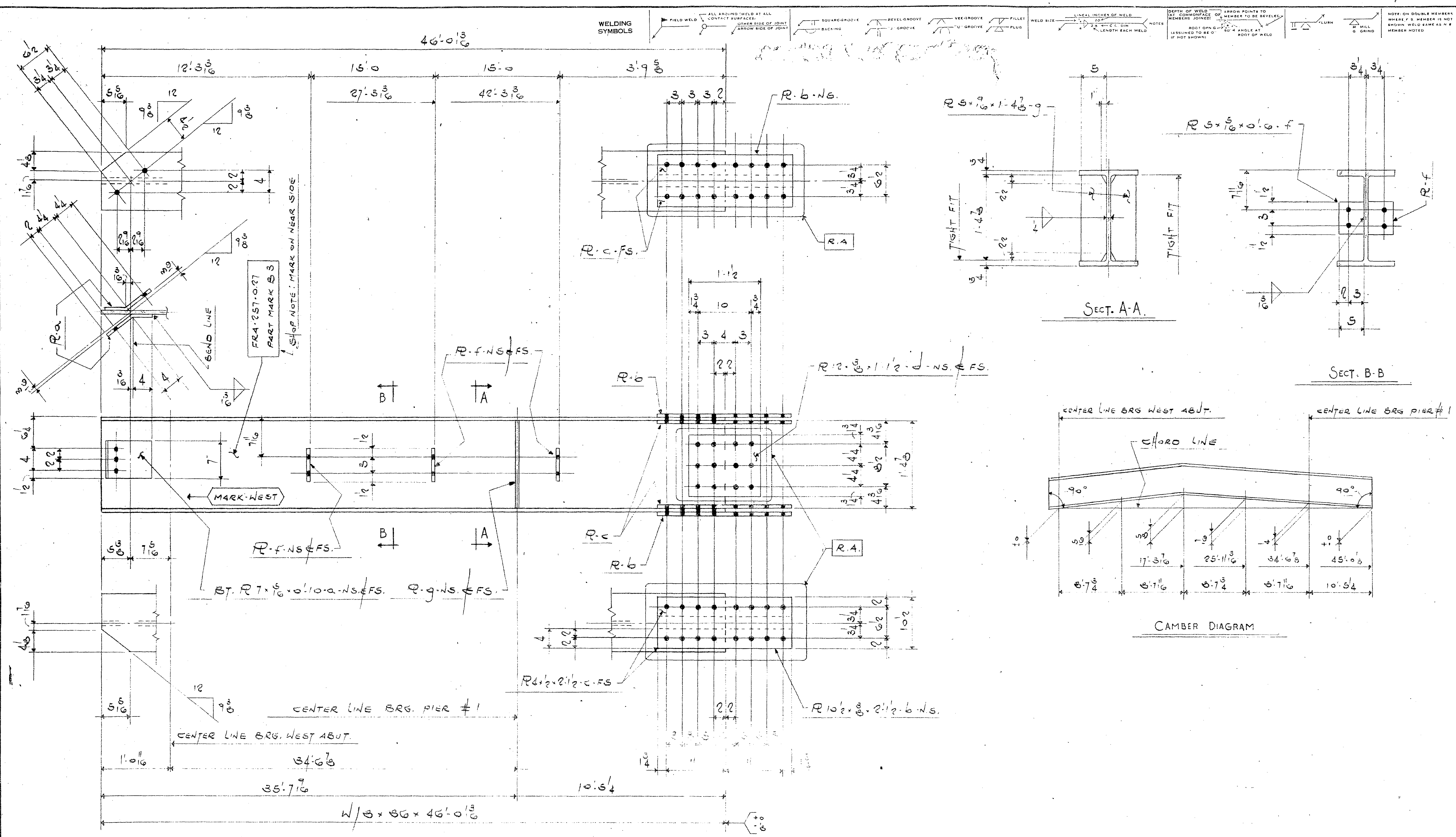
- 1) ALL STEEL TO BE ASTM-A588
- 2) SEE SHEET E-1 FOR GENERAL



PROJECT: ENG'R. EST. 11-51			BEAM - B1	
HOWARD PHILLIPS CO. FRANKLIN CO. ENGINEERING DEPT. BRIDGE NO. FRA-257-0.27 TWP. RD. 257 OVER BIG RUN CR. FRANKLIN COUNTY, OHIO			THE C. E. MORRIS COMPANY COLUMBUS, OHIO	
ISSUE	FOR	NO	DATE	MADE BY
APPROVAL	S	12-18-82		C.E.H.
FRA. CO.	S	3-24-82		
STOP	S	3-24-82		
CONTR.	S	3-24-82		
Holes: 1/2"			SHOP PAINT: NONE	
			CONT. No. C-3469 SHEET No. 1 of 14	

0290 0110 BEAM DETAILS BEAM 1 0027 1987 0270 0110

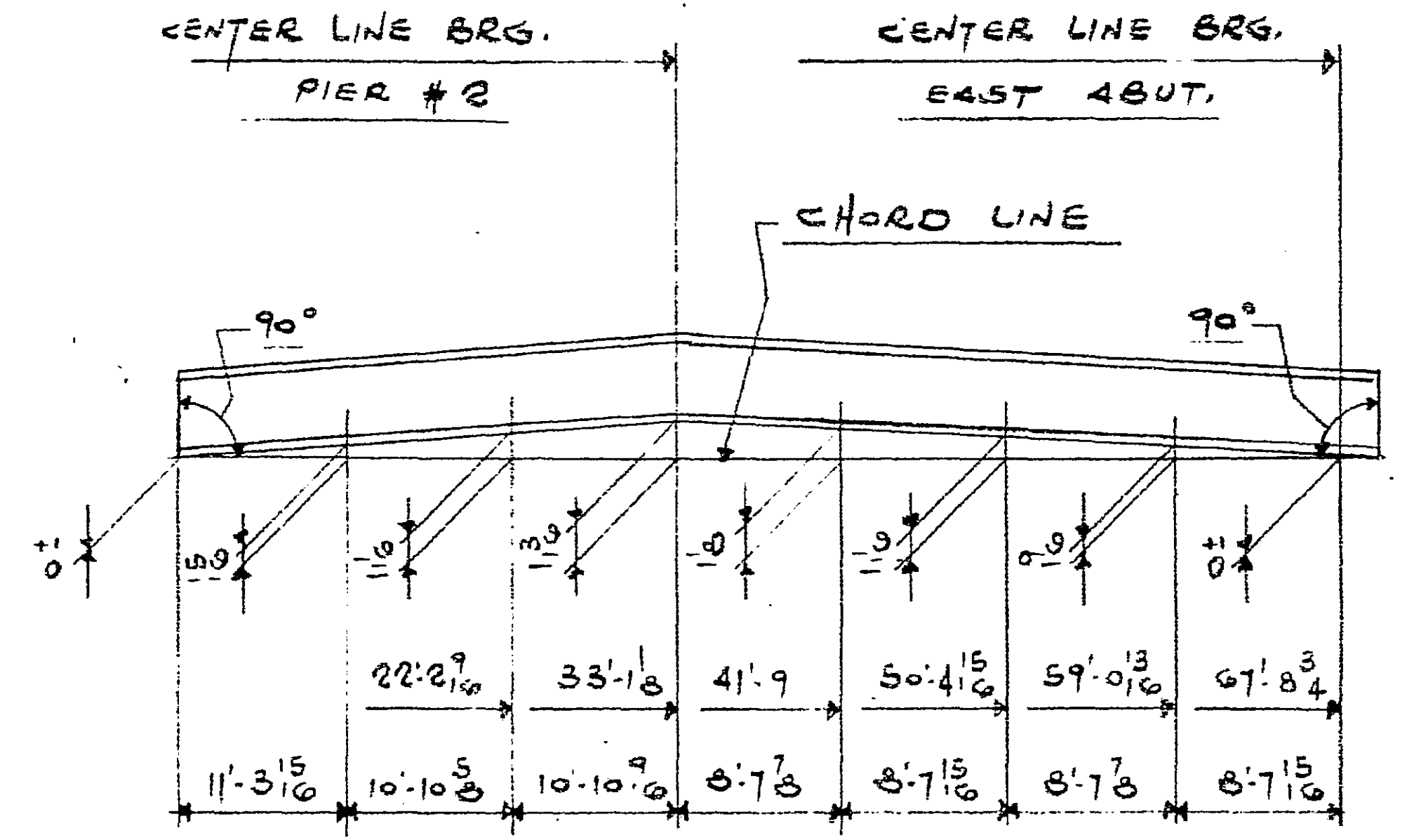
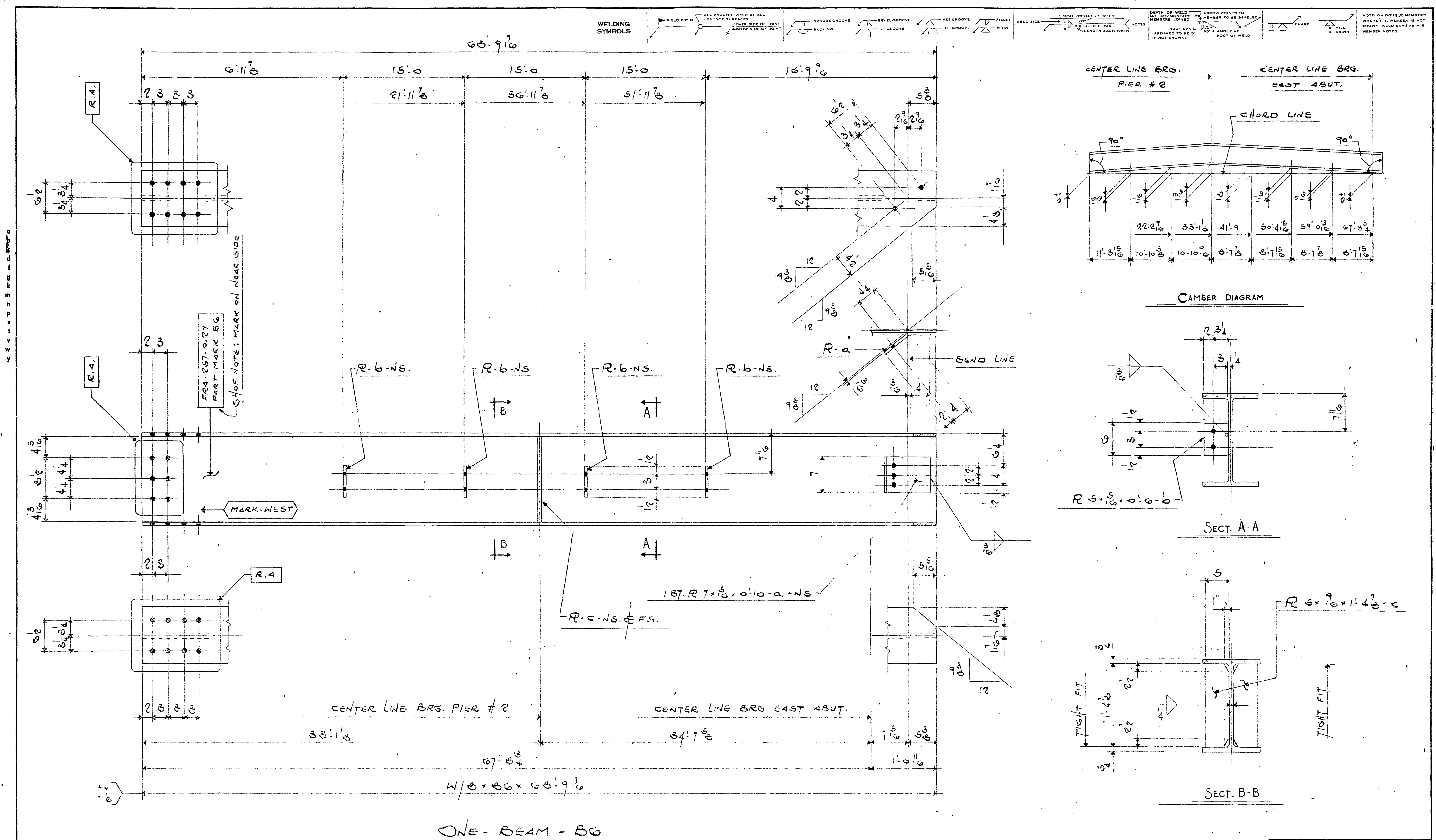
abcdefghijklmnopqrstuvwxyz



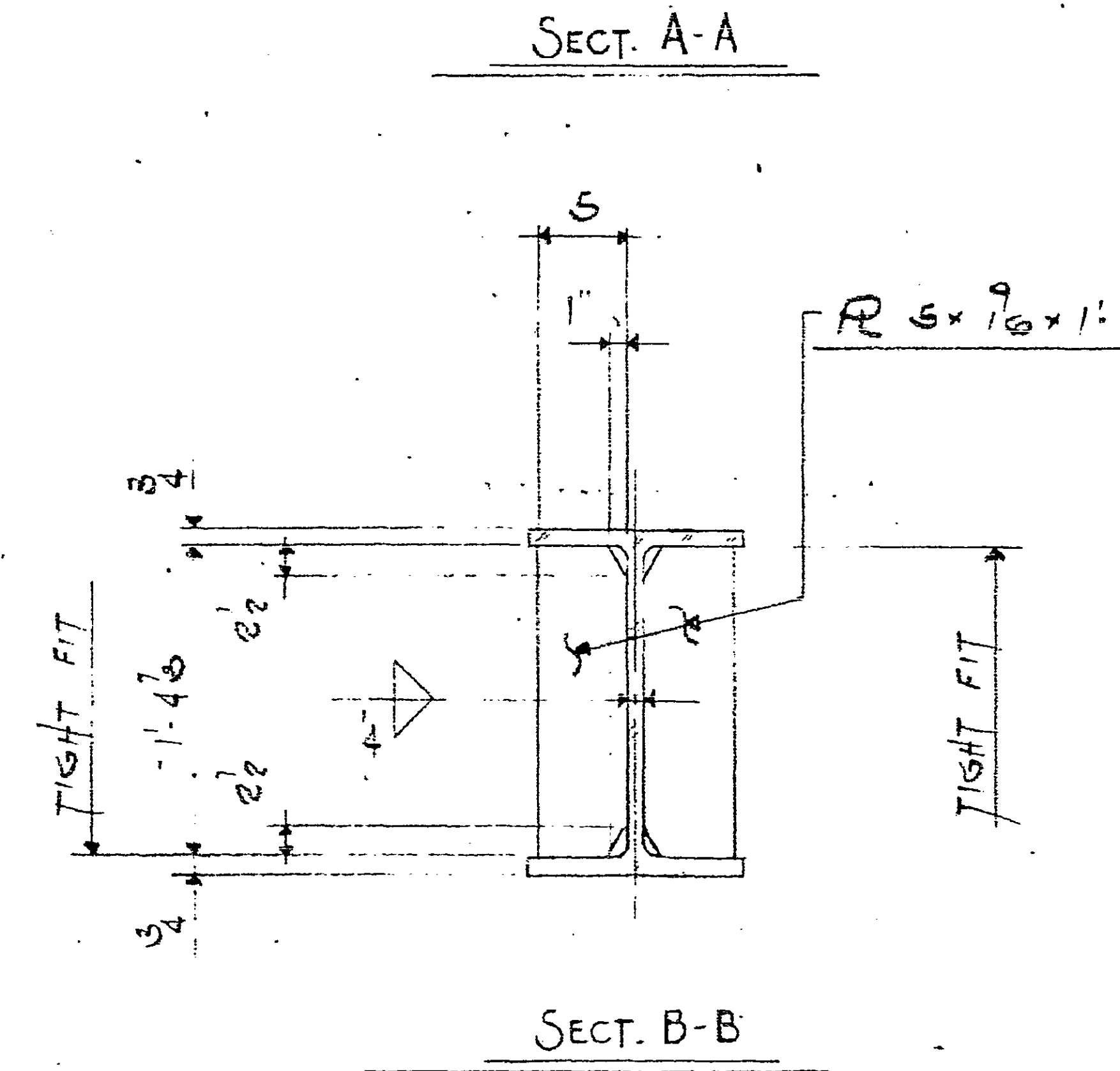
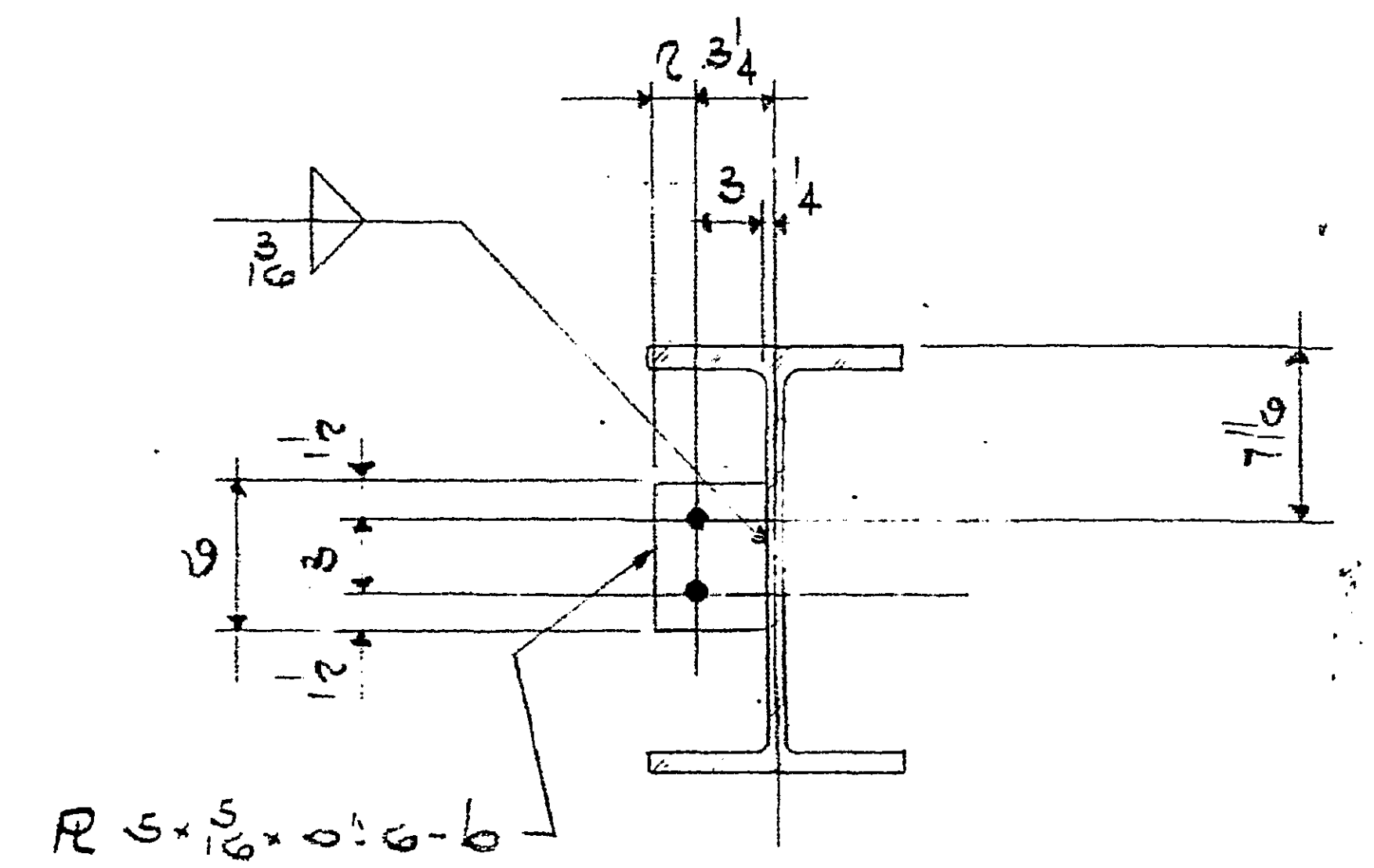
ONE-BEAM-B3

- STOP NOTE:
- 1) ALL STEEL TO BE ASTM-A553
 - 2) SEE SHEET E-1 FOR GENERAL

ISSUE			PROJECT: ENGR. EST. 11-31		BEAM-B3	
FOR	NO	DATE	HOWARD PHILLIPS CO.		THE C. E. MORRIS COMPANY	
APPROVAL	3	2-18-82	FRANKLIN CO. ENGINEERING DEPT.		COLUMBUS, OHIO	
FRA. CO.	3	3-24-82	BRIDGE NO. FRA-257-0.27		MADE BY C.E.H.	
SHOP	3	3-07-82	TWP. RD. 257 OVER BIG RUN CR.		CHECKED BY CEH	
CONTR.	3	3-24-82	FRANKLIN COUNTY, OHIO		DATE 2/82	
HOLES: 3/8"			SHOP PAINT: NONE		CONT. NO. C-3469 SHEET NO. 3 OF 14	



CAMBER DIAGRAM

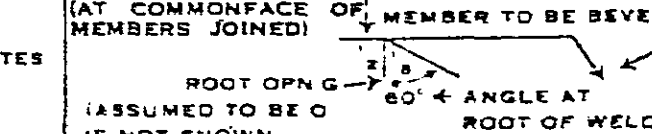
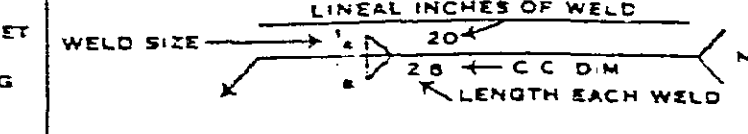
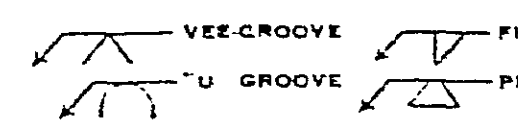
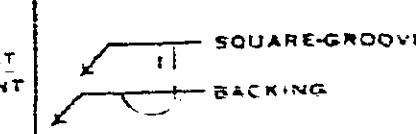
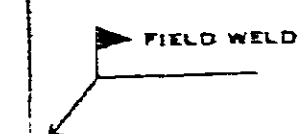


SHOP NOTE:

- 1.) ALL STEEL TO BE ASTM-A588
- 2.) SEE SHEET E-1 FOR GENERAL

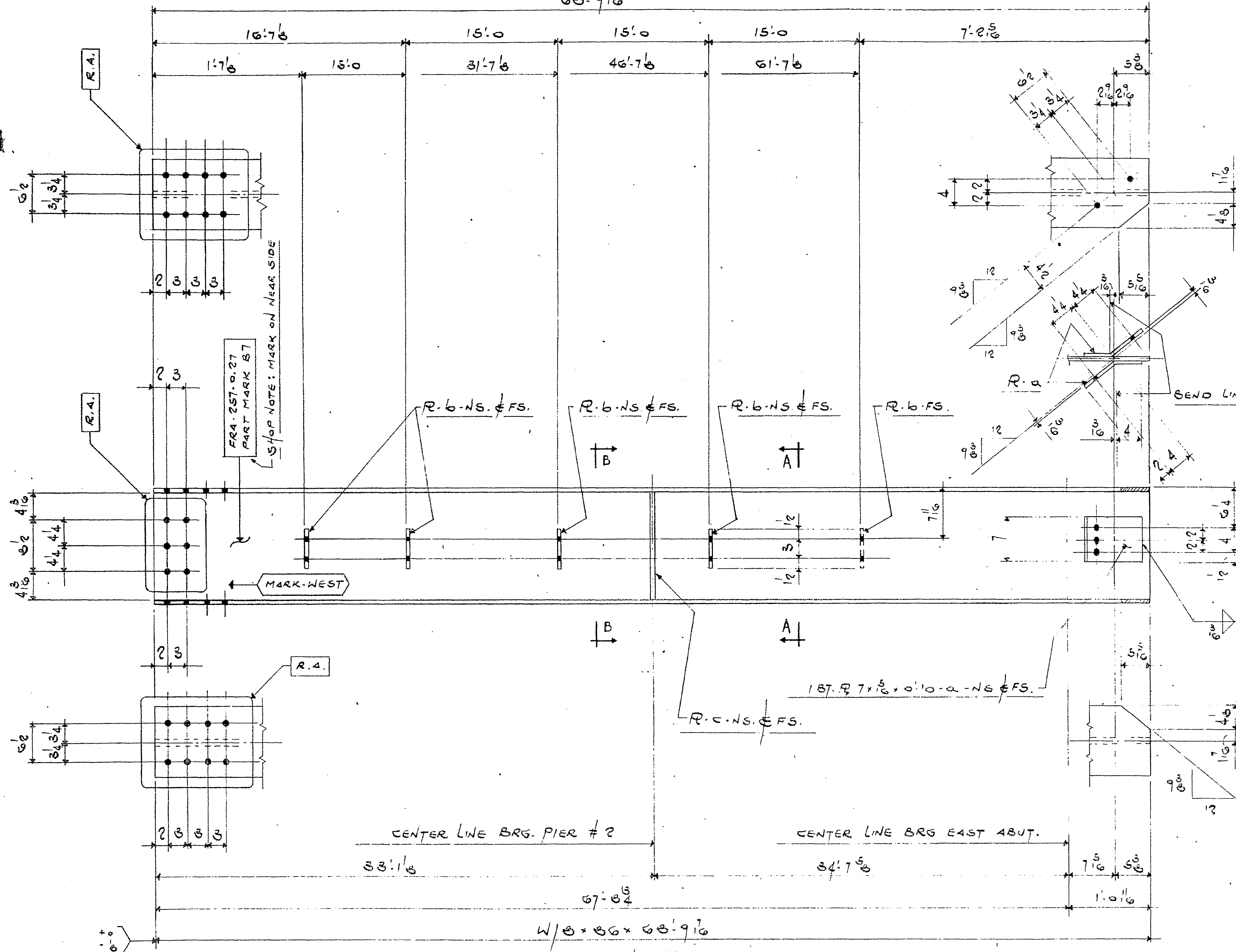
PROJECT : ENGR. EST. 11-51			BEAM - BG	
ISSUE			THE C. E. MORRIS COMPANY COLUMBUS, OHIO	
FOR	NO	DATE	MADE BY C.R.H. / CHECKED BY CEH	
APPROVAL	3	2-18-82	DATE 2/82 / DATE 2-18-82	
FRA. CO.	3	2-24-82		
SHOP	3	2-24-82		
CONTR	3	2-24-82		
HOWARD PHILLIPS CO. FRANKLIN CO. ENGINEERING DEPT. BRIDGE NO. FRA-257-D-27 TWP. RD. 257 OVER BIG RUN CR. FRANKLIN COUNTY, OHIO			CONT. No. C-3469 SHEET No. 6 OF 14	

WELDING
SYMBOLS

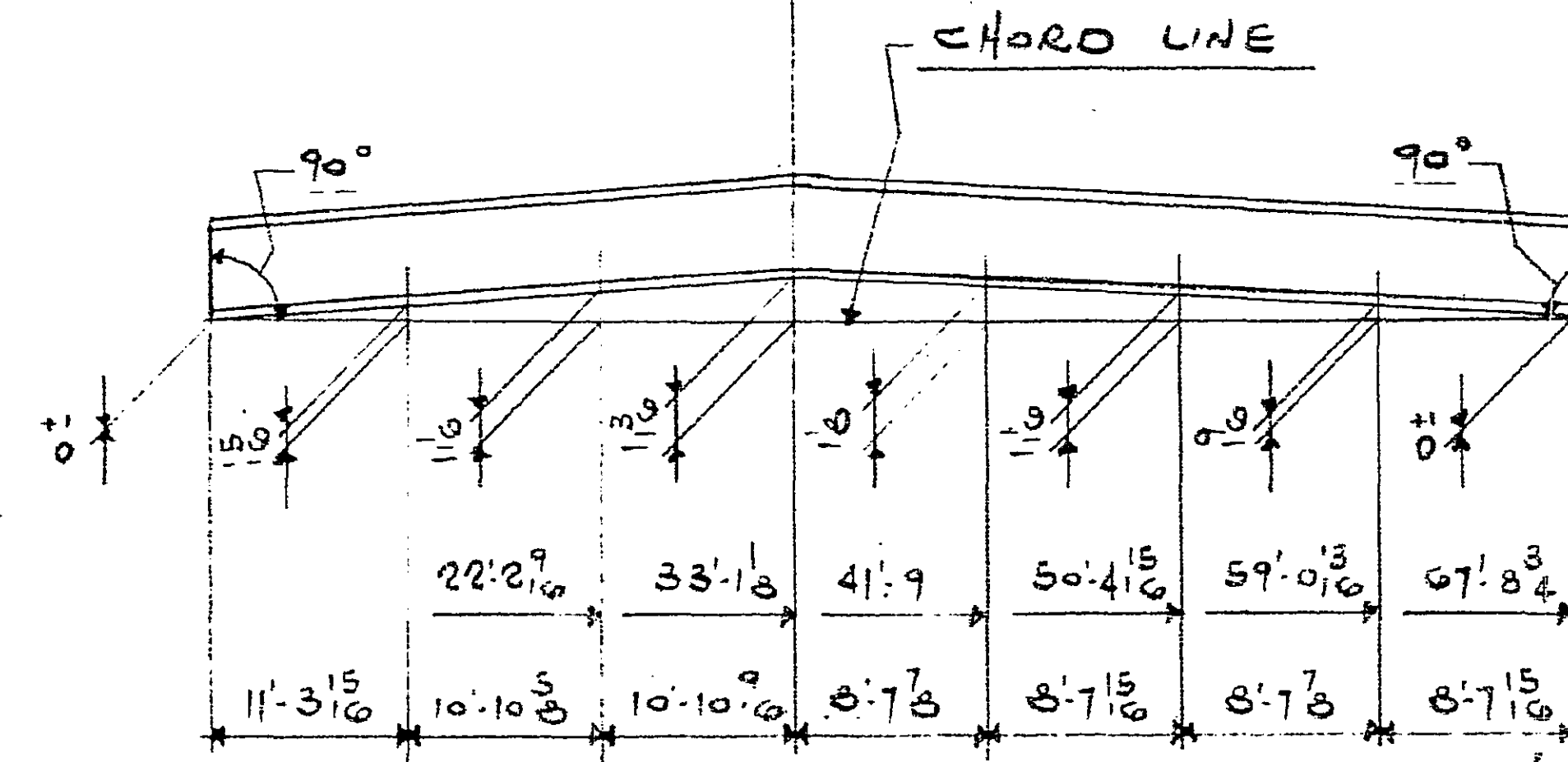


NOTE: ON DOUBLE MEMBERS
WHERE F.S. MEMBER IS NOT
SHOWN WELD NAME AS F.S.
MEMBER NOTED

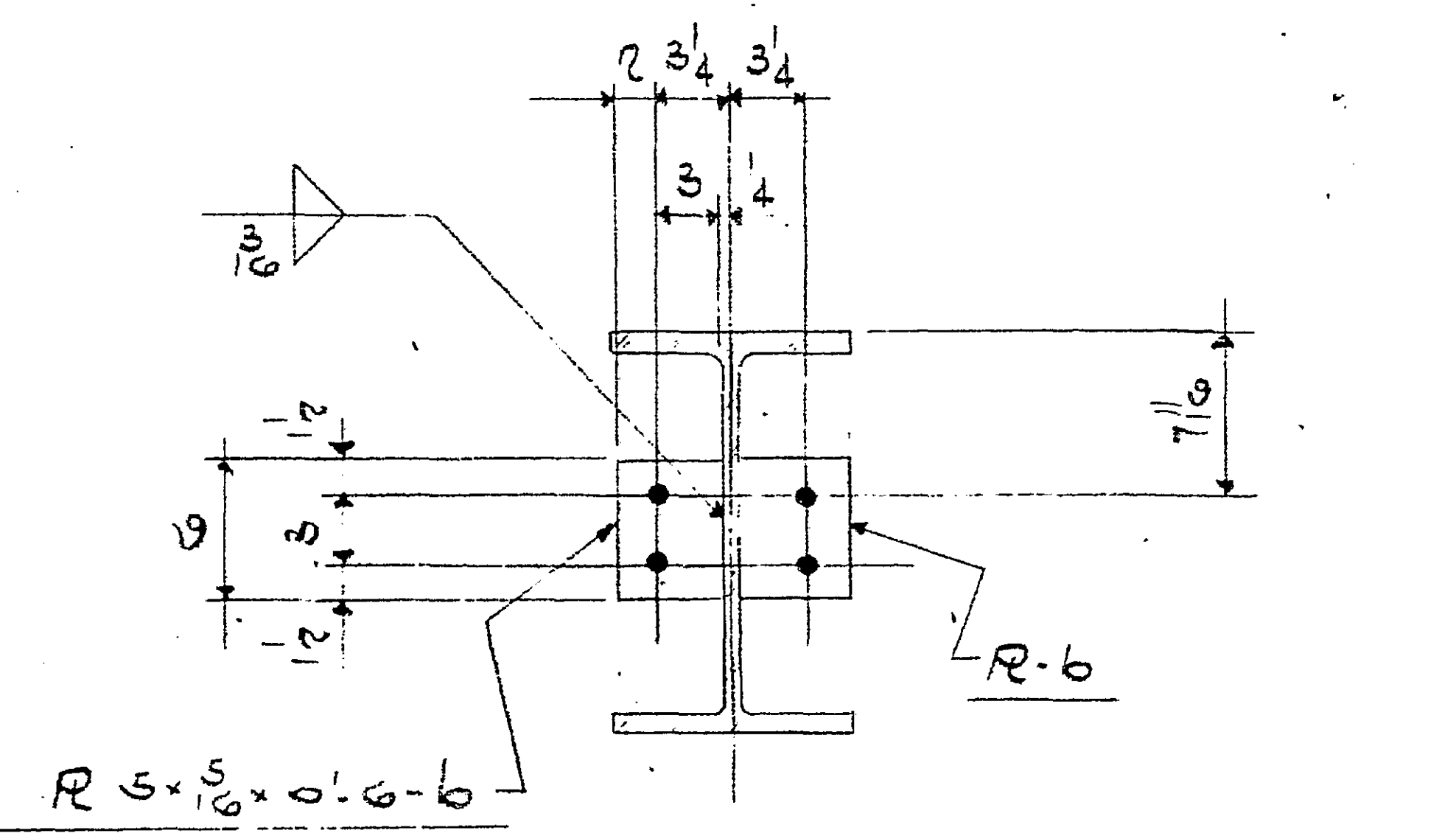
68'-9 1/2"



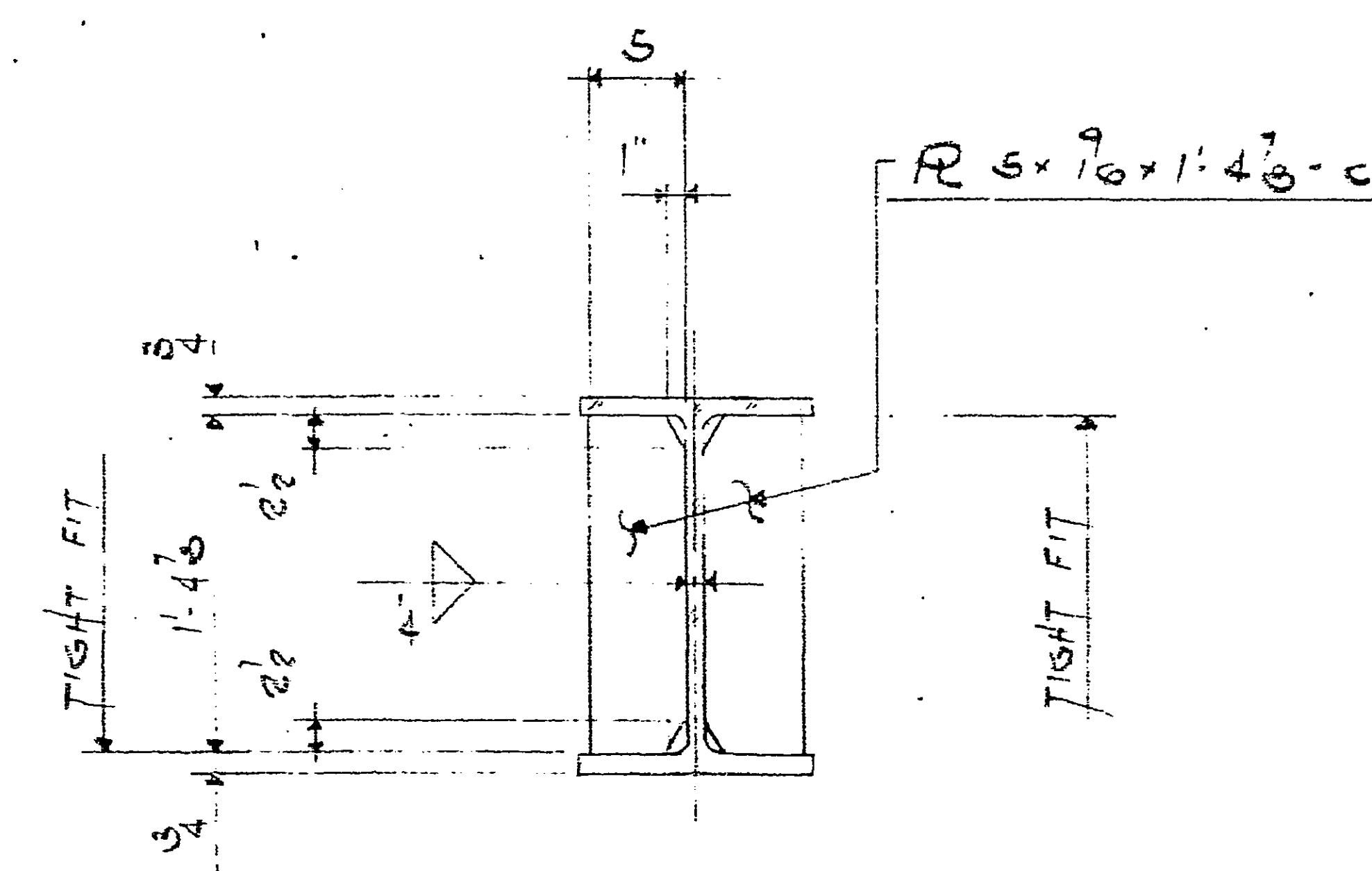
CENTER LINE BRG. PIER #2
CENTER LINE BRG. EAST ABUT.



CAMBER DIAGRAM



SECT. A-A



SECT. B-B

SHOP NOTE:

- 1.) ALL STEEL TO BE ASTM-A588
- 2.) SEE SHEET E-1 FOR GENERAL

PROJECT: ENGR. EST. 11-81

BEAM - B7

FOR	NO	DATE
APPROVAL	3	2-18-82
FRANKLIN CO.	3	2-24-82
SHOP	3	3-9-82
CONTR	3	3-24-82

HOWARD PHILLIPS CO.
FRANKLIN CO. ENGINEERING DEPT.
BRIDGE NO. FRA-257-0-27
TWP. RD. 257 OVER BIG RUN CR.
FRANKLIN COUNTY, OHIO

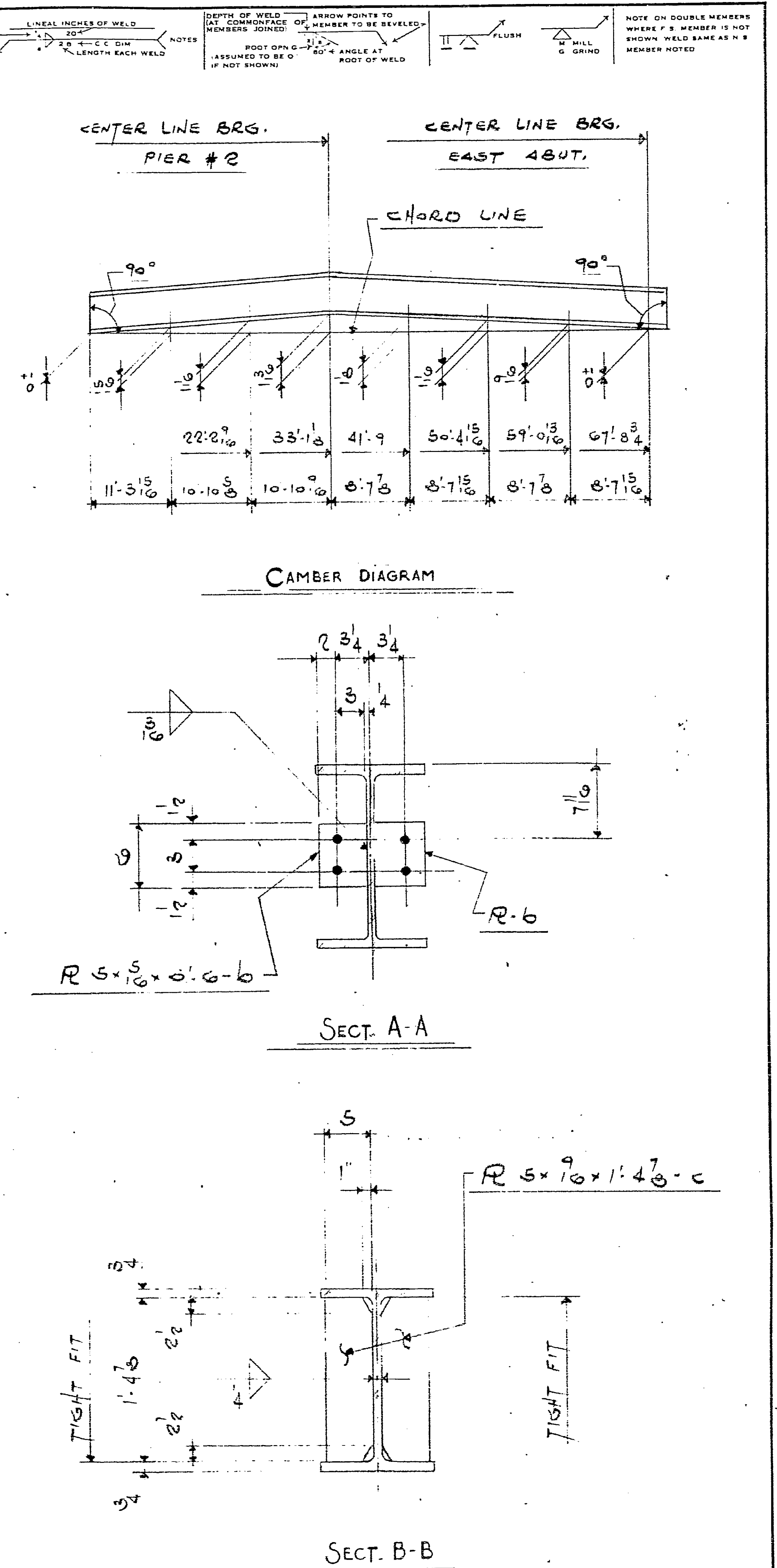
THE C. E. MORRIS COMPANY
COLUMBUS, OHIO
MADE BY C.R.H. CHECKED BY CEH
DATE 2/82 DATE 2/82

HOLES - 3/8" φ SHOP PAINT NONE

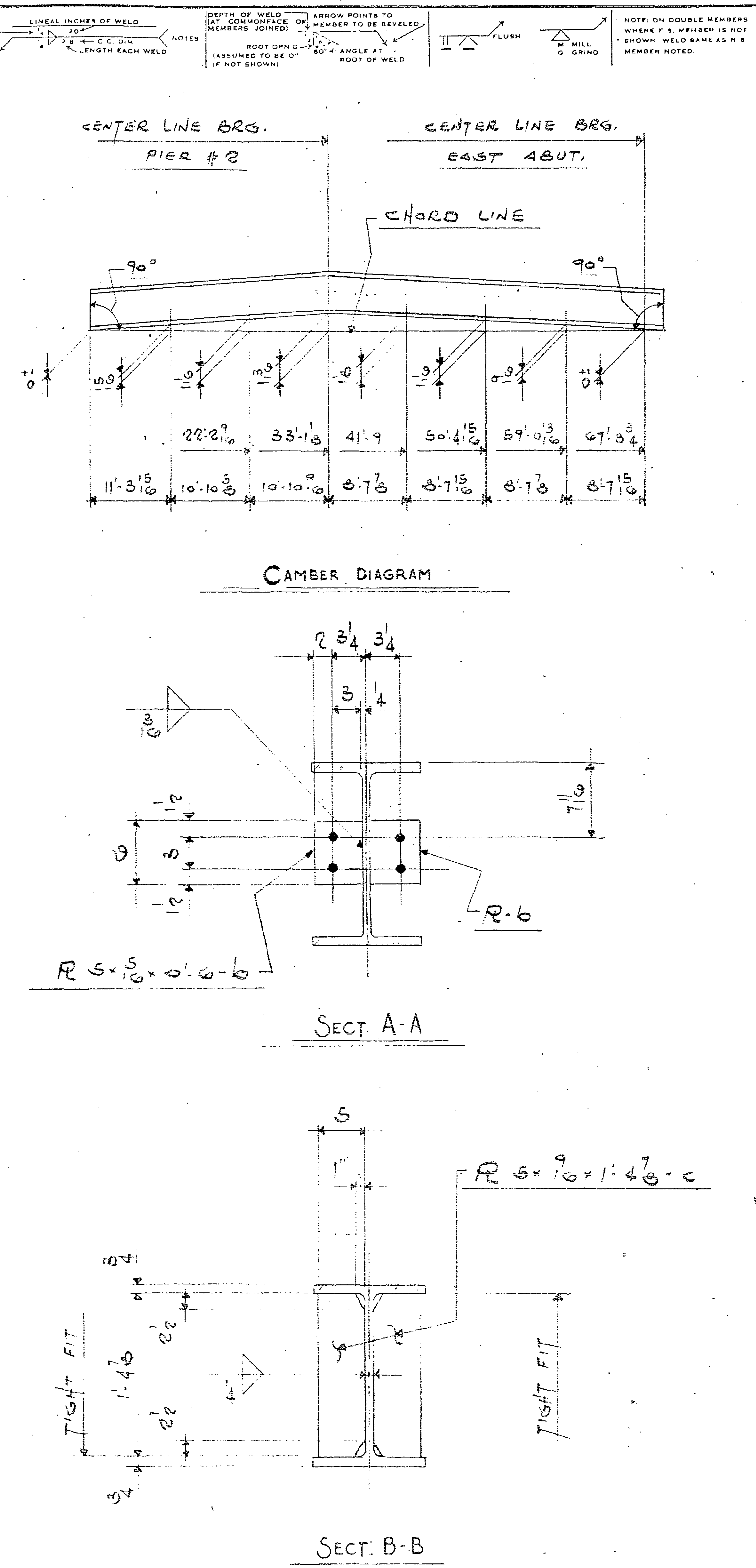
CONT. No. 5-3469 SHEET No. 7-08-14

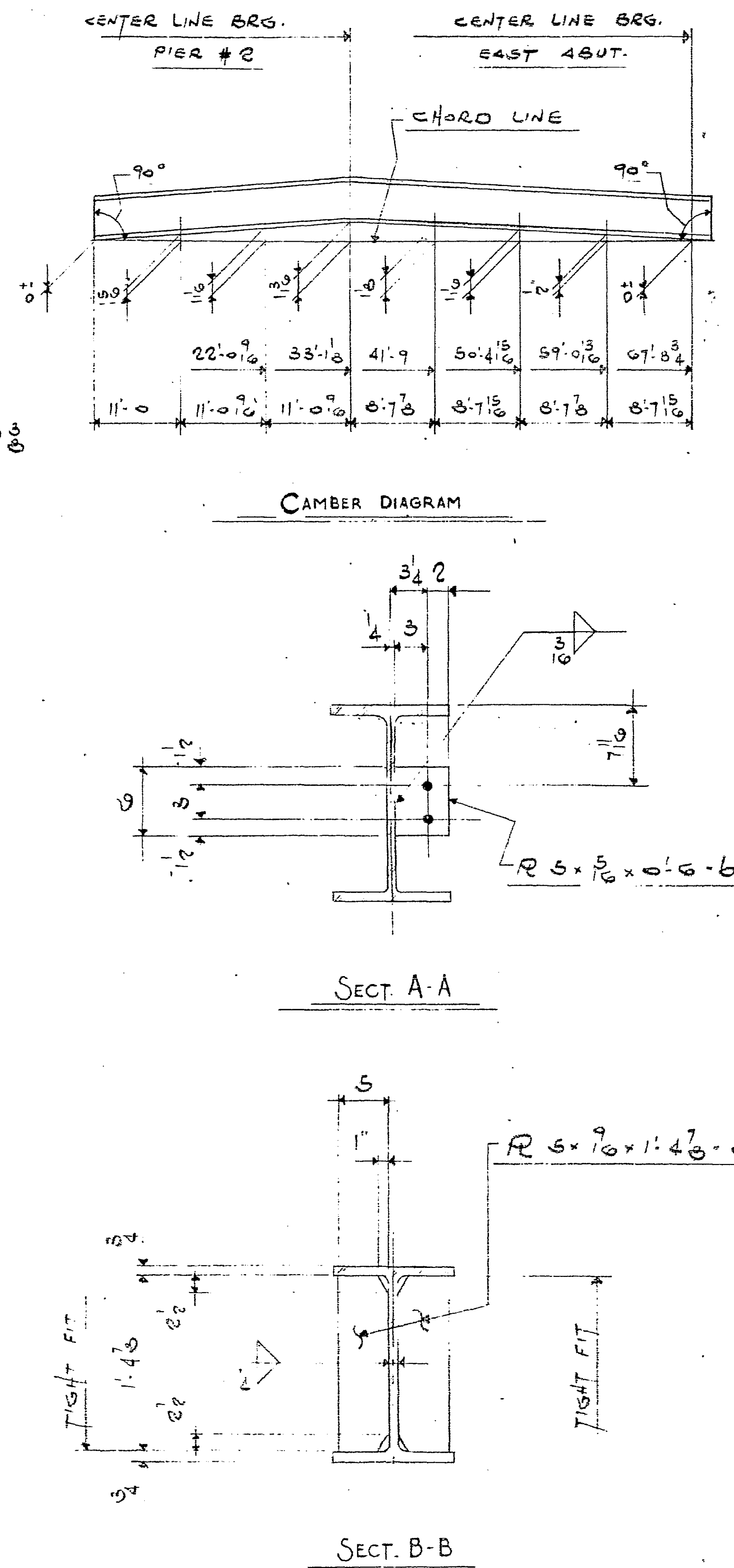
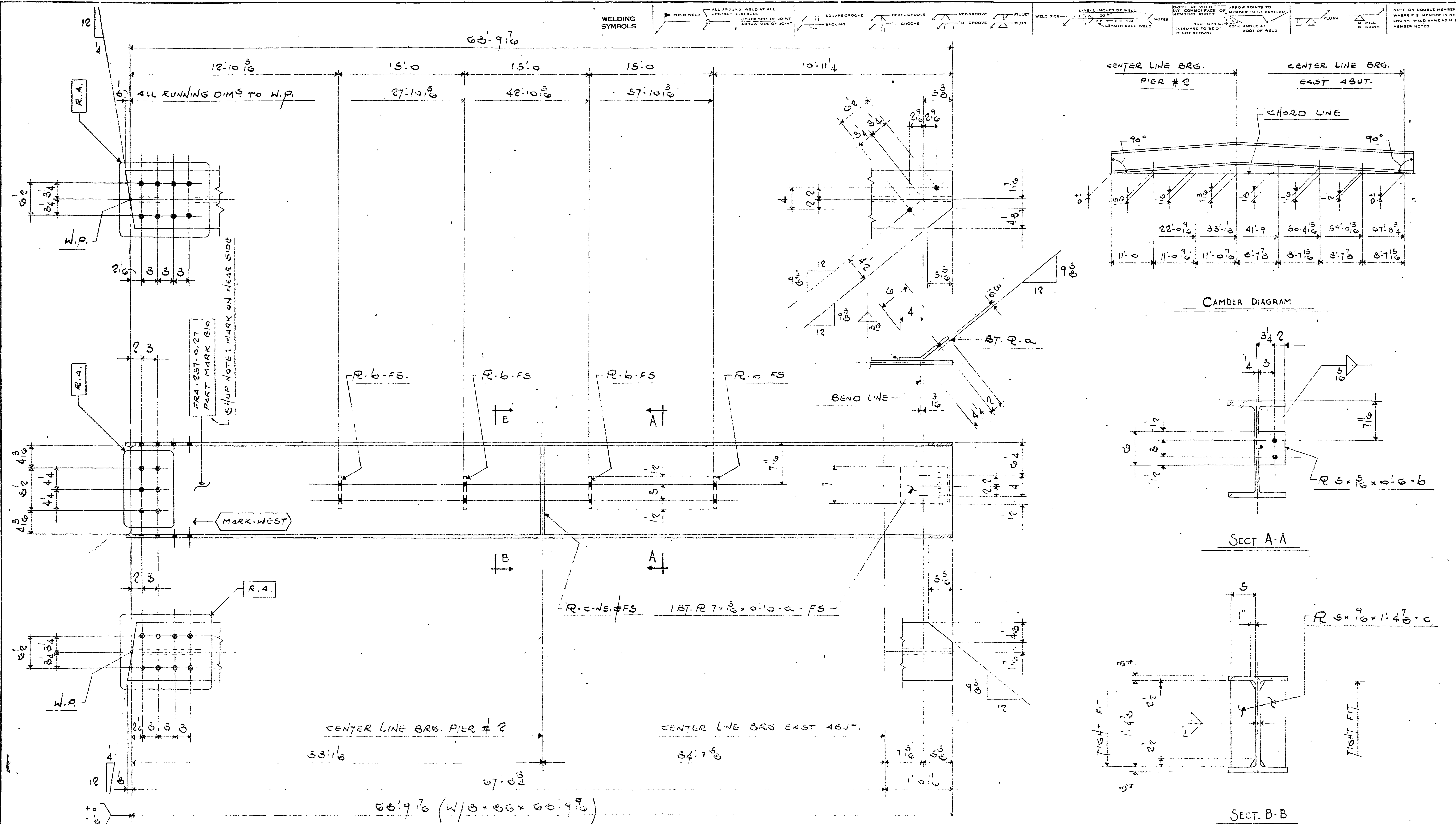
02190 010 BEAM DETAILS BEAM 7 0027 1981 0276 010





CONT. NO. C-3469 SHEET NO. 8 OF 14





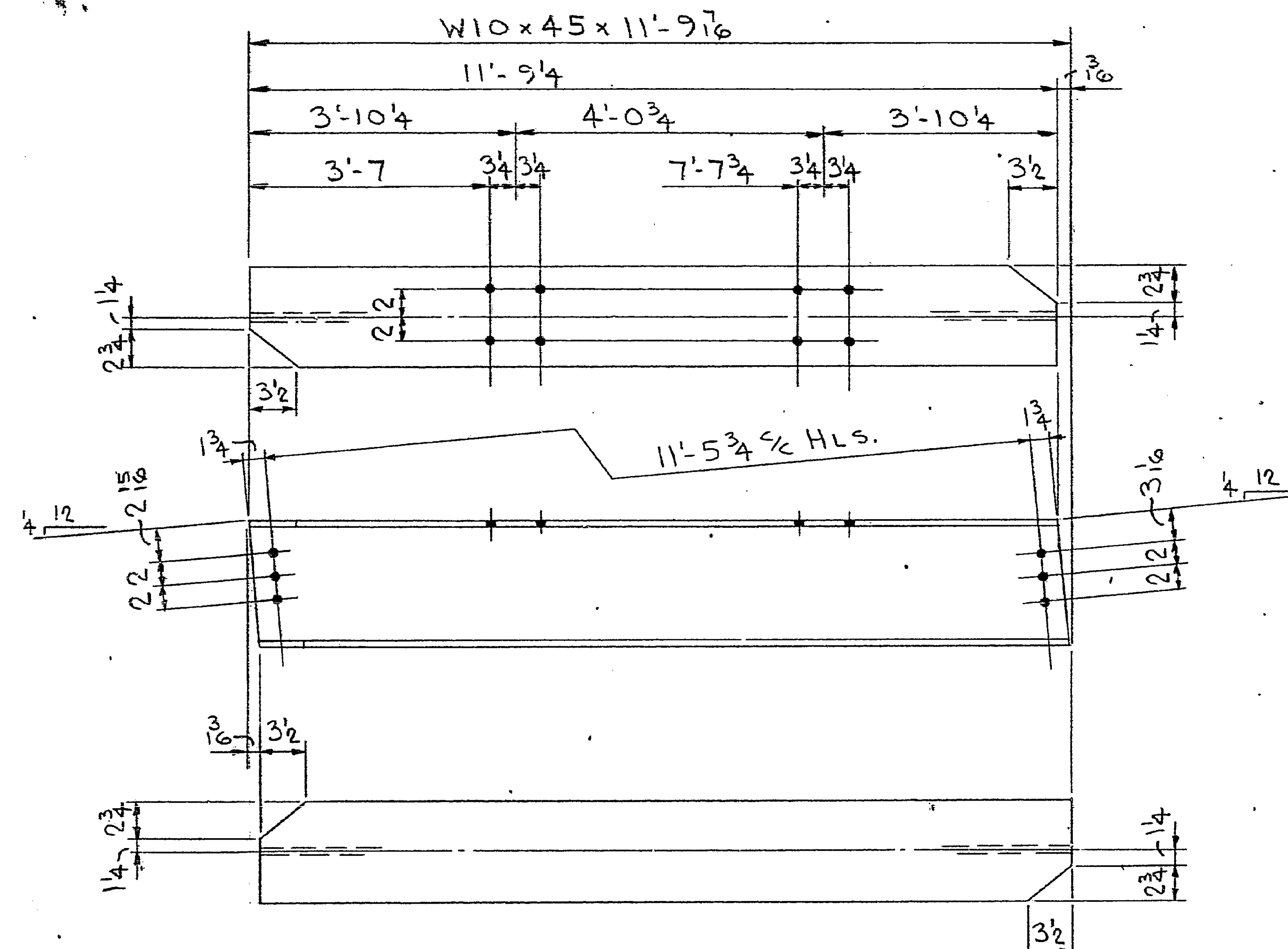
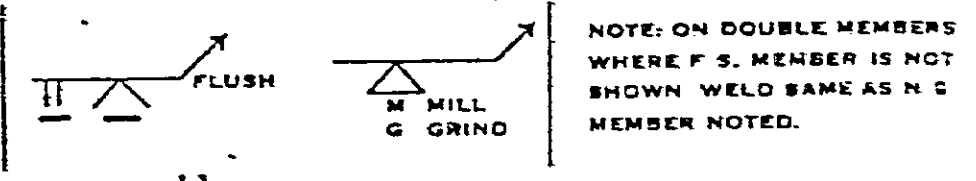
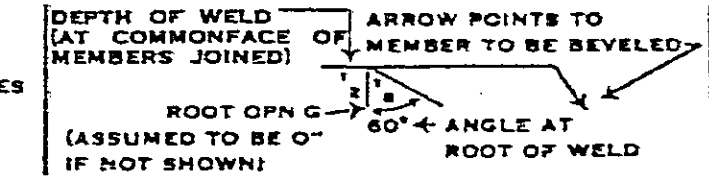
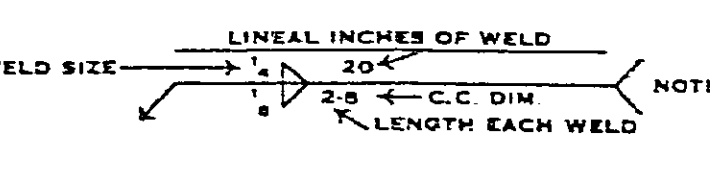
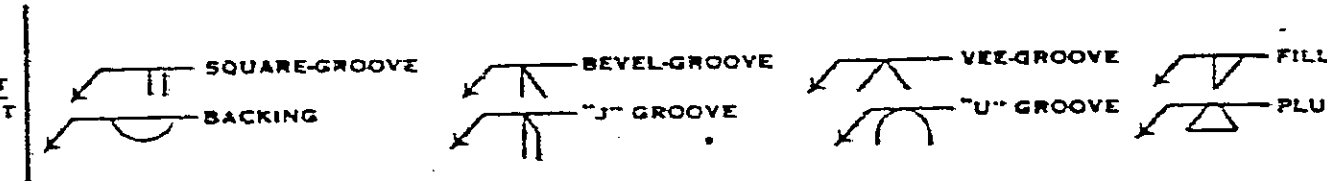
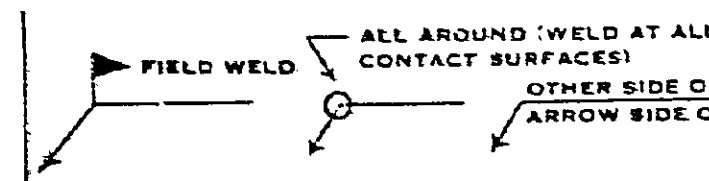
SHOP NOTE:

- 1.) ALL STEEL TO BE ASTM-A588
- 2.) SEE SHEET E-1 FOR GENERAL

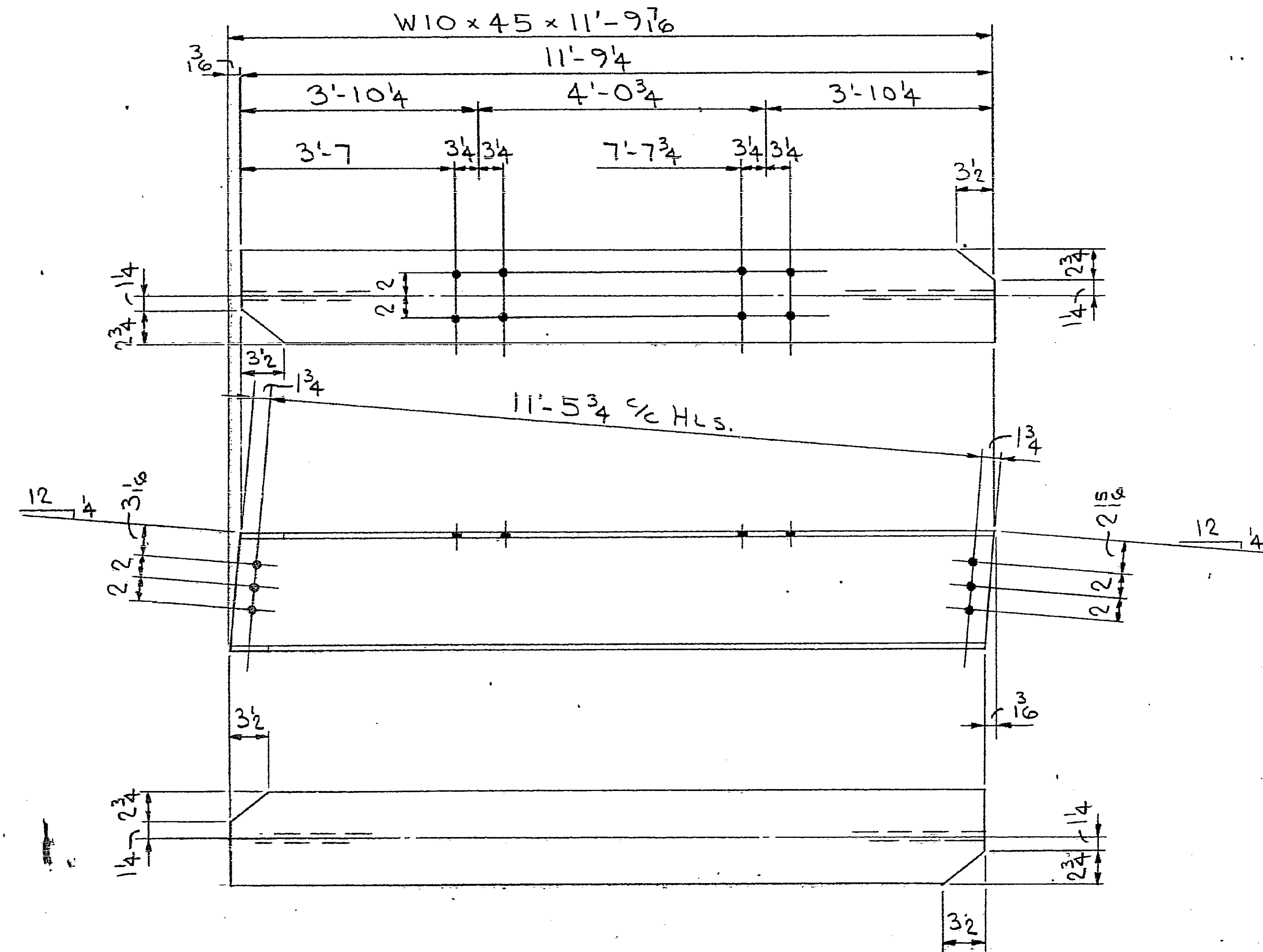
PROJECT: ENGR. EST. 11-81			BEAM - B10	
HOWARD PHILLIPS CO. FRANKLIN CO. ENGINEERING DEPT. BRIDGE NO. FRA-257-0.27 TWP. RD. 257 OVER BIG RUN CR. FRANKLIN COUNTY OHIO			THE C.E. MORRIS COMPANY COLUMBUS, OHIO	
ISSUE	FOR	NO	DATE	
APPROVAL	3	2-18-82		
FRA. CO.	3	2-24-82		
SHOP	3	2-09-82		
CONTR.	3	2-24-82		
MADE BY C.R.H. / DATE 2/82			CHECKED BY CEH / DATE 2/82	
SHOP PAINT: NONE			CONT. NO. 5-3469 SHEET NO. 10 OF 14	

0290 010 BEAM DETAILS BEAM NO 0027 1982 0277 010

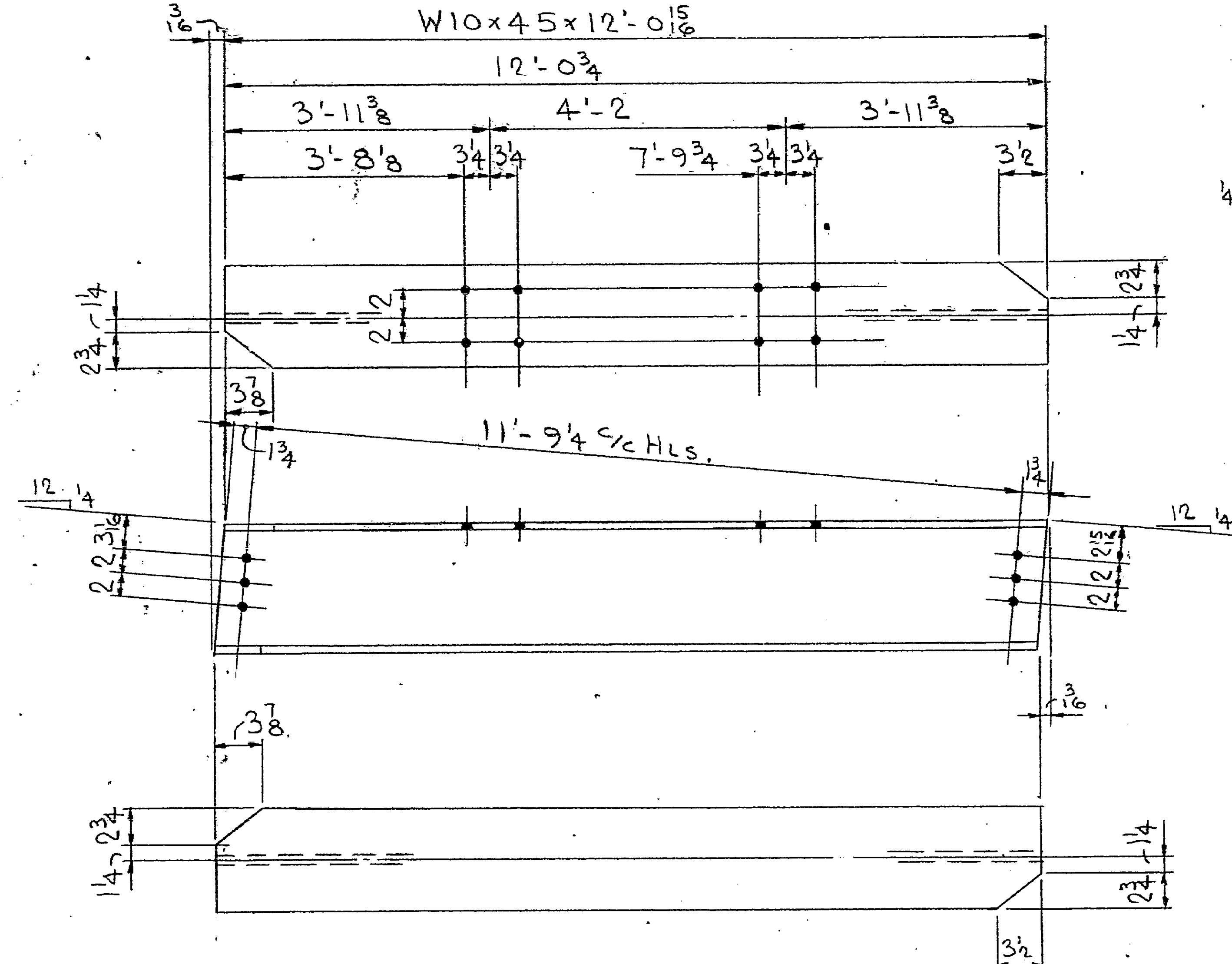
WELDING SYMBOLS



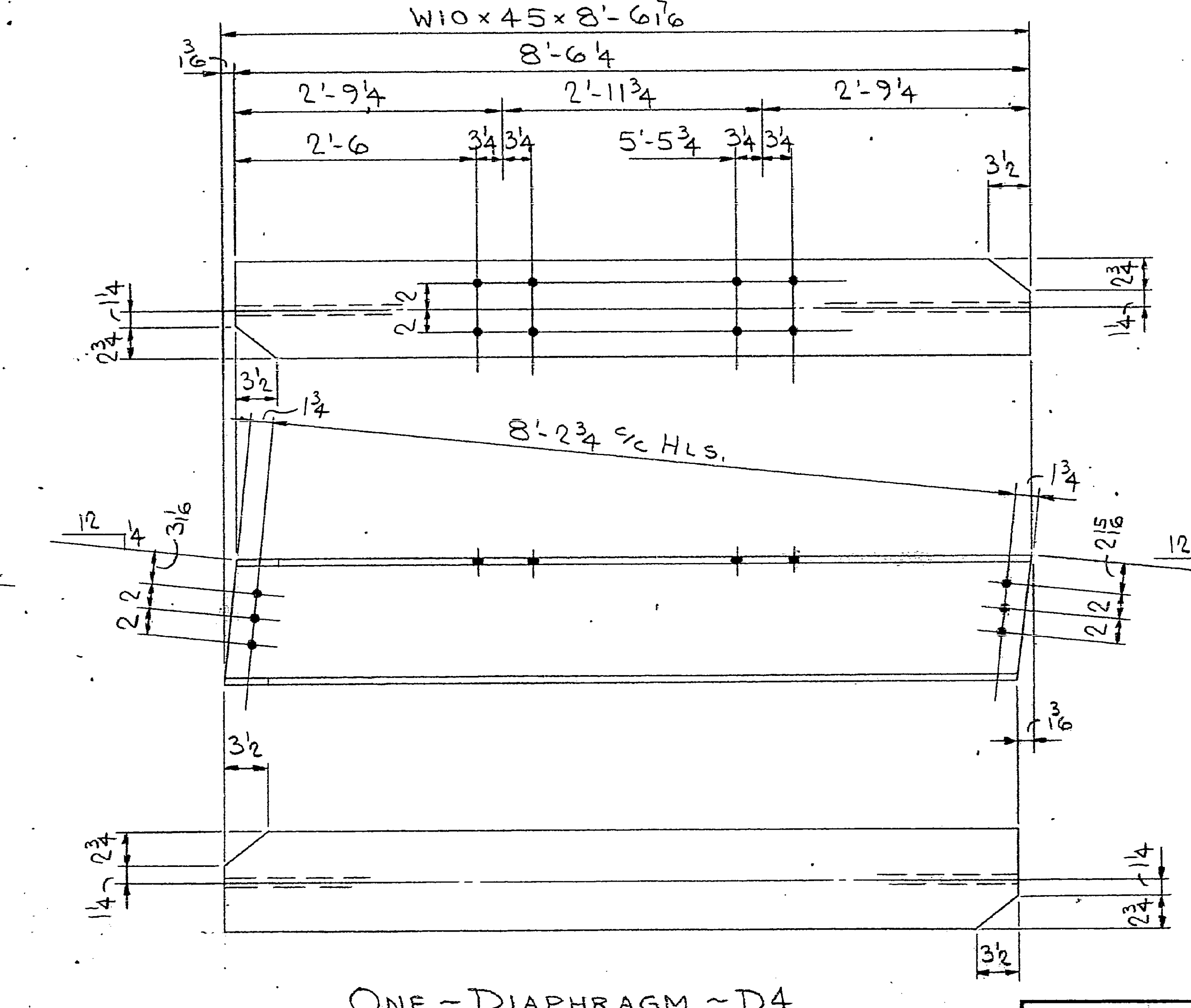
3 - DIAPHRAGMS - D1



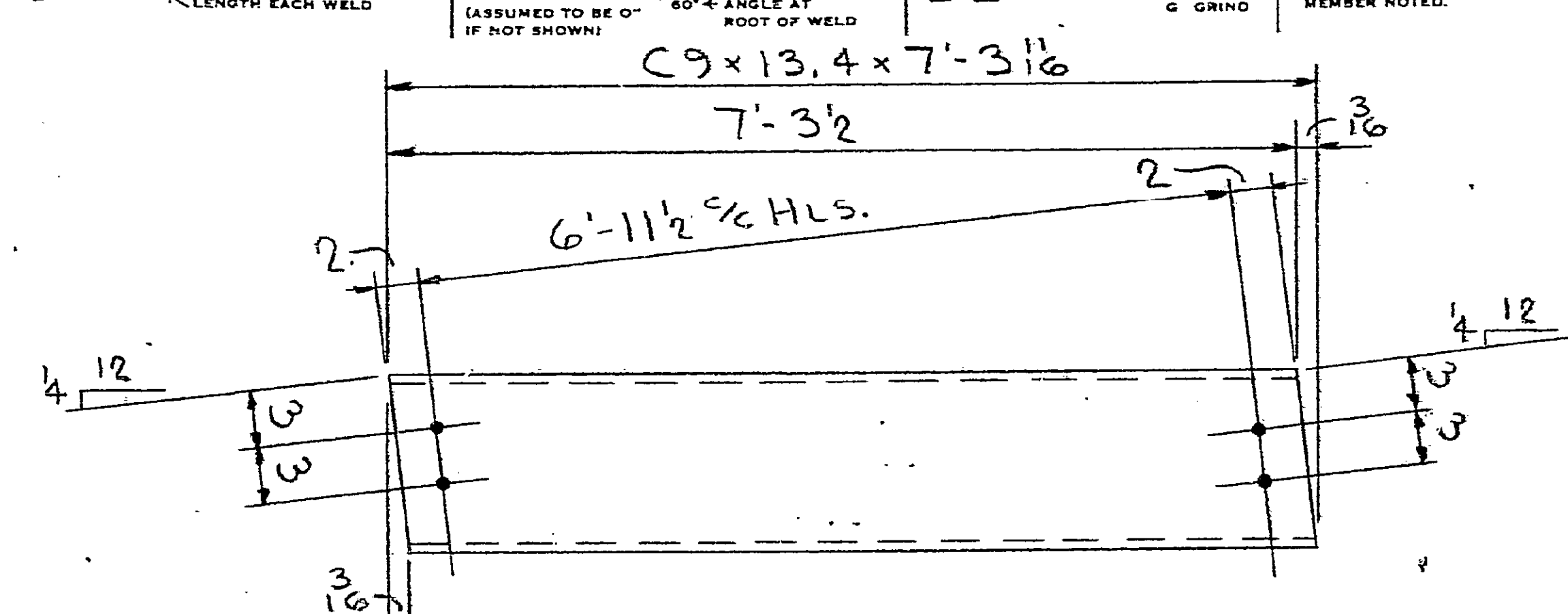
3 - DIAPHRAGMS - D2



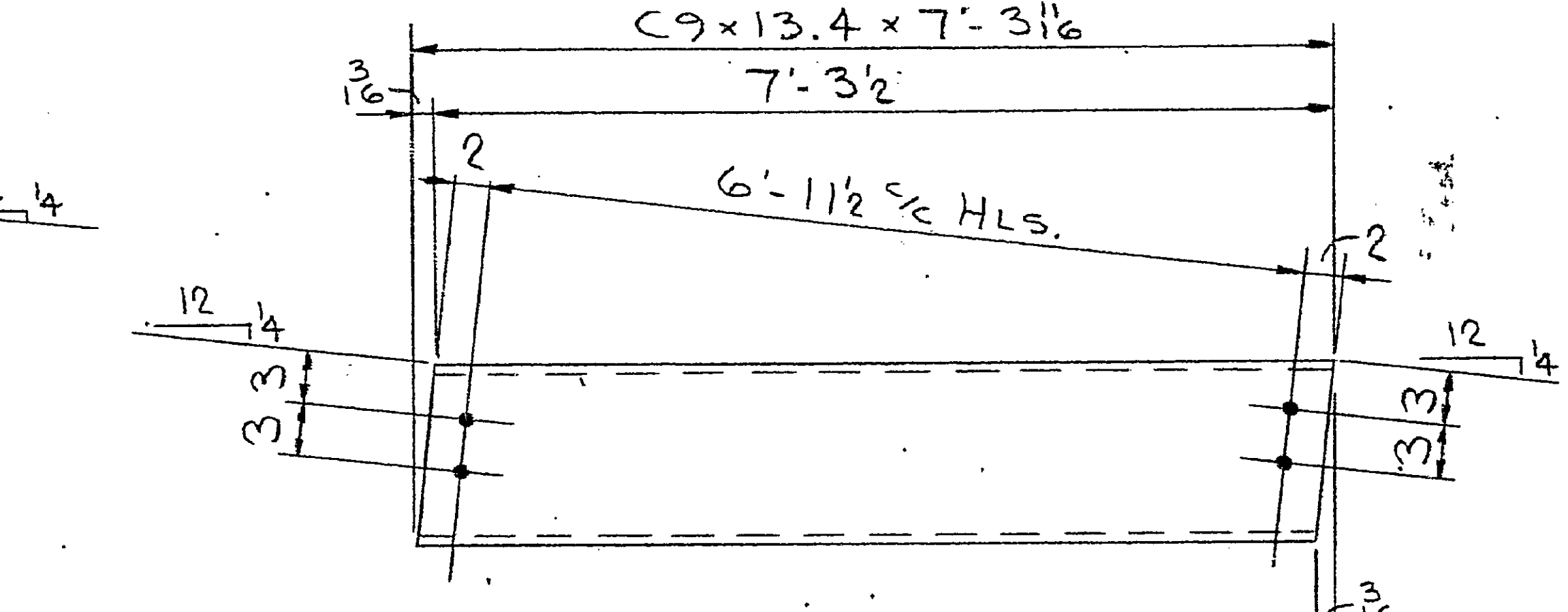
ONE - DIAPHRAGM - D3



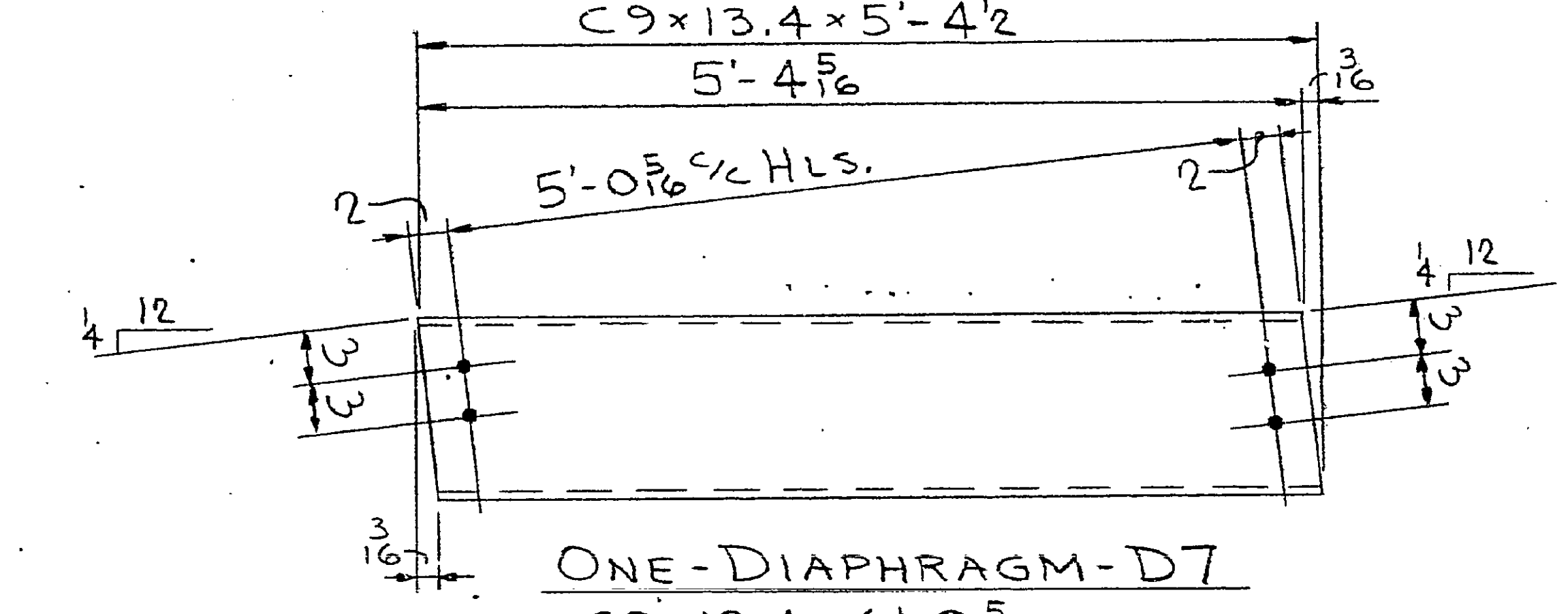
ONE - DIAPHRAGM - D4



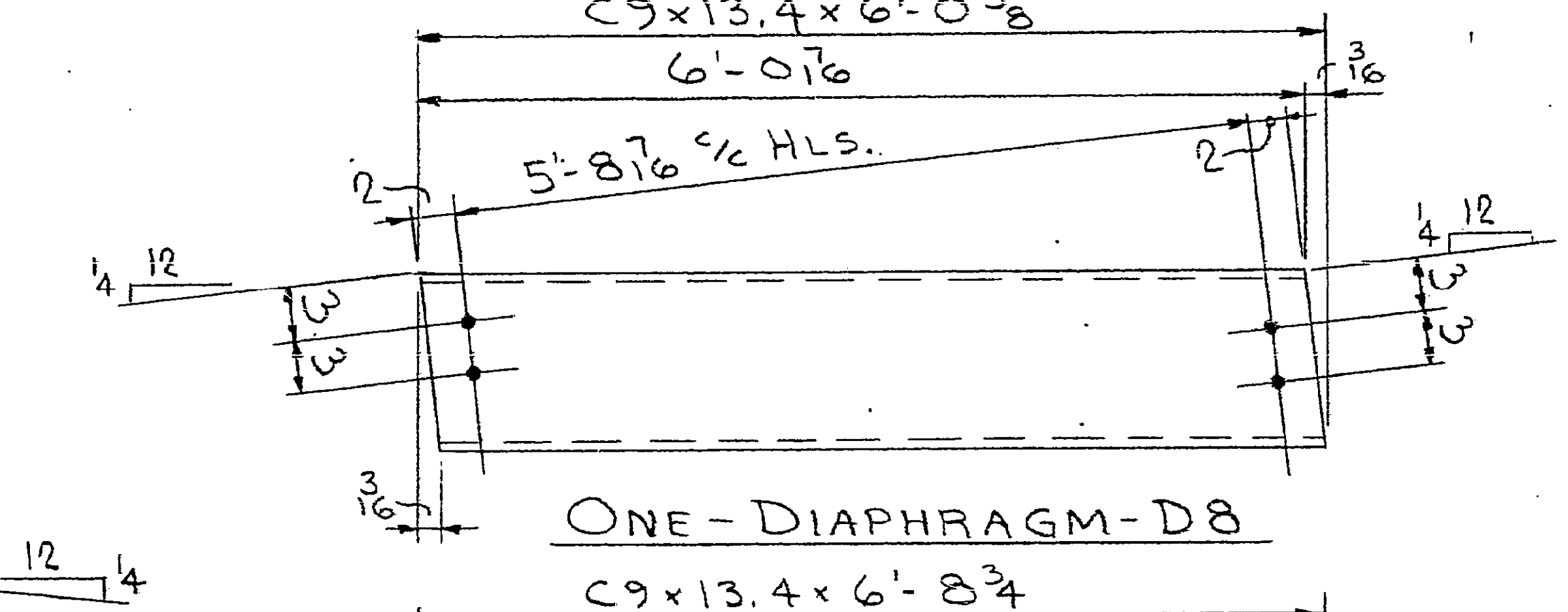
11 - DIAPHRAGM - D5



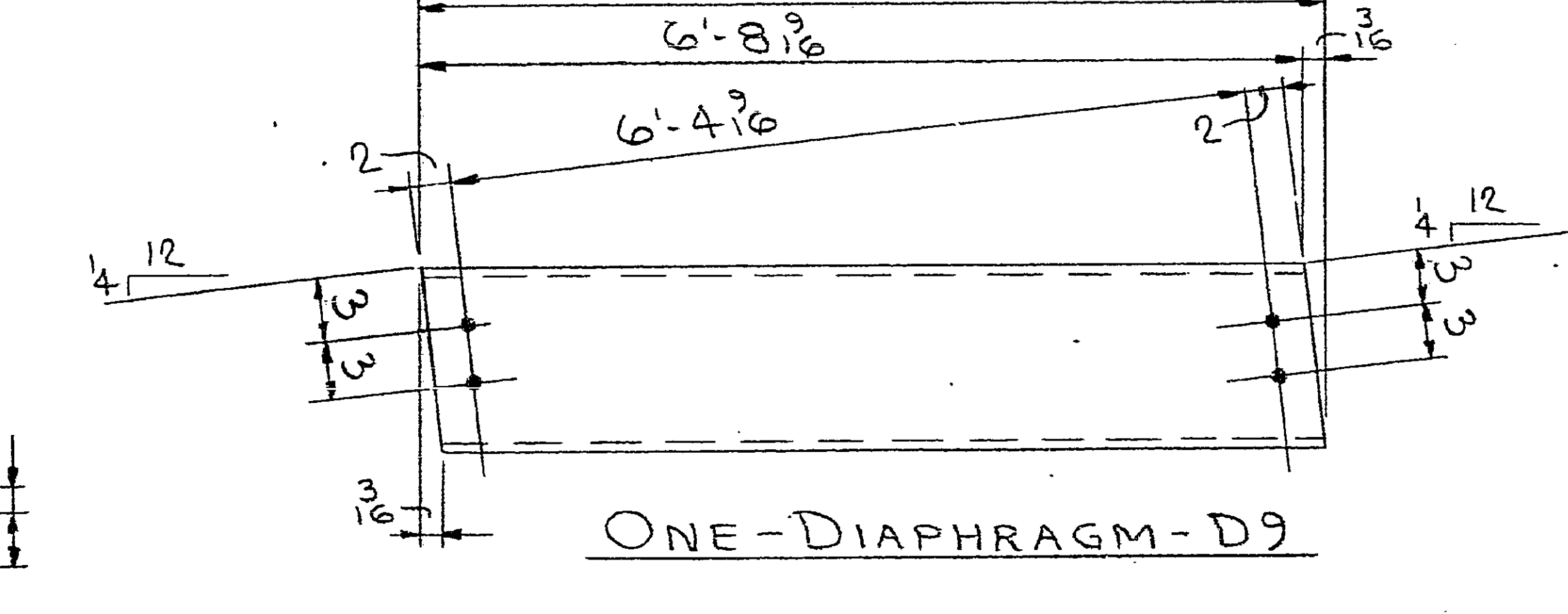
10 - DIAPHRAGM - D6



ONE - DIAPHRAGM - D7



ONE - DIAPHRAGM - D8



ONE - DIAPHRAGM - D9



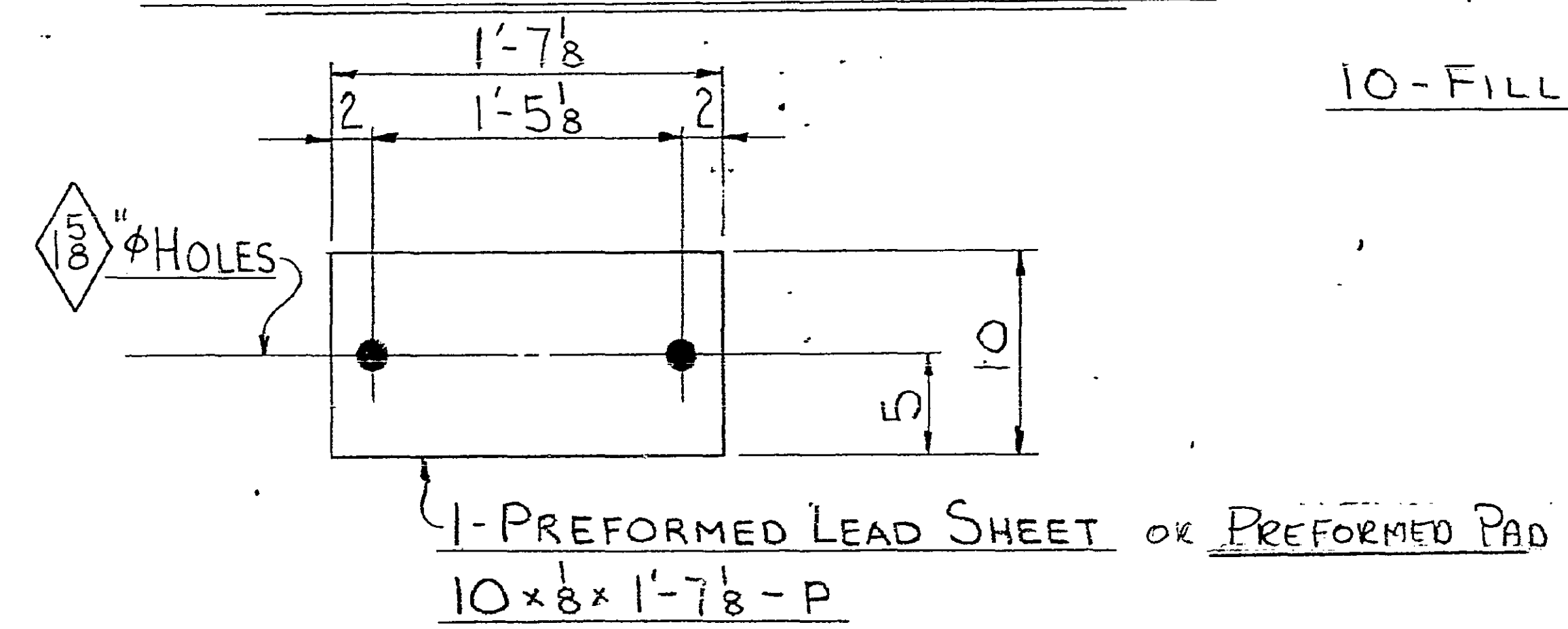
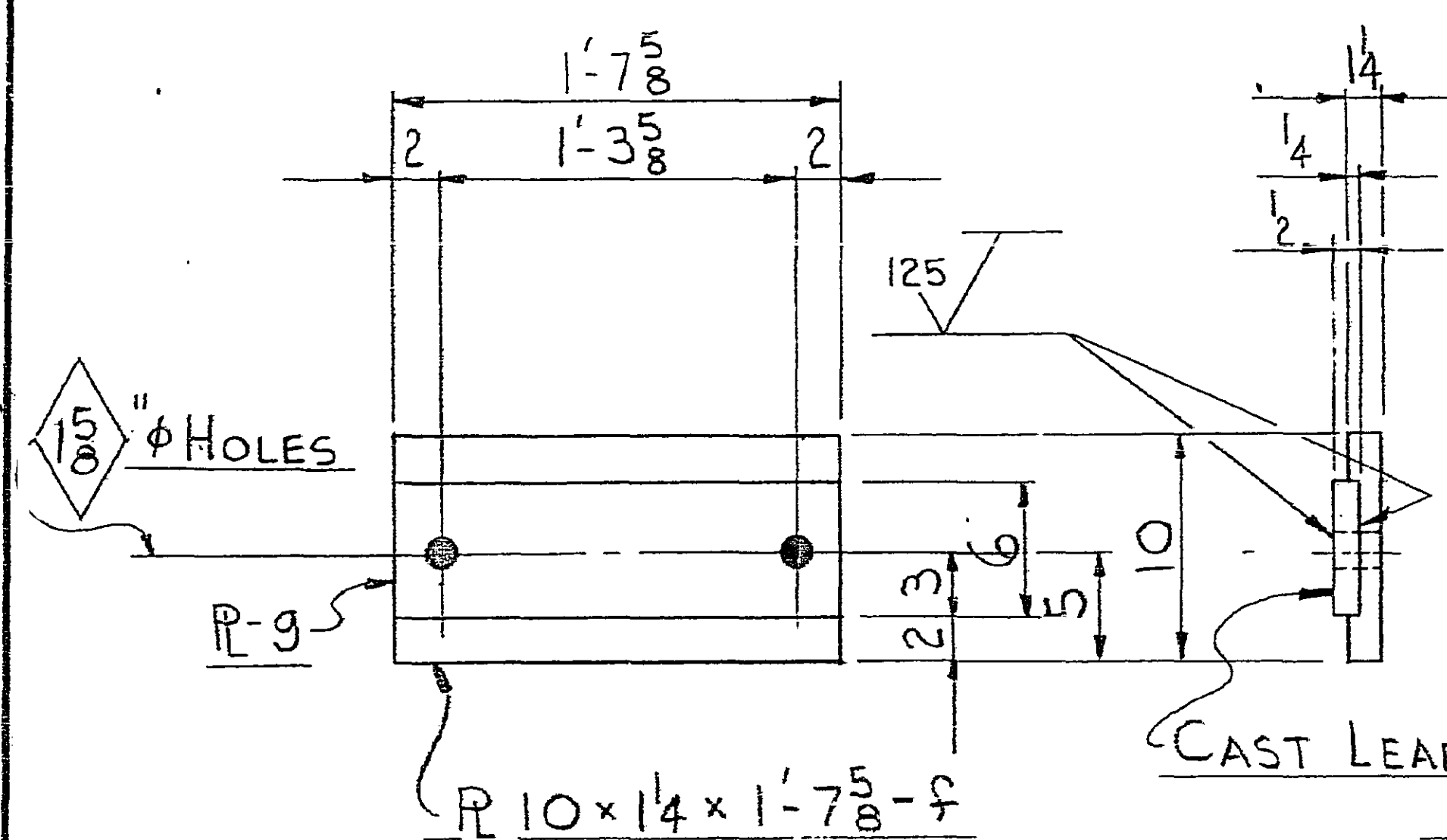
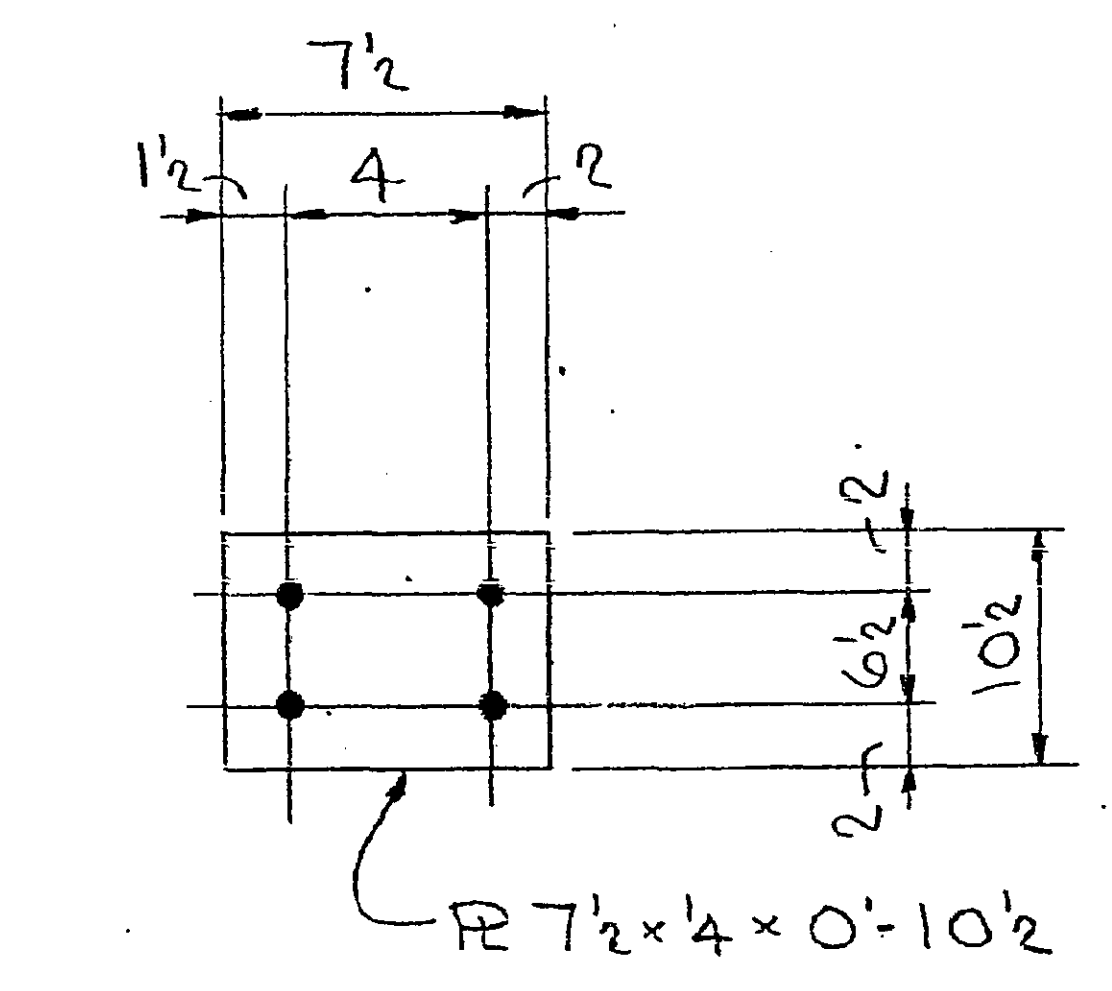
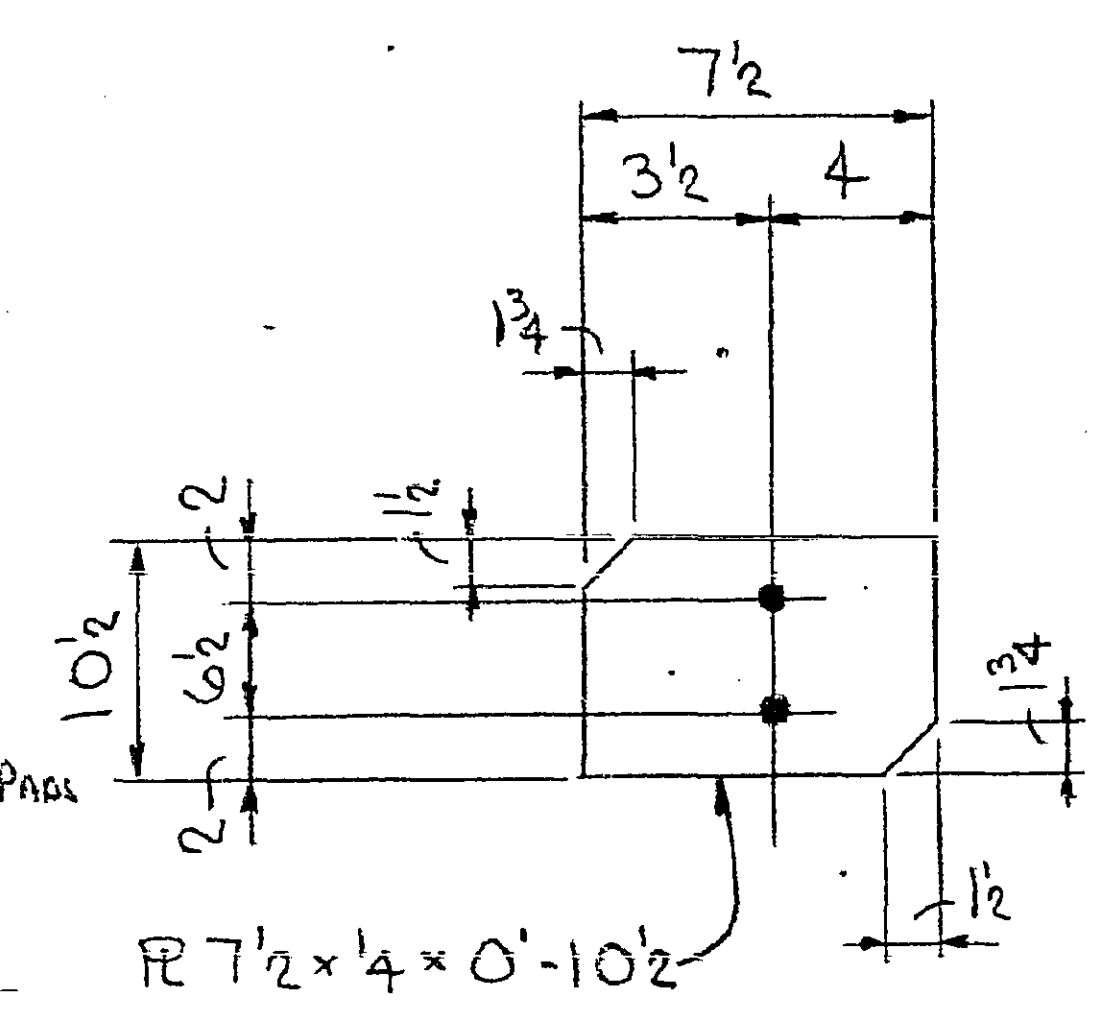
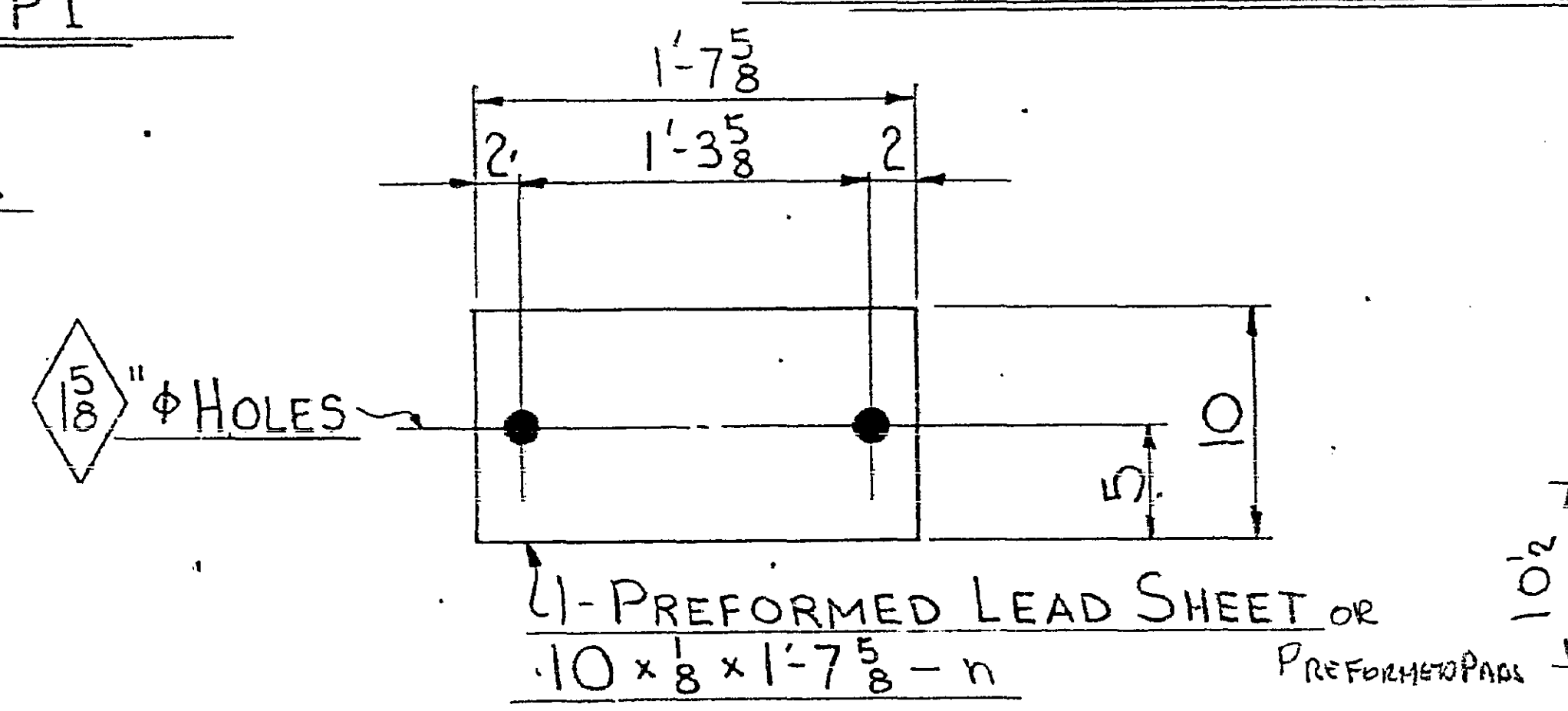
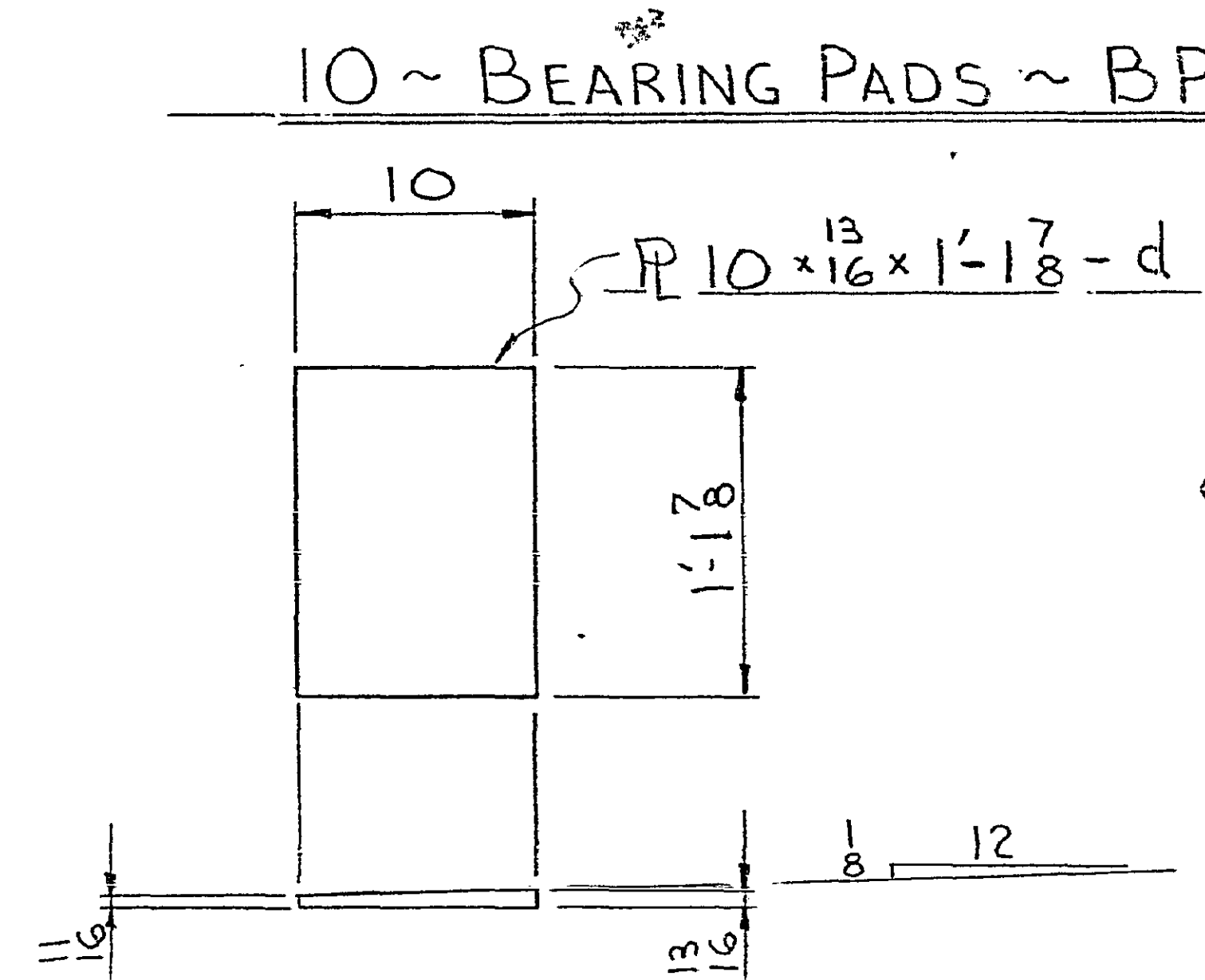
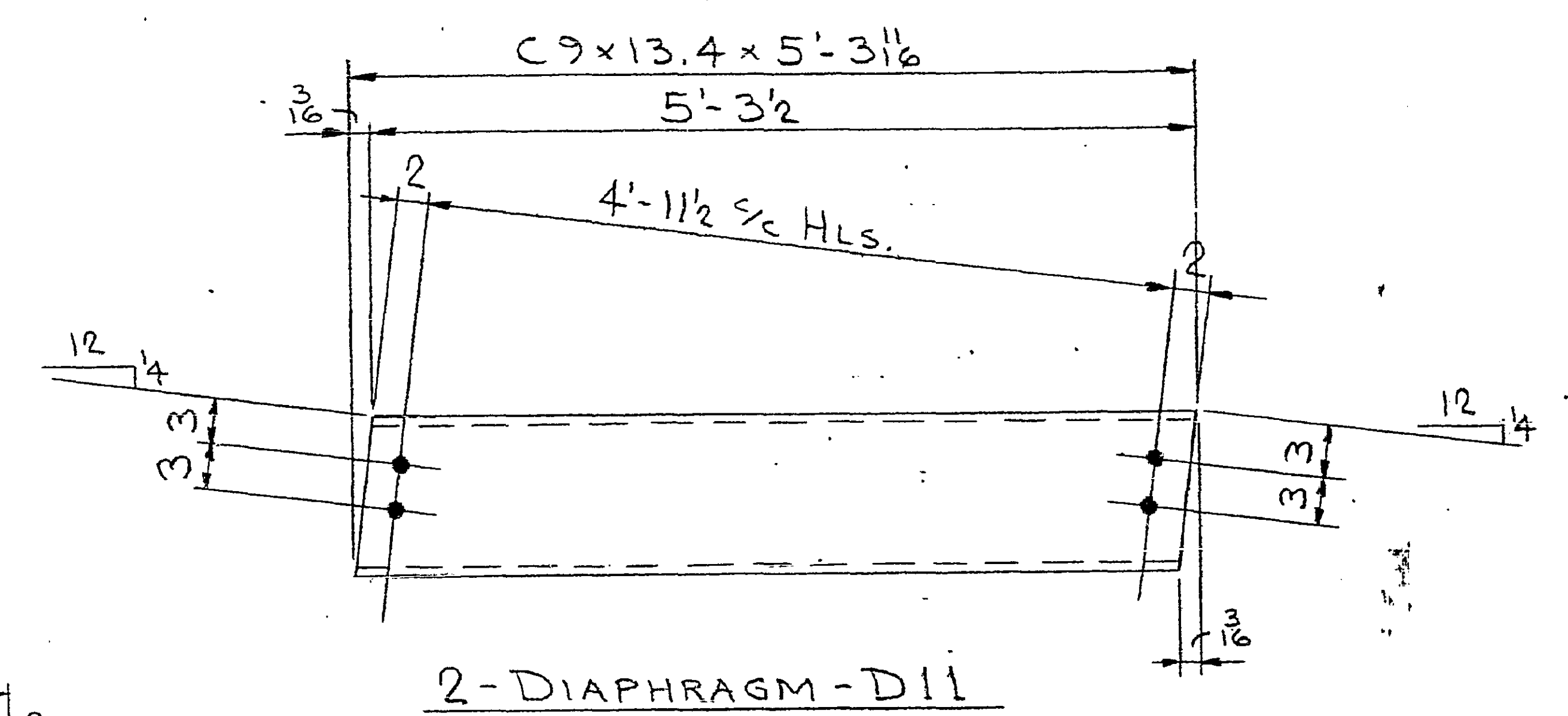
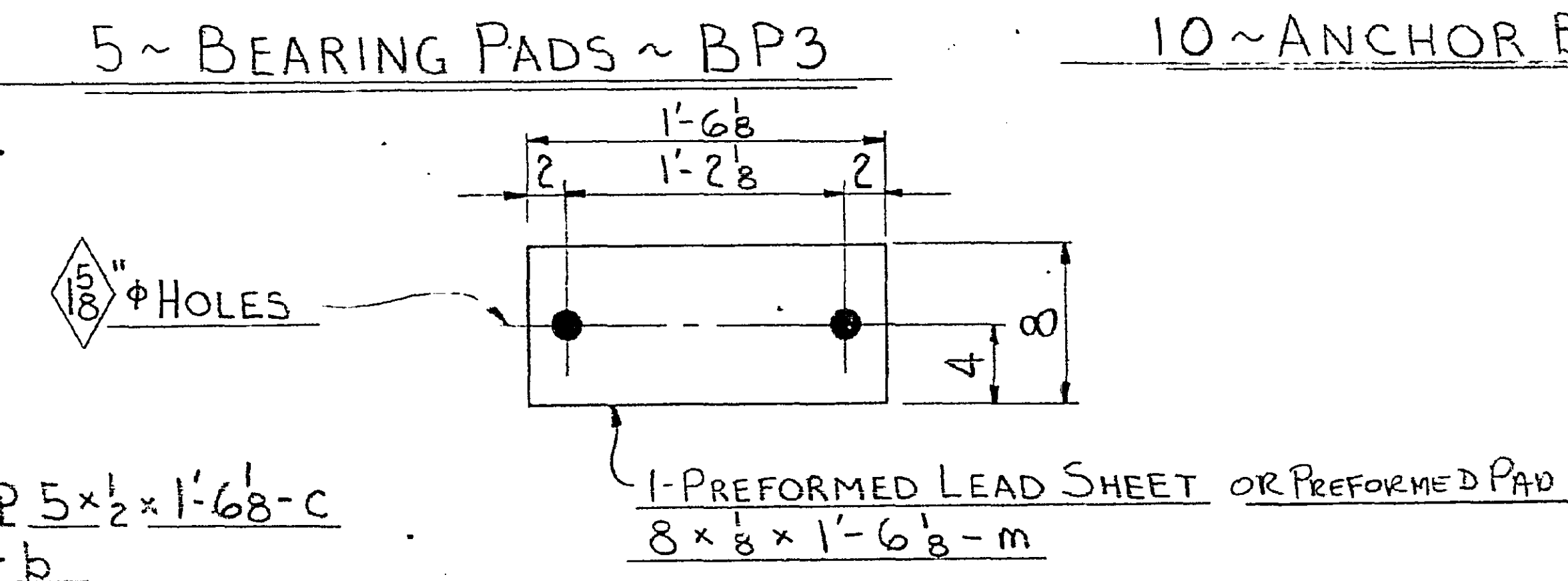
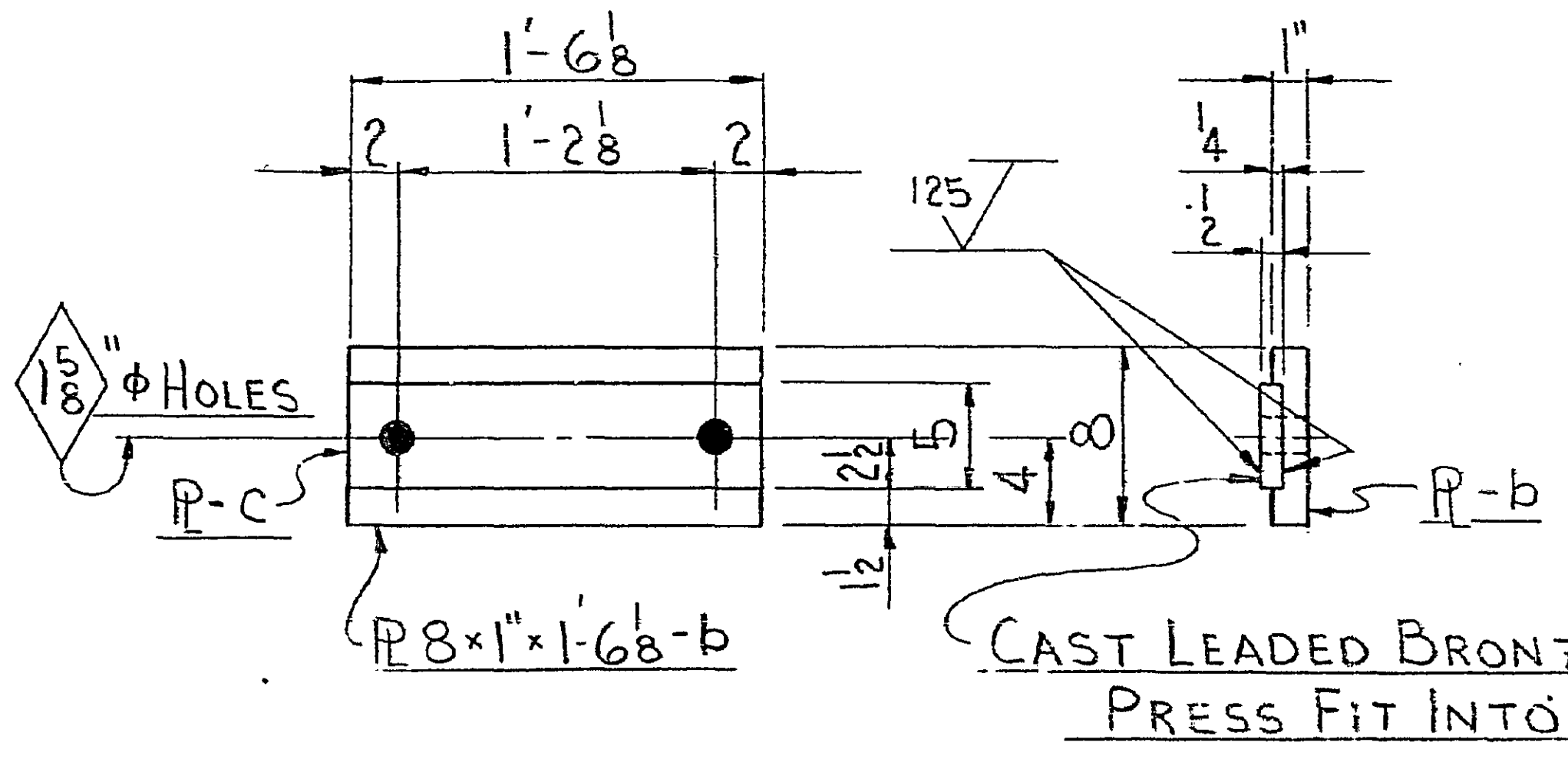
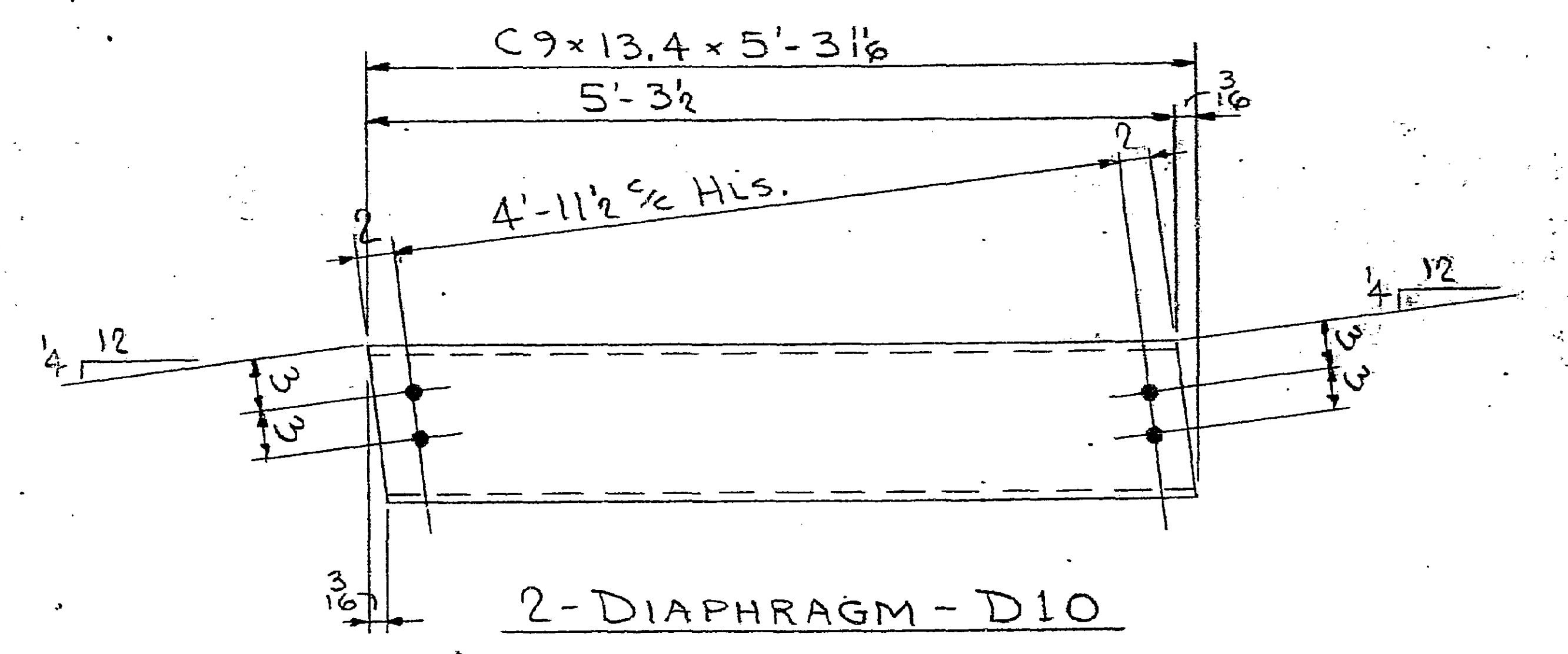
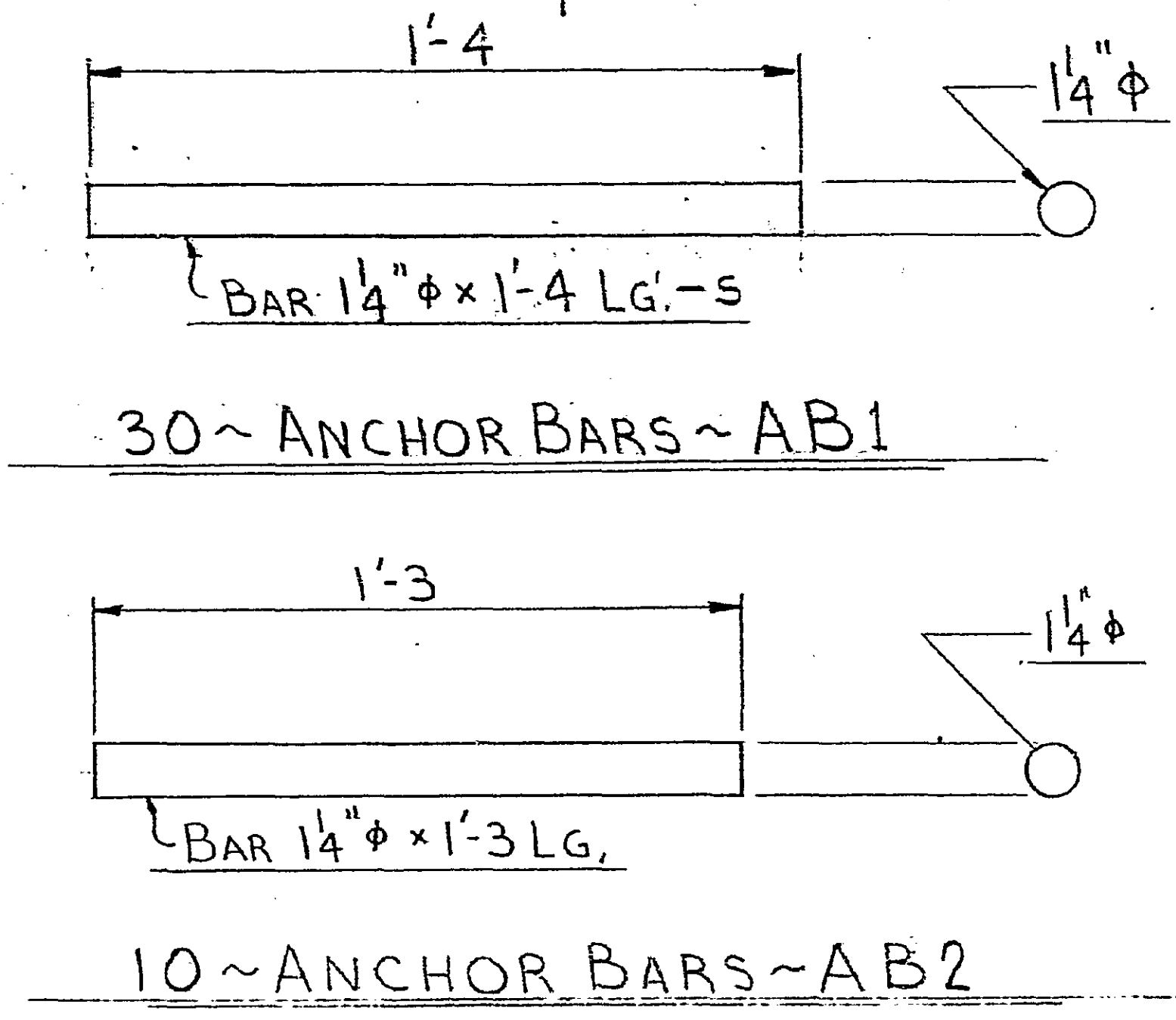
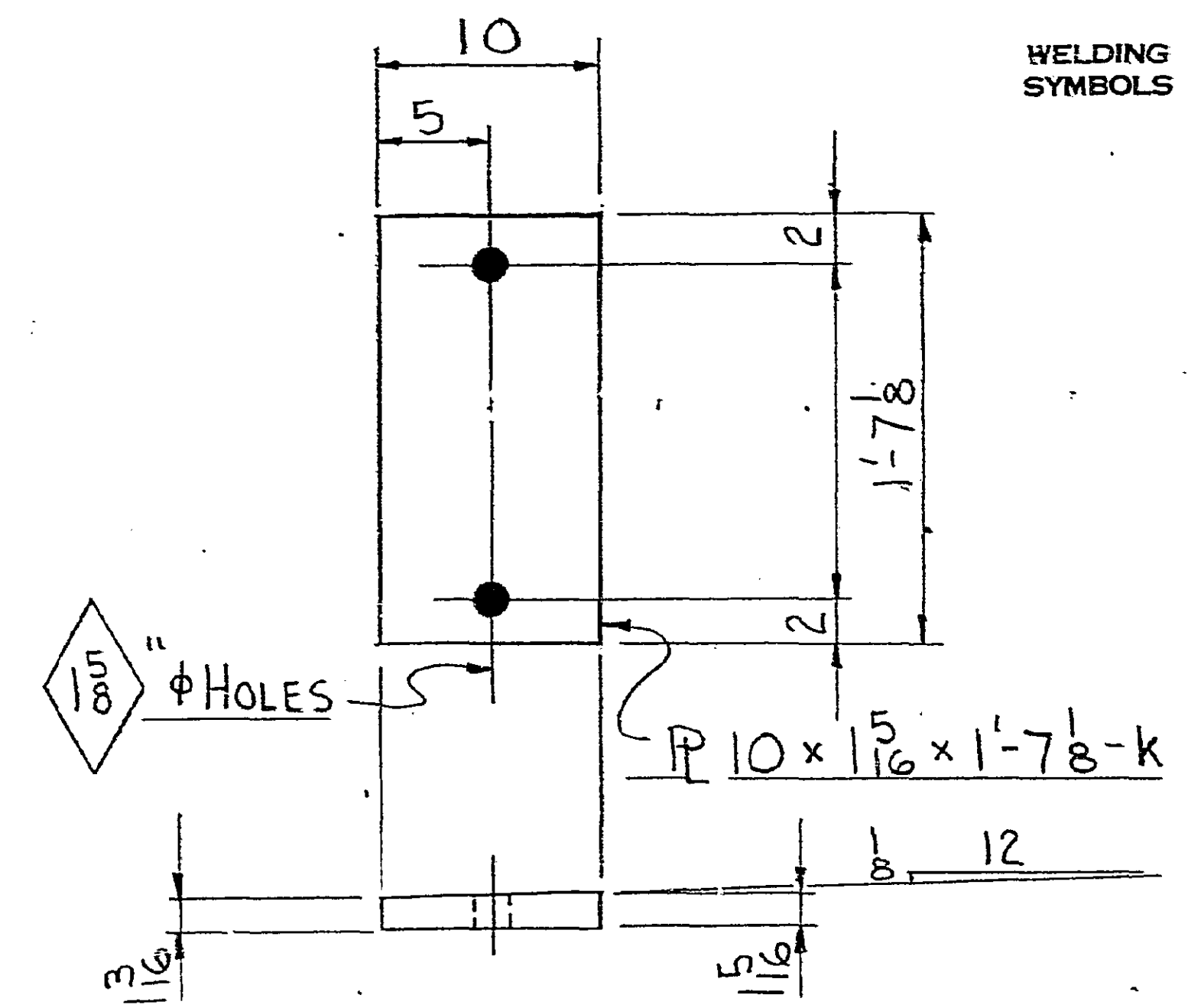
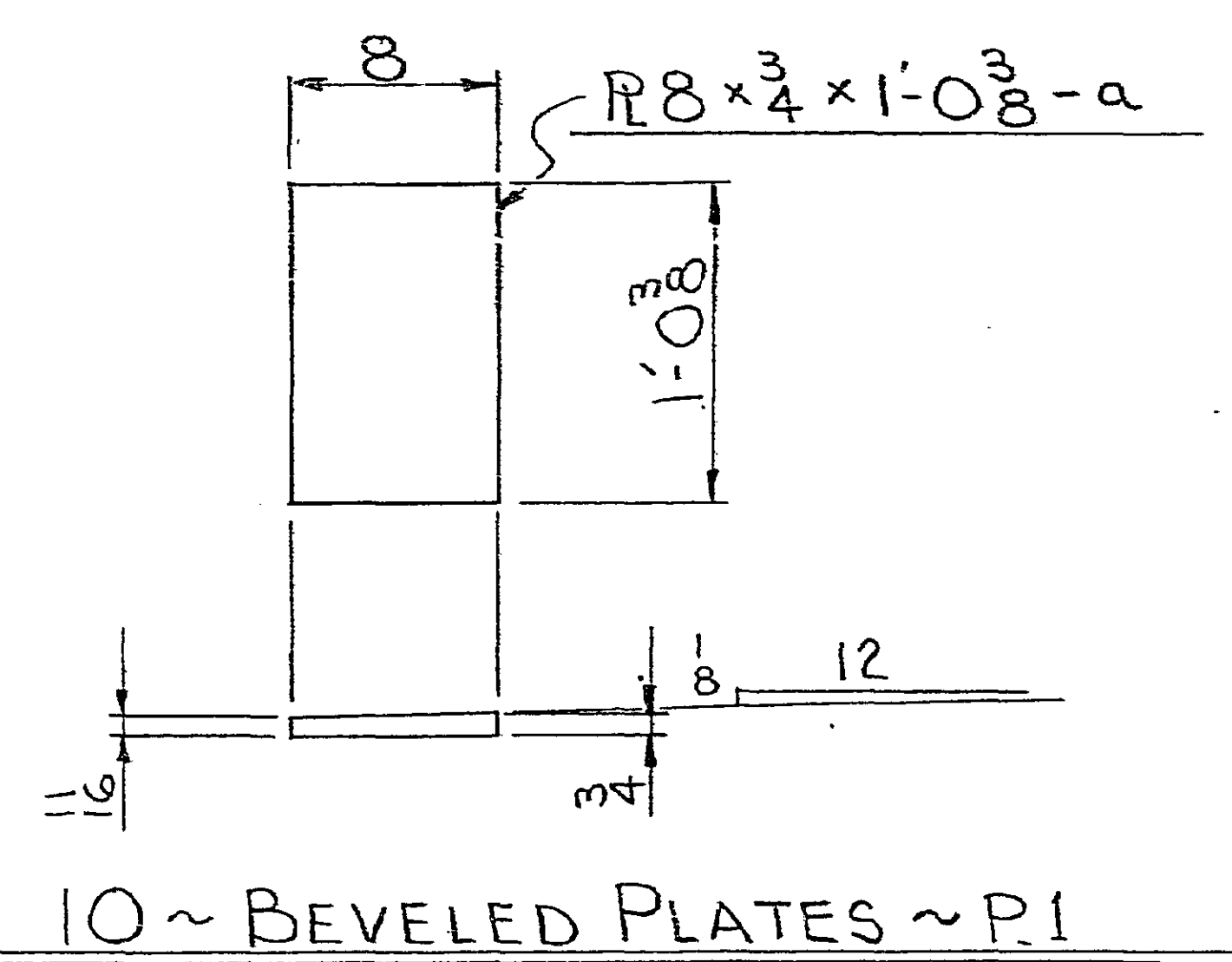
ALL STEEL THIS SHT. TO BE ASTM-A588.
SEE SHT. E-1 FOR GENERAL NOTES.

FOR	NO	DATE
APPROVAL	3	2-18-82
FRA. CO.	3	3-24-82
SHOP	3	3-29-82
CONTR.	3	3-24-82

PROJECT: ENGR. EST. 11-81
HOWARD PHILLIPS CO.
FRANKLIN CO. ENGINEERING DEPT.
BRIDGE NO. FRA-257-0.27
TWP. RD. 257 OVER BIG RUN CR.
FRANKLIN COUNTY, OHIO

DIAPHRAGMS D1 THRU D9
THE C.E. MORRIS COMPANY
COLUMBUS, OHIO
MADE BY C. HAYDEN CHECKED BY C.R.H.
DATE 2/82 DATE 2/82

WELDING SYMBOLS: FIELD WELD, ALL AROUND (WELD AT ALL CONTACT SURFACES), OTHER SIDE OF JOINT, ARROW SIDE OF JOINT, SQUARE-GROOVE, BEVEL-GROOVE, VEE-GROOVE, FILLET, WELD SIZE, LINEAL INCHES OF WELD, DEPTH OF WELD, ROOT OPENING, ARROW POINTS TO MEMBER TO BE BEVELED, FLUSH, MILL & GRIND. NOTE: ON DOUBLE MEMBERS WHERE F.S. MEMBER IS NOT SHOWN, WELD SAME AS N.E. MEMBER NOTED.



SHOP NOTES
ALL STEEL TO BE ASTM A-588 UNLESS NOTED.
SEE SHT. E1 FOR GENERAL NOTES.

PROJECT NO. ENG. EST. 11-81
BEARINGS, FILL PLATES & DIAPHRAGMS
HOWARD PHILLIPS Co.
FRANKLIN Co. ENG. DEPT.
BRIDGE NO. FRA-257-0.27
TWP. RD. 257 OVER BIG RUN CR.
FRANKLIN Co., OHIO
THE C. E. MORRIS COMPANY
COLUMBUS, OHIO
MADE BY T. M. CONNELL CHECKED BY CEH
DATE 1/82 DATE 2/82
CONT. No. C3469 SHEET No. 12 of 14

ISSUE		
FOR	NO	DATE
APPROVAL	3	2-18-82
FRANKLIN Co.	3	2-24-82
SHOP	3	3-09-82
CONTR.	3	3-21-82

02970 010 BEARINGS-FILL-PLATES-DIAPHRAGMS 1 0027 1987 0227 010



WELDING SYMBOLS

FIELD WELD
ALL AROUND WELD AT ALL CONTACT SURFACES
STITCH WELD, IF JOINT AREA NOT SHOWN

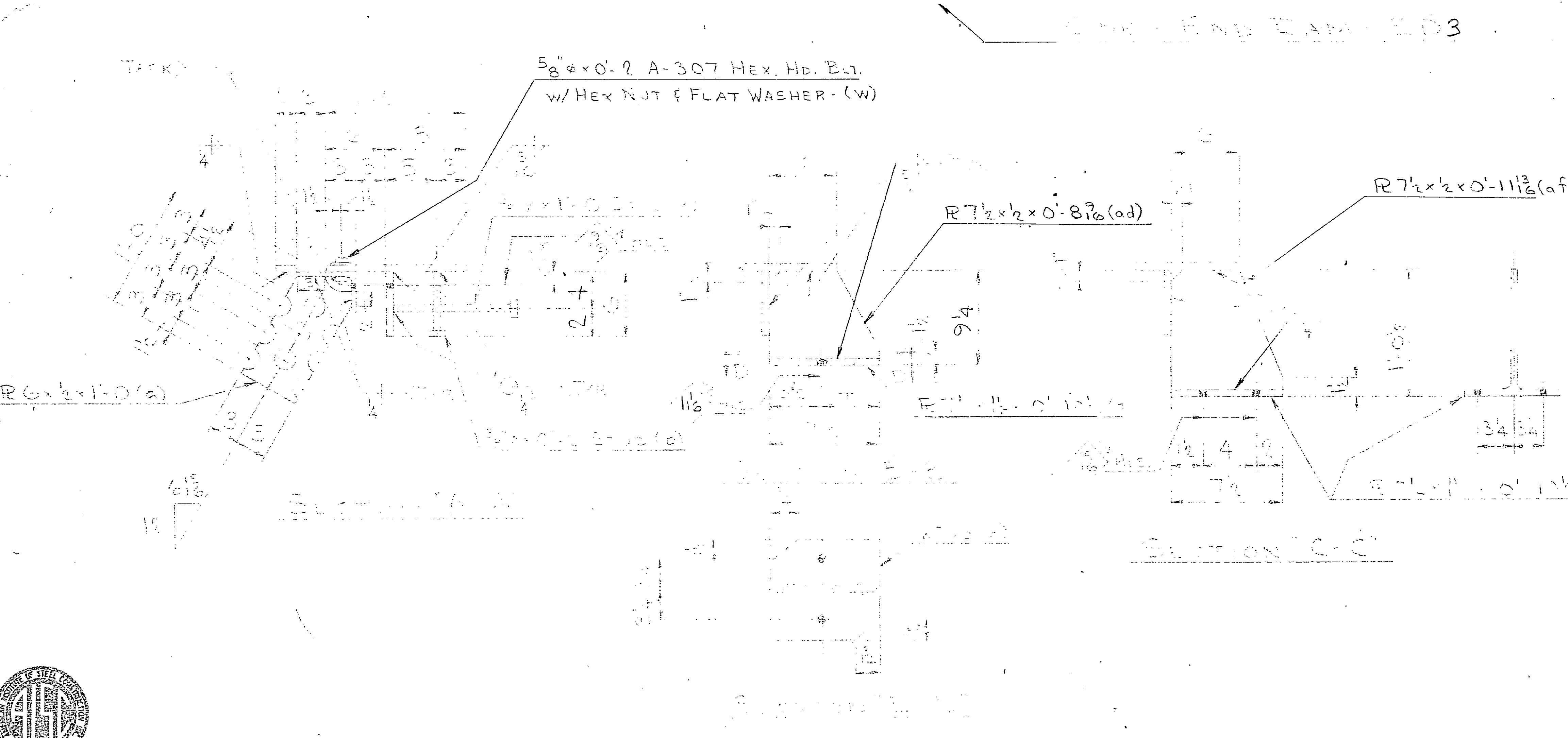
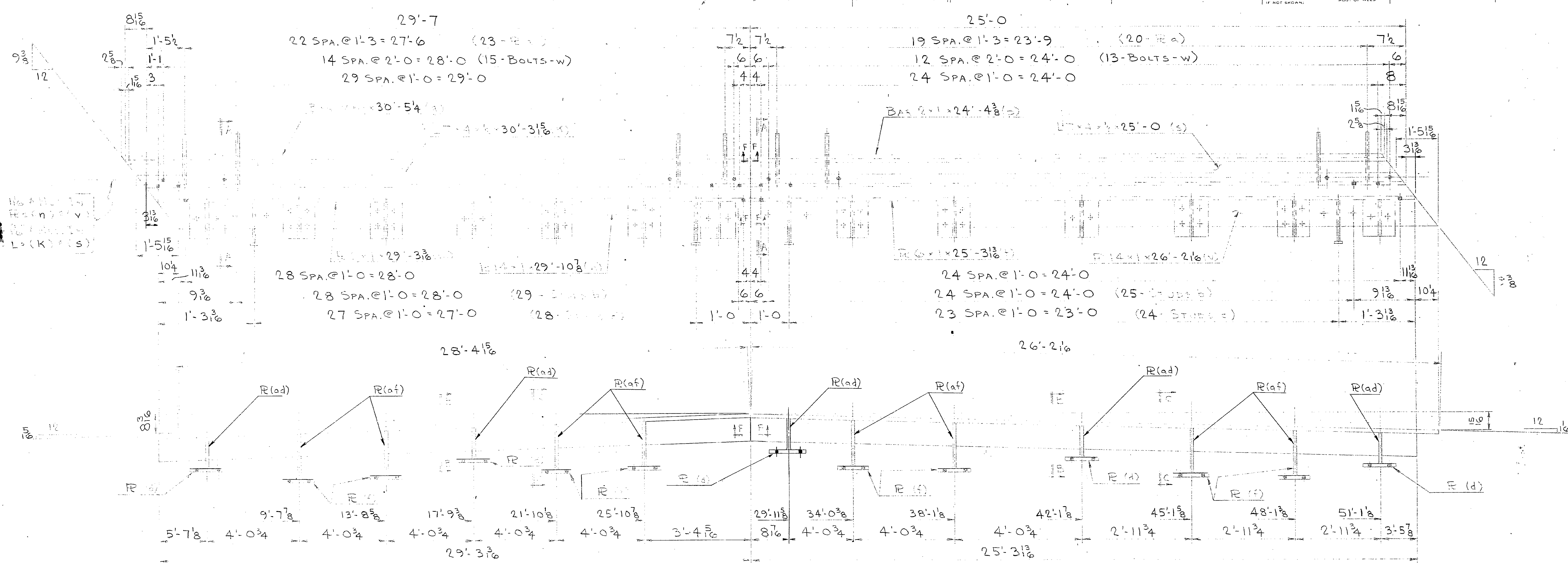
SQUARE GROOVE
BACKING
BEVEL GROOVE
V-GROOVE
FILLET
PLUG

WELD SIZE
MINIMUM INCHES OF WELD
2.5 INCHES MINIMUM
LENGTH EACH WELD

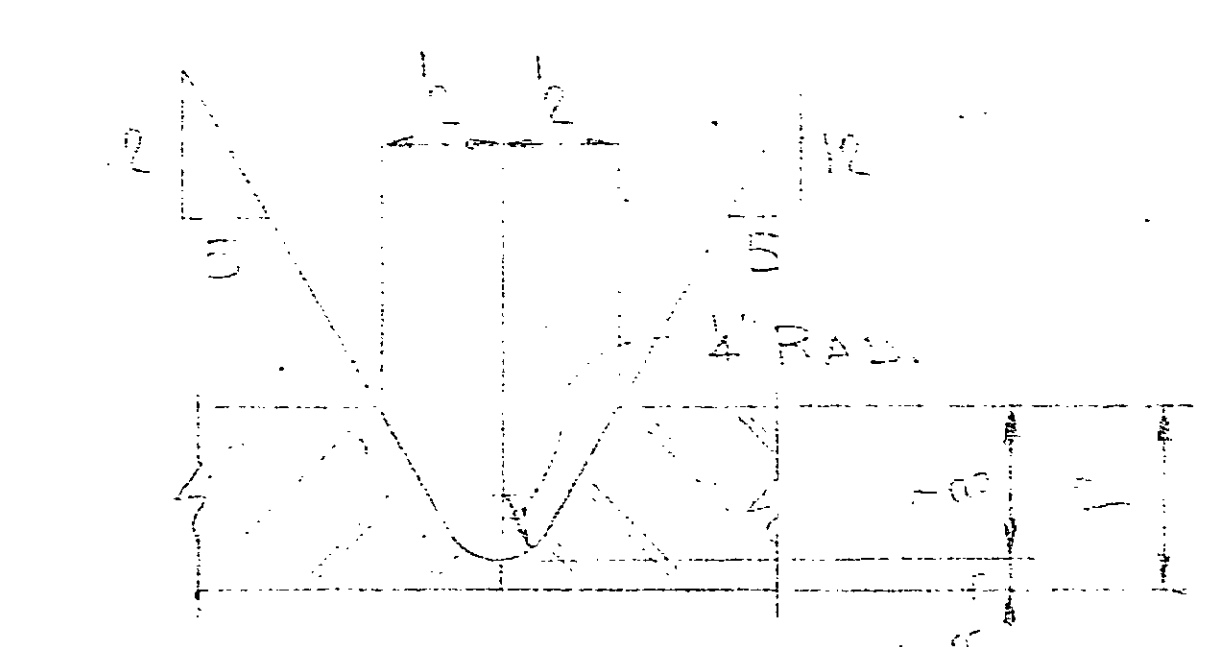
DEPTH OF WELD
IN THICKNESS OF MEMBER TO BE WELDED
ROUT OPEN 60° ANGLE AT ROOT OF WELD
IF NOT SHOWN

FLUSH
MILL & GRIND

NOTE ON DOUBLE MEMBERS
WHERE F.S. MEMBER IS NOT SHOWN, WELD SAME AS F.S. MEMBER NOTED.



ONE-END DAM - ED4



SECTION "F-F"
(PREPARATION FOR FIELD WELD)

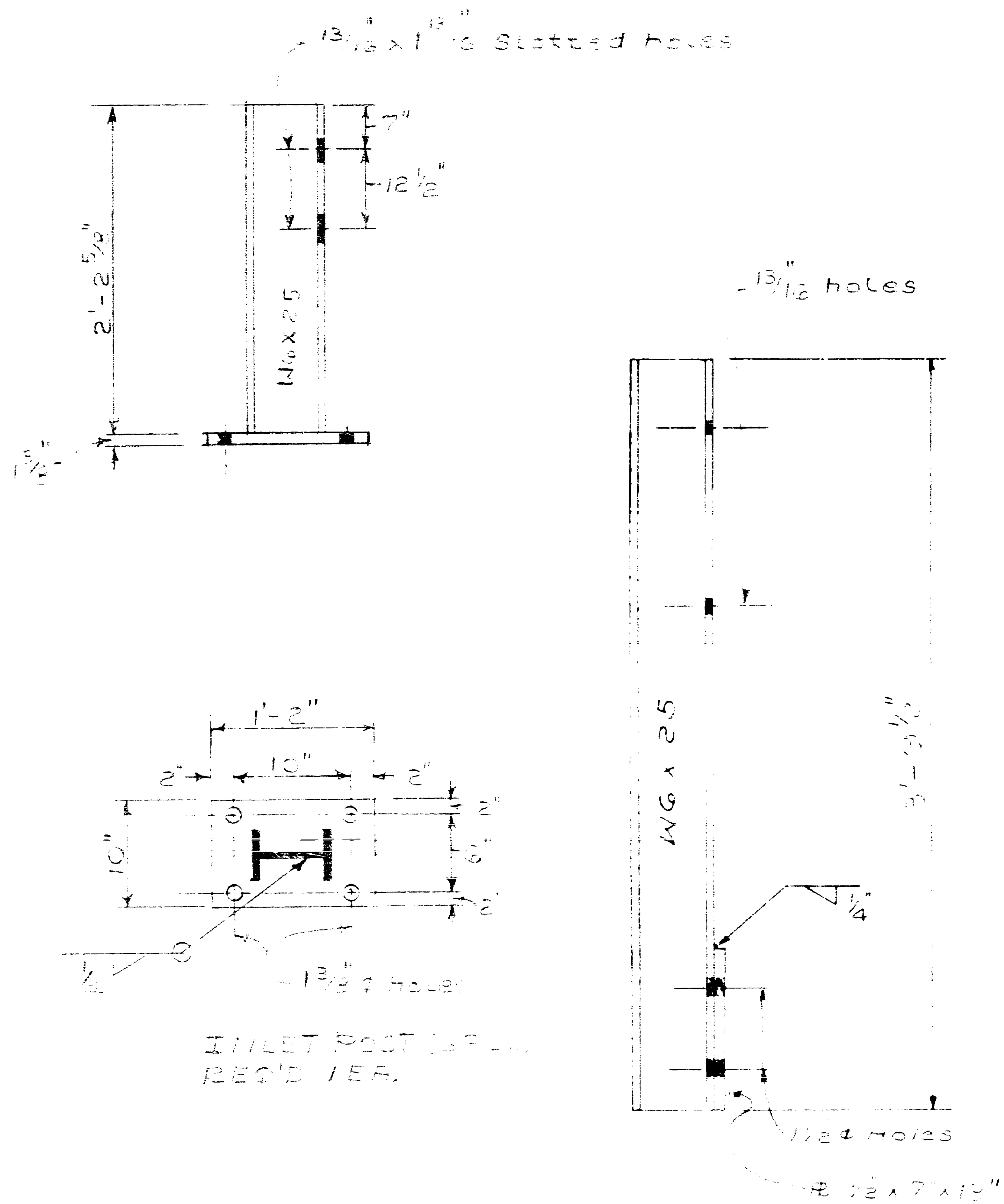
SHOP NOTES:
1) SEE SHT. E-1 FOR GENERAL NOTES.
2) ALL MATERIAL THIS SHT. TO BE ASTM-A36 GALVANIZED.

REV. Δ, CEH, 3-16-82, REV. END DAM MARKS & CHANGED WT BRACKET TO F.S.

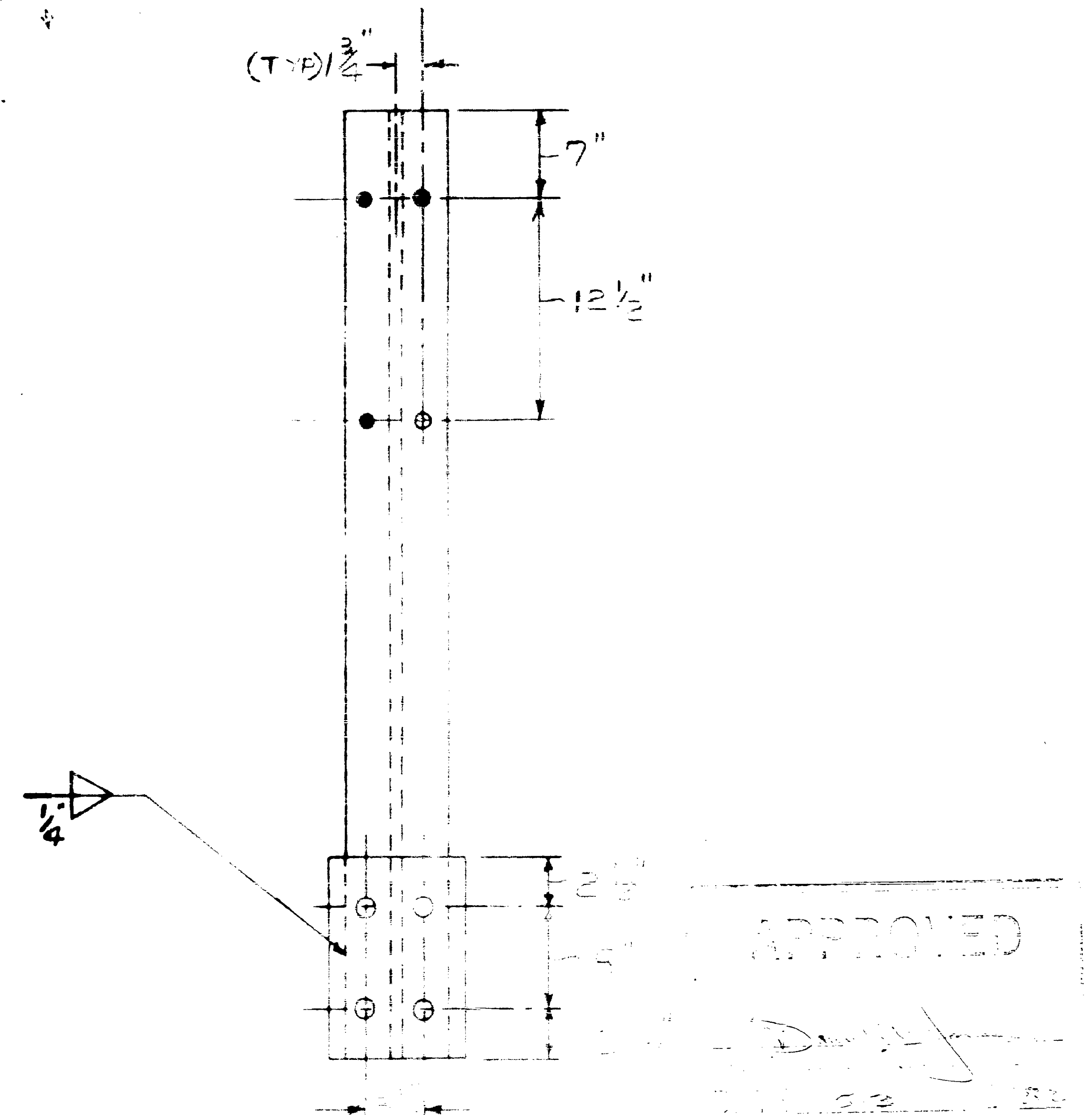
ISSUE			PROJECT/ENGR. EIGHTH R. HOWARD PHILLIPS CO. FRANKLIN CO. ENGINEERING DEPT. BRIDGE NO. FKA-257-027. TWP. RD. 257 OVER BIG RUN CR. FRANKLIN COUNTY, OHIO	END DAM ED3 & ED4 THE C.E. MORRIS COMPANY COLUMBUS, OHIO
FOR	NO	DATE		
APPROVAL	3	2-18-82		
FR. CO.	3	3-24-82		
SHOWN	3	3-16-82		
CONTR.	3	3-24-82		
HOLES - AS NOTED			SHOP PAINT	MADE BY C. HAYDEN CHECKED BY C.R.H. DATE 2/82 DATE 1/81
				CONT. NO. C-346 SHEET NO. 14 OF 14

01290 0110 END DAMS PFA 00217 11987 02283 0110





TYPE 1 POST REQ'D 3 EA. (FRANKLIN CO.)



FABRICATION BY
UNITED STEEL FABRICATORS, INC.

0290 010 TYPE 1 BRIDGE POST 0027 0284 1980 010

THE WHITAKER-MERRELL CO.

33 N. HIGH ST.
COLUMBUS, OHIO 43215
TELEPHONE (614) 221-4386

REVISED	PROJECT	DR'N. <i>JS</i>
	BIG RUN RD. FRANKLIN CO.	CKD <i>M</i>
	TYPE-1 BRIDGE POST	APPV.
	BE NO. FRA-257-0.27	REF NO.
	BIG RUN OVER SCIOTO BG. RUN	
CONTRACTOR	HOWARD PHILLIPS, INC.	SHEET 1 of 1